

## Bluing Policy

A firearm will be refused for bluing if it is determined that it is unsafe in its present condition. It will have to be properly repaired before bluing. If a firearm is judged to be unsound in its metallurgy, due to age or having been subjected to heat in a fire that may have alter its heat treatment, the firearm cannot be blued. It is also policy that if a firearm is a bona-fide antique, whose value would be impaired or diminished by bluing, it will be refused for refinishing. However, this would not exclude the possibility of an antique firearm being authentically restored.

All efforts will be made to preserve lettering, markings and engraving. However, when the removal of pitting causes partial erasure of previously mentioned identifying marks, the entire marking will be removed. Caliber markings will be re-engraved. Patent dates, addresses or numbers and/ letters can be re-engraved, If so desired (will be matched as close as possible. Embellish engraving will not be re-engraved or restored. Serial numbers will not be altered and pitting in or around serial numbering will remain. . Upon evaluating the firearm we can discuss what blemishes can or cannot be removed.

All firearms prior to any type of finish applied will be chemically cleaned of rust. The chemical I use does not etch metal or damage it. I can actually put my bare hands in it. All firearms are completely disassembled and all parts that were originally finished is re-finished. Bright metal is polish. **Note:** Aluminum parts are originally anodized; I use either Cerakote or Teflon/MollyKote to match the type of Bluing finish. Post 1964 Winchester 94's receivers with Ser. # 2,700,000 and above will turn purplish red in Hot Salts bluing, the receivers are Cerakote or Teflon/MollyKote.

### Hot Salts Bluing

- Standard Factory Finish (Polish or Matte)
- Deluxe Finish
- Master
- IM Belgian bluing (small parts)
- Slow rust bluing

### Other Metal Finishes

- Teflon/Molly
- Cerakote

### Stainless finishes

- Matte - non-glare bead blast finish
- Oiled bead – matte finish is polished lightly with a wire wheel running in oil to give an attractive non-glare finish that isn't quite as dull as matte finish and is very durable - hides handling marks very well.
- Standard - smooth polished medium gloss finish – very good-looking
- High Gloss - much shinier finish than standard polish, but not as durable
- Mirror – extremely high gloss finish - shows handling marks very easily