

UltraLite Beehive Kiln's ©

120V Temperature Controller Instructions:

To insure proper calibration of the temperature controller. Rotate the dial to the right to check if the red dot on the knob lines up with the #10, if not calibration is needed. It's as simple as placing a flat screwdriver under the knob lightly twisting it to pry it up and pull it off. Next turn the controller shaft all the way to the right then lineup the red dot on the knob with the #10 and press it down to reset it. The temperature controller is now calibrated for our firing instructions.

UltraLite firing instruction:

<https://jecproducts.com/instructional-pdfs>

Technic settings:

- 1 - Slowly Burning-out Cork Clay (lid off)
- 6 - Firing FYI Silver Clay
- 7 - Firing PMC+, PMC3 or Art Clay, Art Clay 650 and FS999
- 8 - Keum-Boo using the Brass cover
- 9 - Fire EZ960
- 10 - Enameling (Preheat for 60 min.)

10 Fahrenheit Settings:

1 = 850	6 = 1195
2 = 885	7 = 1320
3 = 945	8 = 1445
4 = 1020	9 = 1545
5 = 1092	10 = 1600

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