

UltraLite Beehive Kiln's ©



Firing instructions for Metal Clay products

The UltraLite Beehive Kiln is the perfect choice for firing Metal Clay. The kiln heats quickly and evenly, and you cannot over-fire the clay using this method. The new larger Ceramic Firing Disk will evenly distribute heat for consistent sintering.

Metal Clay pieces should be completely dry before firing. To dry, place one ceramic firing disk on the top of the kiln cover while the kiln is on. This provides a heated surface that will help your pieces dry quickly and thoroughly (Dries pieces in approximately 10 Minutes).

Basic firing procedure:

- Place large ceramic disk over the heating element.
- Cover the kiln and preheat for 45 minutes
- Remove the cover
- Place dry Metal Clay pieces in the kiln
- Do not cover during firing
- Fire for 35 minutes
- After firing cover the kiln and re-heat for 15 minutes before firing more pieces.
- For more firing Instructions go to the JEC Products website:
<https://jecproducts.com/instructional-pdfs>

Please Note: some slight smoking and/or a small flame may occur and is normal.

JEC Products® USA

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Please Note: for a few seconds some slight smoking and/or a small flame may occur and is normal.

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