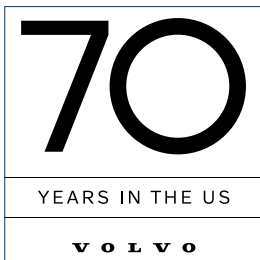
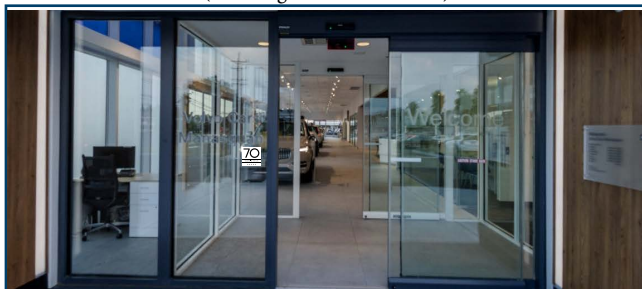


# VOLVO 70 YEARS IN THE US



## SUGGESTED INSTALLATION:

SHOWROOM MAIN ENTRANCE  
(on side glass not door itself)



SERVICE RECEPTION ENTRANCE  
(on side glass not door itself)



## BEFORE YOU BEGIN:

1. Clean the window thoroughly with glass cleaner and lint free cloth
2. Allow window to dry completely
3. Make sure the temperature is between 50-80°F (10-27°C) for best results

## INSTALLATION STEPS:

1. **Prepare the surface:** Wipe the application area once more with rubbing alcohol to remove any remaining oils or residue
2. **Test position:** Hold the decal against the window to confirm placement before applying
3. **Peel backing:** Carefully peel away a small portion of the backing paper from one corner of the decal.
4. **Apply decal:** Starting from the peeled corner, slowly press the decal onto the window surface while gradually removing more of the backing paper.
5. **Remove air bubbles:** Use the provided squeegee to smooth the decal from the center outward, pushing any air bubbles to the edges.
6. **Final pressing:** Once the entire decal is applied, firmly press over the entire surface with the squeegee to ensure proper adhesion.
7. **Remove transfer film (if applicable):** Carefully peel away the transfer film at a 180-degree angle (flat back against itself).

## TROUBLESHOOTING:

**Air bubbles:** Small bubbles usually disappear within 1-2 weeks. For larger bubbles, use a pin to create a tiny hole and press out the air with the squeegee.

**Wrinkles:** If wrinkles appear, carefully lift that section and reapply, using the squeegee to smooth it down.

## CARE INSTRUCTIONS:

**Allow 24-48 hours before cleaning the window**

**Use only non-abrasive cleaners on or around the decal**

**Avoid scraping or using sharp objects near the decal**

*For any questions or assistance,  
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