



DMK 331

Industrial **Pressure Transmitter**

Ceramic Sensor

accuracy according to IEC 60770: 0.5 % FSO

Nominal pressure

from 0 ... 400 mbar up to 0 ... 600 bar

Output signals

2-wire: 4 ... 20 mA

3-wire: 0 ... 20 mA / 0 ... 10 V

others on request

Special characteristics

- pressure port G 1/2" flush for pasty and polluted media
- pressure port G 1/2" open port PVDF for aggressive media
- oxygen application

Optional versions

- IS-version Ex ia = intrinsically safe for gases and dusts
- SIL₂ according to IEC 61508 / IEC 61511
- customer specific versions

The industrial pressure transmitter DMK 331 with ceramic sensor has been especially designed for pasty, polluted or aggressive media and for oxygen applications at low pressure range.

As with all industrial pressure transmitters made by BD|SENSORS, you may choose between various electrical and mechanical connections also on DMK 331.

Preferred areas of use are



Plant and machine engineering



Energy industry



Environmental engineering (water - sewage - recycling)



Medical technology

















Input pressure range ¹																			
Nominal pressure gauge	[bar]	-10	0.4	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600
Nominal pressure absolut	e[bar]	-	-	0.6	1	1,6	2,5	4	6	10	16	25	40	60	100	160	250	400	600
Overpressure	[bar]	4	1	2	2	4	4	10	10	20	40	40	100	100	200	400	400	600	800
Burst pressure ≥	7	2	4	4	5	7,5	12	18	30	50	75	120	180	300	500	750	1000	1100	
Vacuum resistance	$p_N \ge 1$ bar: unlimited vacuum resistance $p_N < 1$ bar: on request																		
¹ PVDF pressure port possible for nominal pressure ranges up to 60 bar																			

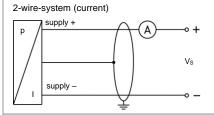
Output signal / Supply						
Standard	2-wire: 4 20 mA / V _S = 8 32 V _{DC}	SIL-version: V _S = 14 28 V _{DC}				
Option IS-protection	2-wire: $4 \dots 20 \text{ mA} / V_S = 10 \dots 28 V_{DC}$	SIL-version: $V_S = 14 \dots 28 V_{DC}$				
Options 3-wire	3-wire: 0 20 mA / V _S = 14 30 V _{DC}	0.2 (0.0)				
•	0 10 V / V _S = 14 30 V _{DC}					
Performance						
Accuracy ²	≤ ± 0.5 % FSO					
Permissible load	current 2-wire: $R_{max} = [(V_S - V_{S min}) / 0.02 A] \Omega$					
	current 3-wire: $R_{\text{max}} = 240 \Omega$					
	voltage 3-wire: $R_{min} = 10 \text{ k}\Omega$					
Influence effects	supply: 0.05 % FSO / 10 V					
Long term stability	load: $0.05 \% FSO / k\Omega$ $\leq \pm 0.3 \% FSO / year at reference conditions$					
	2-wire: ≤ 10 msec					
Response time 2-wire: ≤ 10 msec 3-wire: ≤ 3 msec						
² accuracy according to IEC 60770 –	limit point adjustment (non-linearity, hysteresis, repeatable	lity)				
Thermal effects (offset and spa		,				
Thermal error	≤ ± 0.2 % FSO / 10 K					
in compensated range	0 85 °C					
Permissible temperatures						
Medium ³	-40 125 °C					
Electronics / environment	-40 85 °C					
Storage	-40 100 °C					
³ for pressure port in PVDF the media	ım temperature is -30 60 °C					
Electrical protection						
Short-circuit protection	permanent					
Reverse polarity protection	no damage, but also no function					
Electromagnetic compatibility	emission and immunity according to EN 61326					
Mechanical stability						
Vibration	10 g RMS (25 2000 Hz)	according to DIN EN 60068-2-6				
Shock	500 g / 1 msec	according to DIN EN 60068-2-27				
Materials						
Pressure port	standard: stainless steel 1.4404 (316 L)					
•	optional for G1/2" open port (for p _N ≤ 60 bar): PV	/DF others on request				
Housing	stainless steel 1.4404 (316 L)					
Option compact field housing	` / / -	.5, brass, nickel plated (clamping range 2 8 mm)				
Seals	standard: FKM					
Diophroam	option: EPDM (for p _N ≤ 160 bar) ceramic Al ₂ O ₃ 96 %	others on request				
Diaphragm Media wetted parts	pressure port, seals, diaphragm					
•						
Explosion protection (only for		V				
Approval DX19-DMK 331	IBEXU 10 ATEX 1068 X / IECEX IBE 12.0027	^				
DATO DIMICOOT	stainless steel pressure port: zone 0: II 1G Ex ia IIC T4 Ga					
	zone 20: II 1D Ex ia IIIC T135 °C Da					
	plastic pressure port:					
	zone 1: II 2G Ex ia IIC T4 Gb					
	zone 21: II 2D Ex ia IIIC T85°C Db					
Safety technical maximum values	$U_i = 28 \text{ V}_{DC}$, $I_i = 93 \text{ mA}$, $P_i = 660 \text{ mW}$, $C_i \approx 0 \text{ nF}$, the supply connections have an inner capacity o					
Permissible temperatures for	in zone 0: -20 60 °C with p _{atm} 0.8 b	ar up to 1.1 bar				
environment	in zone 1 or higher: -40/-20 70 °C					
Connecting cables		al line/signal line: 160 pF/m				
(by factory)	cable inductance: signal line/shield also signal	ai iine/signai iine: 1µH/m				

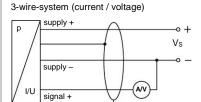


Miscellaneous								
Option SIL2 version ⁴	according to IEC 61508 / IEC 61511							
Option oxygen application	for p _N ≤ 25 bar: O-ring in FKM Vi 567 (with BAM-approval);							
	permissible maximum values are 25 bar / 150° C							
Current consumption	signal output current: max. 25 mA	signal output voltage: max. 7 mA						
Weight	approx. 140 g							
Installation position	any							
Operational life	100 million load cycles							
CE-conformity	EMC Directive: 2014/30/EU	Pressure Equipment Directive: 2014/68/EU (module A) 5						
ATEX Directive	2014/34/EU							

 $^{^4}$ only for 4 \dots 20 mA / 2-wire

Wiring diagrams

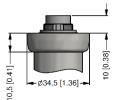




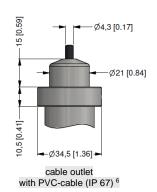
Pin configuration						
Electrical connection	ISO 4400	Binder 723 (5-pin)	M12x1 / metal (4-pin)	compact field housing		
	3	3 4 5	3 2	V _{S+} V _{S-} S+ GND	cable colour (IEC 60757)	
Supply +	1	3	1	V _S +	WH (white)	
Supply –	2	4	2	V _S -	BN (brown)	
Signal + (only for 3-wire)	3	1	3	S+	GN (green)	
Shield	ground pin 🚇	5	4	GND	GNYE (green-yellow)	

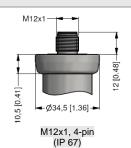
Electrical connections (dimensions mm / in)

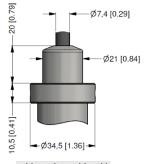




Binder Serie 723, 5-pin (IP 67)







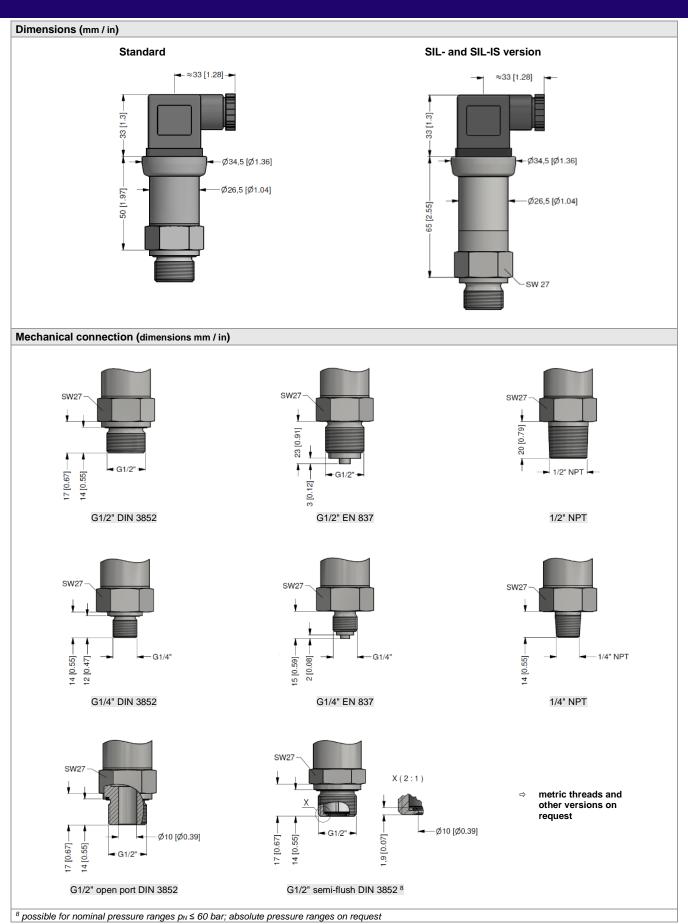
cable outlet, cable with ventilation tube (IP 68) 7

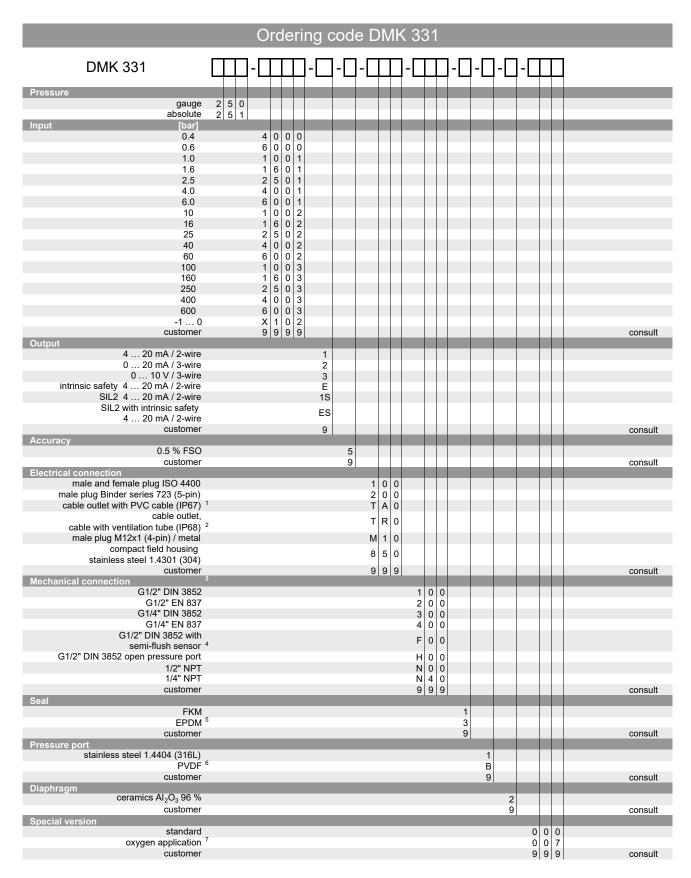
⁵ this directive is only valid for devices with maximum permissible overpressure > 200 bar

universal field housing stainless steel 1.4404 (316 L) with cable gland M20x1.5 (ordering code 880) and other versions on request

 $^{^6}$ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 °C) 7 different cable types and lengths available, permissible temperature depends on kind of cable







 $^{^1}$ standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70 $^{\circ}$ C); others on request

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² code TR0 = PVC cable, cable with ventilation tube available in different types and lengths

³ metric threads and others on request

 $^{^4}$ possible for nominal pressure ranges p $_{\rm N}$ $\!\leq$ 60 bar; absolute pressure ranges on request

 $^{^5\,}$ possible for nominal pressure ranges p $_N \leq 160\,$ bar

 $^{^6}$ PVDF only with G1/2" DIN 3852 open pressure port (up to 60 bar); permissible medium temperature: -30 \dots 60 $^\circ$ C

⁷ oxygen application with FKM-seal up to 25 bar possible