2019 F-53 Motorhome Chassis, F-59 Commercial Stripped Chassis

Procedure revision date: 07/25/2018

Programmable Module Installation (PMI)



Special Tool(s)



Vehicle Communication Module (VCM) and Integrated Diagnostic System (IDS) software with appropriate hardware, or equivalent scan tool

Programmable Module Installation (PMI) Using the Integrated Diagnostic System (IDS) When the Original Module is Available

NOTE: Following module installation, some modules require a separate procedure be carried out. For instructions, refer to the specific module removal and installation procedures.

- 1. Connect the IDS and identify the vehicle as normal.
- 2. From the Toolbox icon, select Module Programming and press the check mark.
- 3. Select Programmable Module Installation.
- 4. Select the module that is being replaced.
- 5. Follow the on-screen instructions, turn the ignition key to the OFF position, and press the check mark.
- 6. Install the new module and press the check mark.
- 7. Follow the on-screen instructions, turn the ignition key to the ON position, and press the check mark.
- 8. The <u>IDS</u> downloads the data into the new module and displays Module Configuration Complete.
- 9. Test module for correct operation.

Programming Modules Using the Integrated Diagnostic System (IDS) When the Original Module is NOT Available

NOTE: As-Built data is not available for Motorhome chassis vehicles. When a module is replaced and the original module is not available, configure the module's programmable parameters using the scan tool.

- 1. Install the new module.
- 2. Connect the IDS and identify the vehicle as normal.
- 3. From the Toolbox icon, select Module Programming and press the check mark.
- 4. Select Programmable Parameters.
- 5. Select the module that was replaced.
- 6. Follow the on-screen instructions and enable the parameters as needed.
- 7. Test the module for correct operation.

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