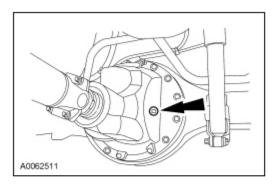
## Ford published information to fill differential (205-02B)

12. Remove the fill plug.



13. NOTE: A lubricant level close enough to the bottom of the fill hole to be seen or touched is not sufficient. The lubricant must be level with the fill hole.

Fill the axle with axle lubricant until the lubricant is level with the fill hole.

- 14. Clean and install the fill plug.
  - Tighten to 68 Nm (50 lb-ft).

## Supplemental Differential Fill Information

There are two fill plugs on the S110 and S130 carriers equipped to mount the park brake. The lower fill plug is applicable for the F5X program.

The upper plug is used when the axle is flipped/rolled over for pusher engine configurations.

The correct plug is with the word "FILL" in the proper orientation.

