

SPECIFICATIONS

MATERIALS

All frame and sash members shall be aluminum extrusions of 6063-T5 alloy & temper with a minimum wall thickness of .080". Frame and sash members shall have an insulbar LEF polyamide strut with an applied Low-E film as an integral part of the extrusion which eliminates all direct contact between interior and exterior aluminum sections. Glazing stops to be extruded aluminum with a minimum wall thickness of .050".

FINISH

Standard architectural Class I anodic color conforming to Aluminum Association AA-M12-C22-A34 for dark bronze or AA-M12-C22-A31 for clear anodize.

CONSTRUCTION

Frame members shall be 3 1/4" in depth. Frame and vent corners shall be fabricated to form tight mitered joints. All intermediate frame members shall be coped to form tight butt joints where joined to perimeter members. All joinery fastened securely with stainless steel self-tapping screws and sealed to prevent moisture and air infiltration. Extruded aluminum glass stops shall be fabricated to form tight butt-joints.

PROJECTED HARDWARE

Projected shall be balanced with two heavy duty four bar friction hinges. Hinges shall be of stainless steel, and include a positive stop and an adjustable friction shoe. Locking hardware shall consist of cam handle locks and surface strikes. Handle, base & strike housing shall be cast white bronze with burnished finish. Roto operators and underscreen bar operators are available (specify).

CASEMENT HARDWARE

Casement windows shall be supported by exposed hinges manufactured from cast bronze alloy and secured with concealed fasteners, or by heavy duty 4 bar concealed friction hinges (specify). Roto type operation with locking handles and concealed strikes shall be standard with exposed hinges. Other variations of hardware and finish available - consult factory.

WEATHERSTRIPPING

A compression seal shall run continuously around entire perimeter of ventilator and frame opening of ventilator to form a double seal.

GLAZING

Marlin series #6505 windows shall accept glazing materials with nominal thickness of 1".

OPTIONAL SCREEN

Screen frames shall be fabricated from roll-form aluminum, finish to match window. Screen cloth to be 18 x16 fiberglass mesh held in the aluminum screen frame with a tight fitting continuous vinyl spline.

INSTALLATION

Windows shall be installed straight, plumb, and level without twisting and securely anchored in place. Openings shall be properly prepared to provide sufficient space at jambs, head and sill to compensate for normal construction movement without affecting intended use.

ANCHORING INSTRUCTIONS

Marlin recommends using a #8 screw, 2 $\frac{1}{2}$ " or longer. Secure the window with screws 4" to 6" off of each corner, then secure remainder of the window with spacing no greater than 18" for the entire perimeter of the frame.

PROTECTION AND CLEANING

The General Contractor shall provide adequate protection of the aluminum and glass surfaces from damage by grinding compound, lime, acids, cement or other contaminants. The General Contractor shall be responsible for final cleaning.