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MEASUREMENT DIAGRAMS

Tips for Measuring:

Use stable blocking, safety jacks and vehicle lifts for safety.

Remember- Mistakes can be costly!

Measurements are just as important (*if not more important*) as the year, make and model of the vehicle.

Clutch & Drive Shaft, Inc. will provide products to client measurementsproper measurement is the responsibility of the client or end user.

Proper measurement should always be completed with wheels and axles under typical vehicle load and sitting as it would on a roadway. Ensure the vehicle is at a level that is high enough to allow proper access for measurement the proper angle of the pinion yoke.

Measuring long lengths should always be pulled an inch at the beginning of the tape measure as the tip may provide inaccurate readings. We also recommend that long lengths be completed by two persons and that tape is pulled tight during the process to ensure proper measuring.

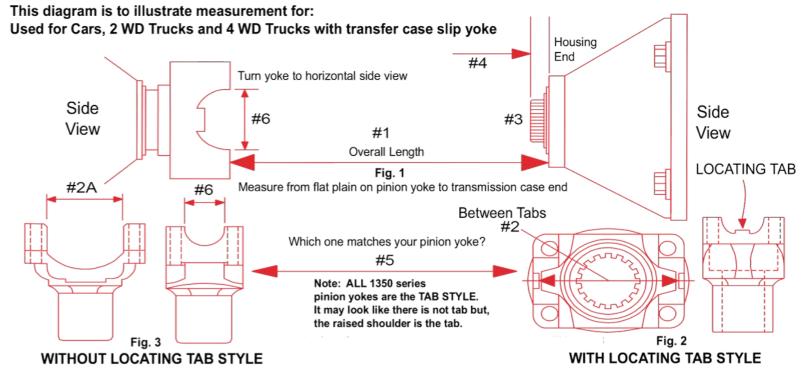
Measuring smaller parts with a metal ruler and/or a digital caliper is recommended to ensure accuracy.

NEW DRIVESHAFT MEASUREMENT Measure Diagram CDS-1

*For Street and Race Vehicles:

Note: Vehicle should be measured with wheels and axles under normal load with rear end support on safety jack stands as if the vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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Never use the hook on the end of the tape measure to measure #2, #2A or #6

- 1) What is the overall length measurement from the end of the transmission case to the flat surface on the pinion yoke as shown in Fig. 1: _____ inches
- 2) If your pinion yoke has the 2 locating tabs then measure between the 2 locating tabs. (Fig. 2) Your measurement should be 3-7/32 or 3-5/8 (Circle One)
- **2A)** If your pinion yoke does <u>not</u> have the 2 locating tab, then measure between the 2 flat surfaces as shown in Fig. 3: _____ inches
- 3) T-400 & 4L80 Transmissions ONLY

Does the **OUTPUT** Shaft have a threaded hole in the end? **YES NO** (Circle One)

- **4)** How far does the output shaft stick out past the end of the transmission case? _____ inches *Compress the seal if necessary
- 5) Does the pinion yoke have the locating tab? YES NO (Circle One)
- 6) Which U-Joint fits into the pinion yoke: 1-1/16 1-1/8 1-3/16 (Circle One)

LOCATING TAB STYLE YOKE

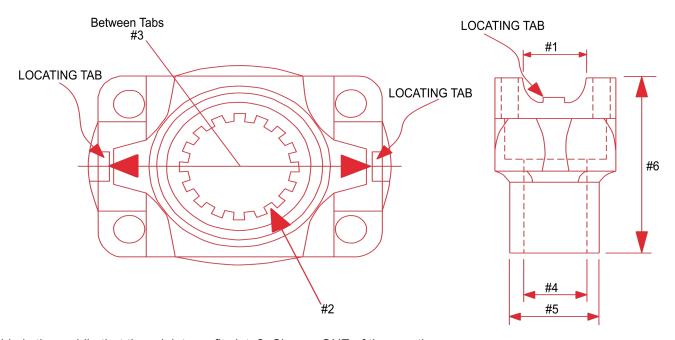
Measure Diagram CDS-2

*Measure for New Pinion Yoke

Note: This diagram is for measuring the U-Joint size, either for existing pinion yoke or to measure for a replacement pinion yoke.

If you have any questions or concerns, please call our experienced staff members for further assistance.

This style yoke is use by: GENERAL MOTORS, FORD & CHRYSLER



- How wide is the saddle that the u-joint cap fits into? Choose ONE of three options:
 1-1/16 1-1/8 1-3/16 (Circle One)
- 2) How many splines do you count in the yoke?_____ splines
- **3)** What is the measurement between the 2 locating tabs? Choose ONE of two options: **3-7/32 3-5/8** (*Circle One*)
- 4) What is the diameter of the splined hole? _____ diameter
- 5) What is the diameter of the seal surface? diameter
- **6)** What is the total height of the yoke? _____ inches

"C" CLIP STYLE YOKE

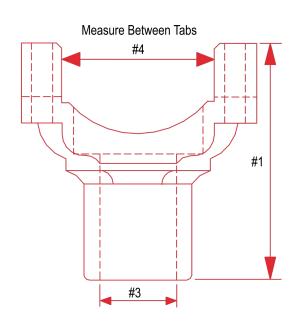
Measure Diagram CDS-3

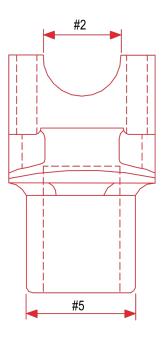
*Measure for New Pinion Yoke

Note: This diagram is for measuring the U-Joint size, either for existing pinion yoke or to measure for a replacement pinion yoke.

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This style yoke is use by: GENERAL MOTORS & CHRYSLER





- 1) What is the total height of the yoke? _____ inches
- 2) How wide is the saddle that the u-joint cap fits into? Choose ONE of two options: 1.078 1.125 (Circle One)
- 3) What is the diameter of the splined hole? _____ diameter
 How many splines do you count in the yoke? (Please use a marker to mark splines to help ensure accuracy.)
 ____ splines
- 4) What is the measurement between the two flat ear tabs? Choose ONE of three options: 2-9/16 2-1/8 2-2/8 (Circle One)
- 5) What is the diameter of the seal surface? _____ diameter

Clutch & Drive Shaft

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DRIVESHAFT MEASUREMENT CV JOINT

Measure Diagram CDS-4

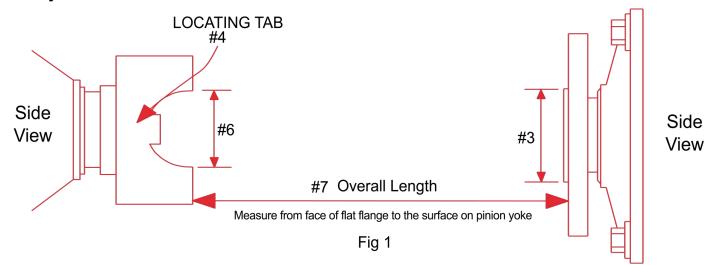
*Measure for CV Joint:

Note: Vehicle should be measured with wheels and axles under normal load with rear end supported on safety jack stands as if the vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging down out of normal position.

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This diagram is to illustrate measurement for:

GM Front Driveshaft without CV Joint - GM and Dodge Front Driveshaft with CV Joint - Jeep Rear CV style driveshafts with T-Case Conversion Kit - Ford Rear Driveshaft with CV Joint



- 1) What is the model name or number of the differential? _____
- 3) What is the diameter of the pilot? (Also see Diagram 9) _____ inches
- 4) Does the differential yoke have a locating tab? YES NO (Circle One)
- 5) How wide is the differential yoke u-joint? (Note: Measure including caps- outside to outside. Also; see Diagrams 3 & 4 for more information) with locating tabs- measure between tabs: 3-7/32 3-5/8 (Circle One) without locating tabs (GM or Dodge without tabs)- measure full distance across yoke: ______ inches
- 6) What is the diameter of the u-joint cap that fits into the differential yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 7) What is the overall length measurement? (Measure from the face of the flat flange on the transmission case to the flat surface of the differential yoke as shown above.) _____ inches

FRONT- REAR DRIVESHAFT MEASUREMENT

Measure Diagram CDS-5

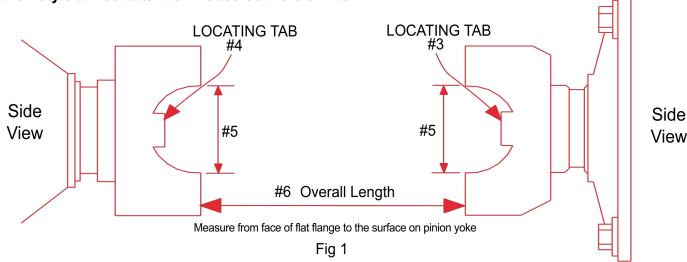
*Measure for Front & Rear Driveshafts-CV Joints:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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This diagram is to illustrate measurement for:

GM, Ford, Dodge & Jeep - Front & Rear Driveshafts - With or Without CV Joint Jeep Rear CV style driveshafts with T-Case Conversion Kit



1)	What is the model name or number of the differential'	

- 2) 4 WD- What is the model name or number of the transfer case?

 2 WD- What is the model name or number of the transmission?
- 3) Does the transmission yoke have a locating tab? YES NO (Circle One)
- 4) Does the differential yoke have a locating tab? YES NO (Circle One)
- 5) How wide is the trans case yoke u-joint? (Note: Measure including caps; outside to outside. Also, see diagrams 3 & 4 for more information.) 3-7/32 3-5/8 (Circle One)

How wide is the differential yoke u-joint? 3-7/32 3-5/8 (Circle One)

With locating tabs- measure between tabs: 3-7/32 3-5/8 (Circle One)

Without locating tabs (GM or Dodge)- measure full distance across yoke: _____inches

- 6) What is the diameter of the u-joint cap that fits into the trans case yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 7) What is the diameter of the u-joint cap that fits into the differential yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 8) What is the overall length measurement? (Measure from the face of the flat flange on the trans case to the flat surface of the differential yoke as shown above.) _____ inches

FORD REAR SHAFT MEASUREMENT

Measure Diagram CDS-6

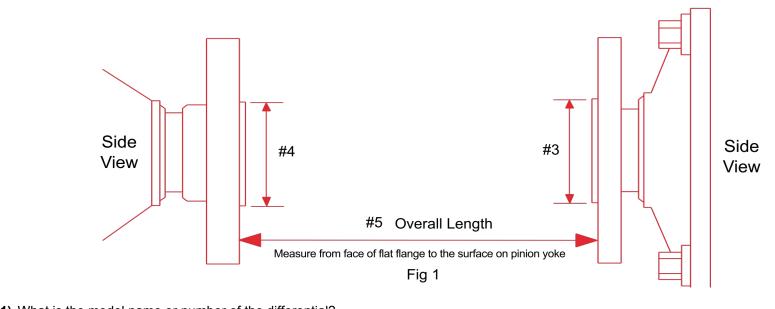
*Measure for Ford Driveshafts:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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This diagram is to illustrate measurement for:

Ford Rear Driveshafts with and without CV Joint



1)	what is the model hame of humber of the differential?	-	
2)	4 WD- What is the model name or number of the transfer case? 2 WD- What is the model name or number of the transmission?		
3)	What is the diameter of the pilot at the trans case?	inches	
4)	What is the diameter of the pilot at the differential? (See diagram	9 for more information)	inches
5)	What is the overall length measurement? (Measure from the face of the flat flange on the trans case to the	inches flat surface of the differential yoke as show	n above.)

REAR & CV DRIVESHAFT MEASUREMENT

Measure Diagram CDS-7

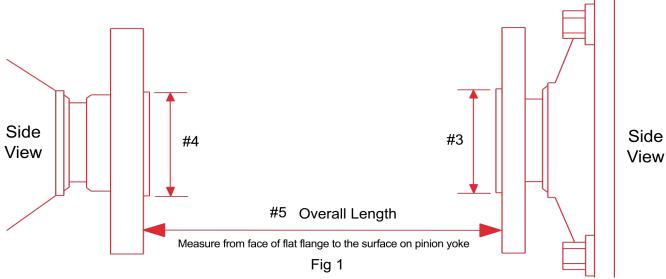
*Measure for Ford Driveshafts:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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This diagram is to illustrate measurement for:

Ford Rear Driveshafts with and without CV Joint



1)	What is the model name or number of the differential?
2)	4 WD- What is the model name or number of the transfer case? 2 WD- What is the model name or number of the transmission?
3)	How many splines do you count in the yoke? splines (Please use a marker to mark splines to help ensure accuracy.)
1)	How far does the output shaft stick out past the end of the trans case?inches
5)	What is the diameter of the pilot at the differential? (See diagram 9 for more information.)inches
3)	What is the overall length measurement?inches

shown above.)

FLANGE YOKE MEASUREMENT

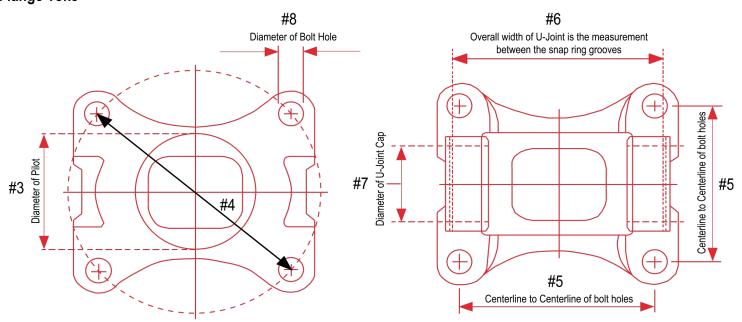
Measure Diagram CDS-8

*Measure Driveshaft Components:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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This diagram is to illustrate measurement for: Flange Yoke



1)	What is the model name or number of the differential?	
2)	4 WD- What is the model name or number of the transfer case? 2 WD- What is the model name or number of the transmission?	
3)	Measure the pilot diameter in the center of the flange yoke inches	
4)	Measure the bolt circle diameter diagonally across yoke inches	
5)	Measure the bolt pattern: Center to center across the 2 top holes: Center to center across the 2 side holes: inches inches	
6)	How wide is the u-joint that fits into the flange yoke? 3-7/32 3-5/8 (Circle One)	
7)	What is the diameter of the u-joint cap that fits into the flange yoke? 1-1/16 1-1/8 1-3/16 (Circle One)	
81	Measure the diameter of the holt hole inches	

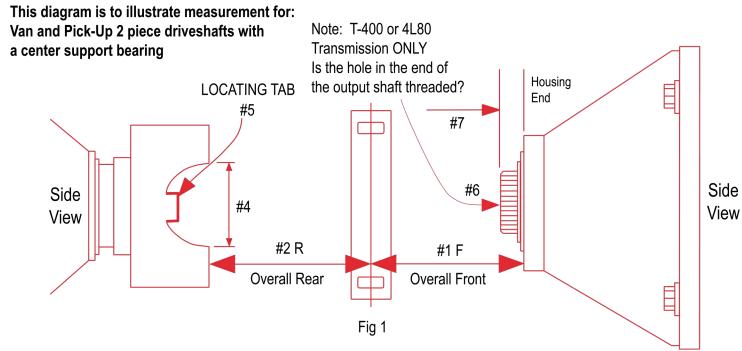
TWO (2) PIECE DRIVESHAFT MEASUREMENT

Measure Diagram CDS-9

*Measure Driveshaft Components:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should never be measured with the rear suspension hanging out of normal position.

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- 1) What is the overall measurement from the end of the trans case to the center of the support bearing mount? (As shown above) inches 2) What is the overall measurement from the center of the support bearing mount to the flat surface on the pinion yoke? (As shown above) inches 3) How wide is the the rear u-joint, including caps, from outside to outside? 3-5/8 (Circle One) 3-7/32 Option 1: Measuring the pinion yoke with the locating tabs/between tabs is? 3-7/32 3-5/8 Options 2: Measuring pinion yoke without locator tabs across the yoke is? (Measuring outside to outside) inches 1-3/16 (Circle One)
- 4) What is the u-joint cap diameter that fits into the pinion yoke? 1-1/16 1-1/8
- 5) The pinion yoke has locating tabs? YES NO (Circle One)
- **6)** T400 or 4L80 trans output shaft is threaded? Does not matter if it is not a T400 or 4L80) YES NO (Circle One)
- 7) How far does the output shaft stick out past the end of the trans case? inches

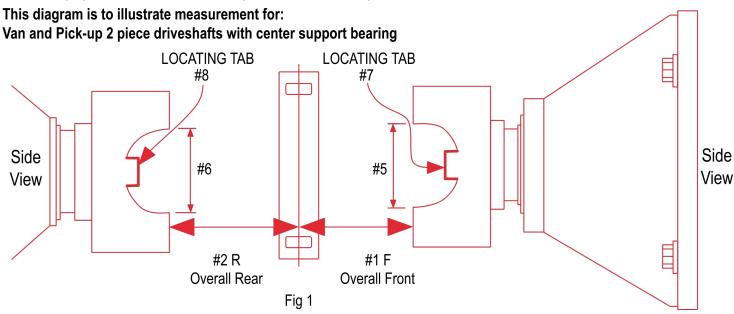
TWO (2) PIECE DRIVESHAFT MEASUREMENT

Measure Diagram CDS-10

*Measure Driveshaft Components:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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- 1) What is the overall measurement from the center of the support bearing mount to the flat surface on the trans yoke? (As shown above) _____ inches
- 2) What is the overall measurement from the center of the support bearing mount to the flat surface on the pinion yoke? (As shown above) inches
- 3) How wide is the the front u-joint, including caps, from outside to outside? 3-7/32 3-5/8 (Circle One)

 Option 1: Measuring the pinion yoke with the locating tabs/between tabs is? 3-7/32 3-5/8 (Circle One)

 Options 2: Measuring pinion yoke without locator tabs across the yoke is? (Measuring outside to outside) ______inches
- 4) How wide is the the rear u-joint, including caps, from outside to outside? 3-7/32 3-5/8 (Circle One)
 Option 1: Measuring the pinion yoke with the locating tabs/between tabs is? 3-7/32 3-5/8 (Circle One)
 Options 2: Measuring pinion yoke without locator tabs across the yoke is? (Measuring outside to outside) ______ inches
- 5) What is the u-joint cap diameter that fits into the trans yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 6) What is the u-joint cap diameter that fits into the pinion yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 7) The trans yoke has locating tabs: YES NO (Circle One)
- 8) The pinion yoke has locating tabs: YES NO (Circle One)

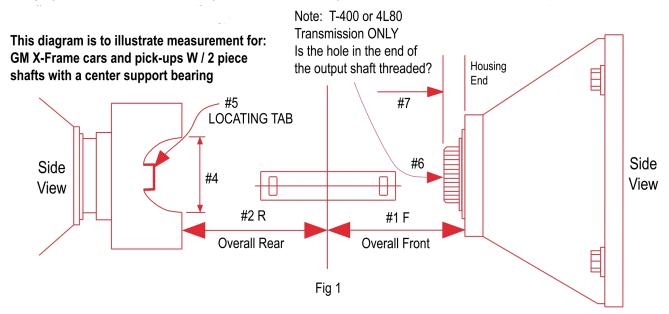
X FRAME DRIVESHAFT MEASUREMENT

Measure Diagram CDS-11

*Measure Driveshaft Components:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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_____inches
2) What is the overall measurement from the center of the support bearing mount to the flat surface on the pinion yoke? (As shown above) _____inches
3) How wide is the the rear u-joint, including caps, from outside to outside? 3-7/32 3-5/8 (Circle One) Option 1: Measuring the pinion yoke with the locating tabs/between tabs is? 3-7/32 3-5/8 (Circle One)

1) What is the overall measurement from the trans case to the center of the support bearing mount? (As shown above)

Options 2: Measuring pinion yoke without locator tabs across the yoke is? (Measuring outside to outside)

- 4) What is the u-joint cap diameter that fits into the pinion yoke? 1-1/16 1-1/8 1-3/16 (Circle One)
- 5) The pinion yoke has locating tabs: YES NO (Circle One)
- 6) T400 or 4L80 trans output shaft is threaded: YES NO (Circle One)

 Does not matter if it is not a T400 or 4L80
- 7) How far does the output shaft stick out past the end of the trans case? _____inches

inches

EXISTING DRIVESHAFT MEASUREMENT

Measure Diagram CDS-12

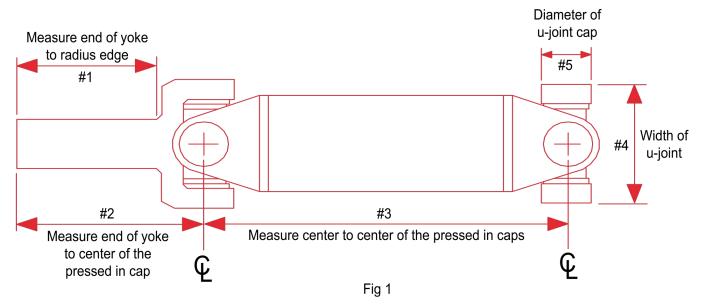
*Measure For Street and Race Vehicles:

Note: Vehicle should be measured with the wheels and axles under normal load with rear end support on safety jack stands as if they vehicle is sitting normally on a roadway. The rear end should **never** be measured with the rear suspension hanging out of normal position.

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This diagram is to illustrate measurement for:

Used for Cars, 2 WD Trucks and 4 WD Trucks with transfer case slip yoke



1)	What is the measurement from the end of the slip yoke barrel to the radius edge of the barrel? (As shown above)inches
2)	What is the measurement from the end of the slip yoke barrel to the u-joint cap center? (As shown above) inches
3)	What is the measurement from the center of the u-oint cap to the center of the u-joint cap? (As shown above)inches
4)	What is the measurement of the width of the u-joint? (As shown above) inches
5)	What is the measurement of the u-joint cap diameter? (As shown above) inches Always pull an inch on a tape as the tape end construction can give a false measurement and ensure tape is pulled tight.

YOKE & U- JOINT MEASUREMENT

Measure Diagram CDS-13

*Measure For Street and Race Vehicles:

If you have any questions or concerns, please call our experienced staff members for further assistance.



8:00 AM to 5:00 PM Mon-Thurs 8:00 AM to 4:00 PM Friday Closed on Holidays & Weekends Contact us for more information