



SUZUKI TL 1000R

INSTALLATION INSTRUCTIONS



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1- Remove the seat section & the solo seat or rear seat.

2- Disconnect the tail light wires





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3- Slowly remove the tail section





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In order to remove the tail section, please remove the attachments to the tail section.





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- 4- Remove the lock rivets under the tail section and the 2 6mm bolts
(10mm head).
- 5- Cut the stock turn signal wires as close as possible to the signals



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- **Fender trimming:** the stock fender is used to retain the trunk area also kept is the holder clips for the support bar but it must be trimmed enough to install the undertail section.

For cutting, it's recommended a dremmel tool with plastic cutting tip. You can also use a hack saw blade or something similar.

You basically have to cut fender at least as high as the finished edge and also leave room for signals. It's not critical to cut perfectly since the new tail covers all of this.

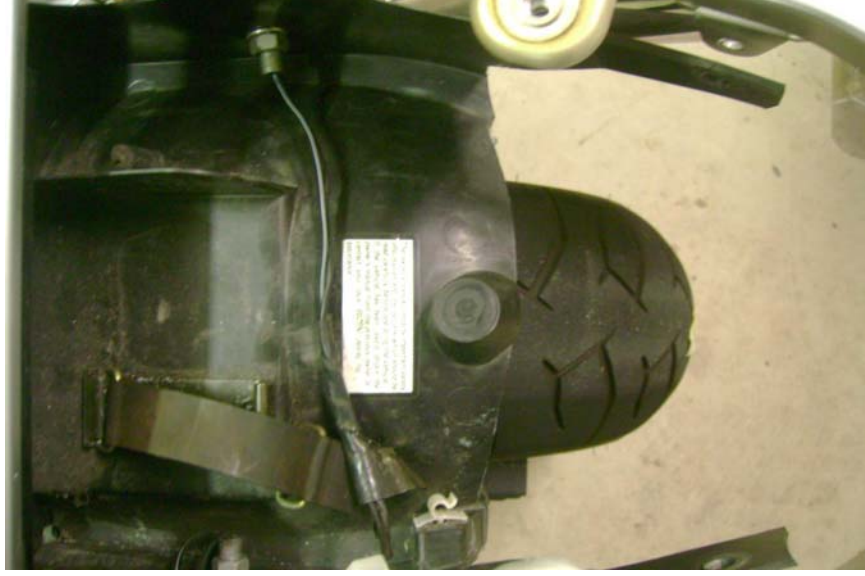
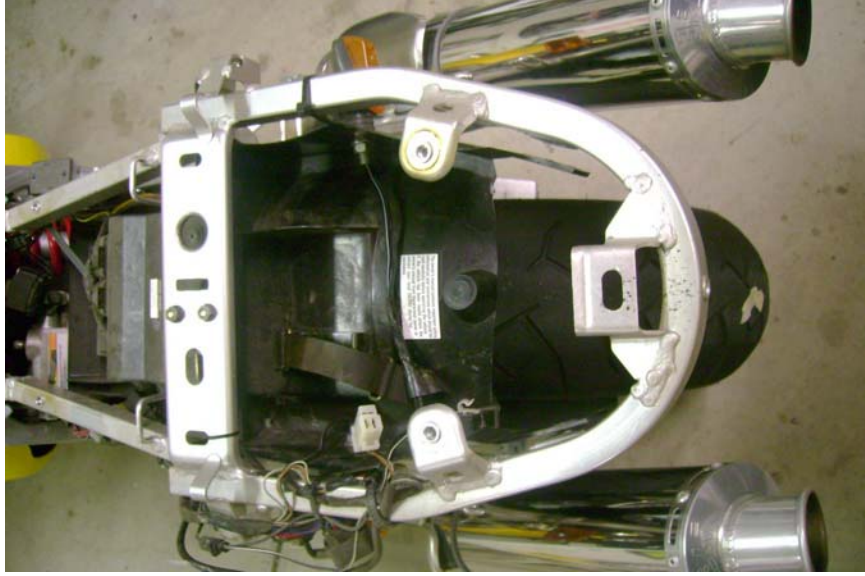
Drill 3 or 4 holes in each side of the trunk and use zip ties to attach it to sub frame for more support (see pictures)

Wear safety glasses for all cutting procedures!!!



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Fender trimming





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Fender trimming





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- 7- With cutting tool remove the 4 bungee hooks on sub-frame and file welds smooth also



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8- You may have to remove slip-on muffler to drill hole on right & left side.



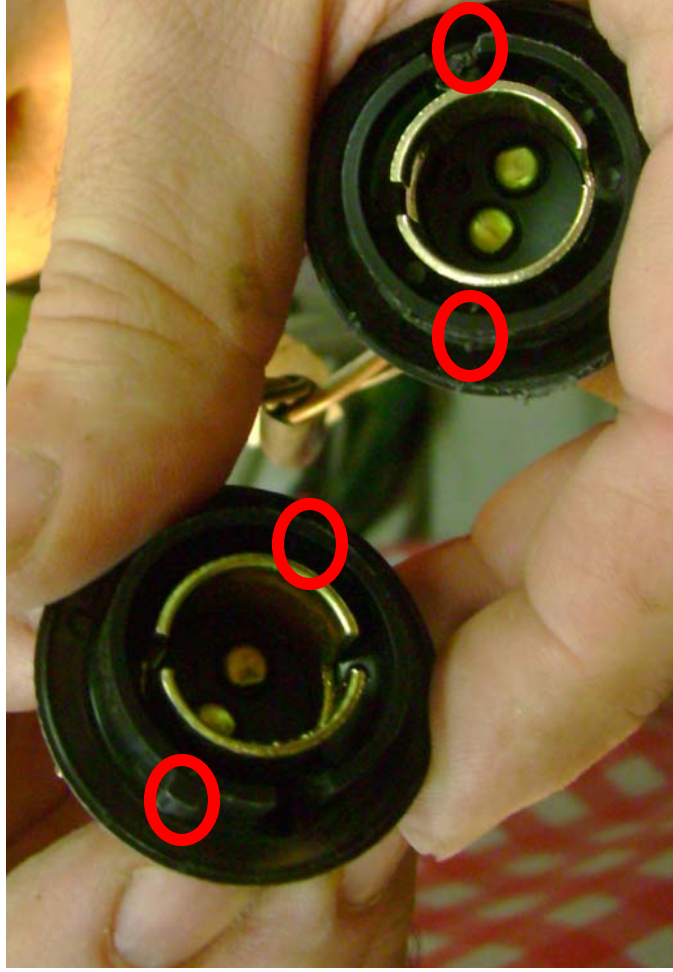
9- Remove 2 welded bracket on same bar as the hooks.



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10- Tail light assembly: It's easier for you to assemble the tail lights before installing the undertail.



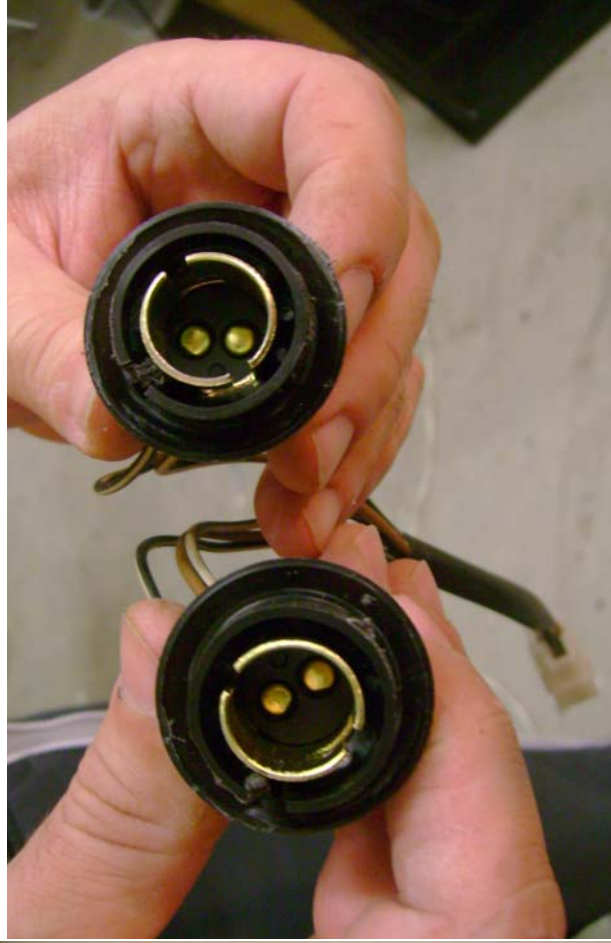
With this undertail, you have to use your own stock sockets.

Just need to remove the area circled with the help of a Dremel, hand saw or sand paper.



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It will look like this....





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Use the provided led bulbs, plug them in the sockets and then attach them to the base. Place the washers & nuts and adjust them.
DON'T TIGHT THEM TOO HARD!

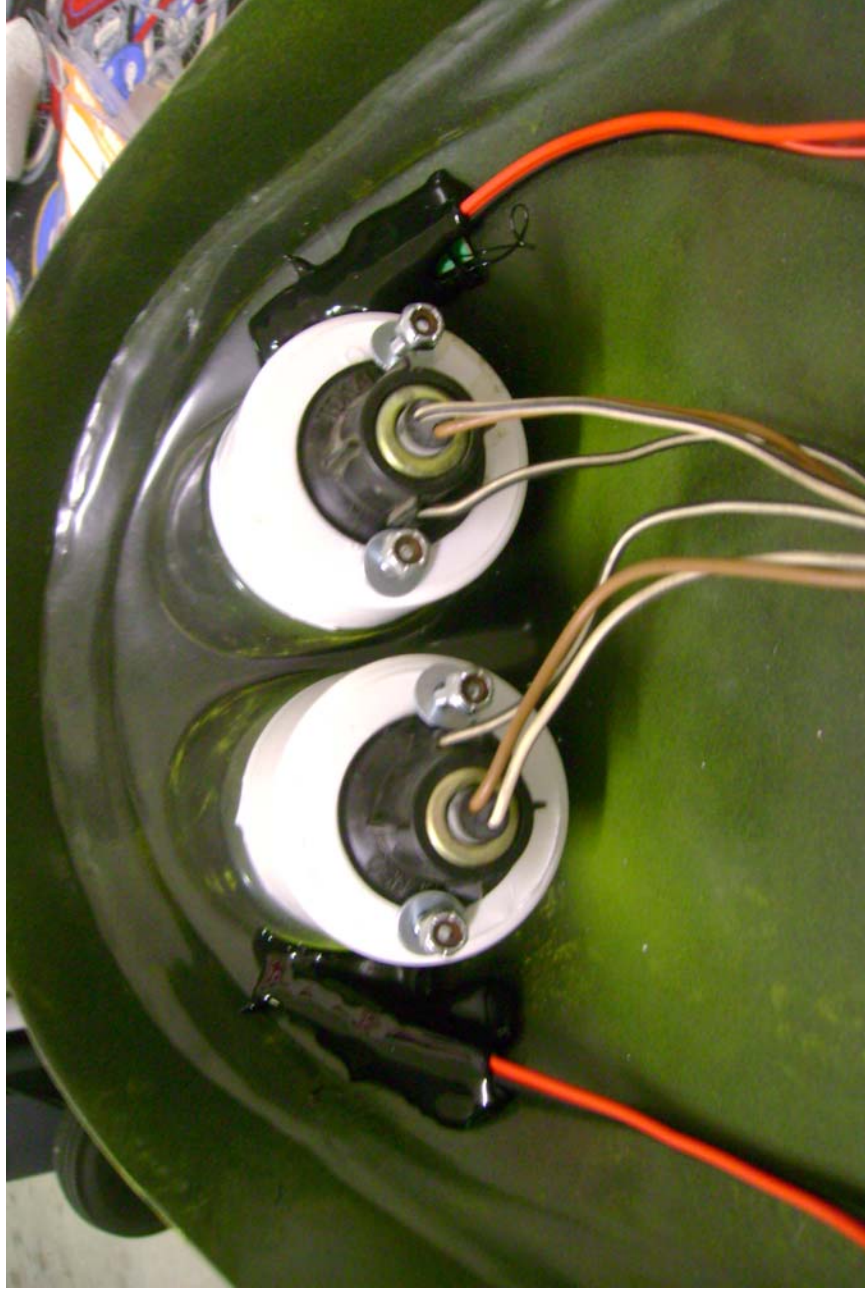




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Should look like this...





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Connect signal and tail light wires
Check signal, tail and brake light operation.





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11- Carefully reinstall the tail section on the bike but do not install any of the bolts. Proceed to install the undertail.





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Slide the undertail up into the tail section and position rear holes to be drilled.





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Should look like this.





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13- Secure the tail section





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INSTALLATION INSTRUCTIONS

Secure the tail section





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Position rear holes to be drilled,
Proceed to drill. Use the hardware provided.





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Should look like this..





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The back of the undertail comes with 2 predrilled holes. You won't be able to notice them once the undertail is installed. Since the undertail is too long and in order to avoid vibrations in that area, we use 2 zip ties (provided) to secure it. Please see next step





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Drill a hole in the area
shown





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Use zip ties provided





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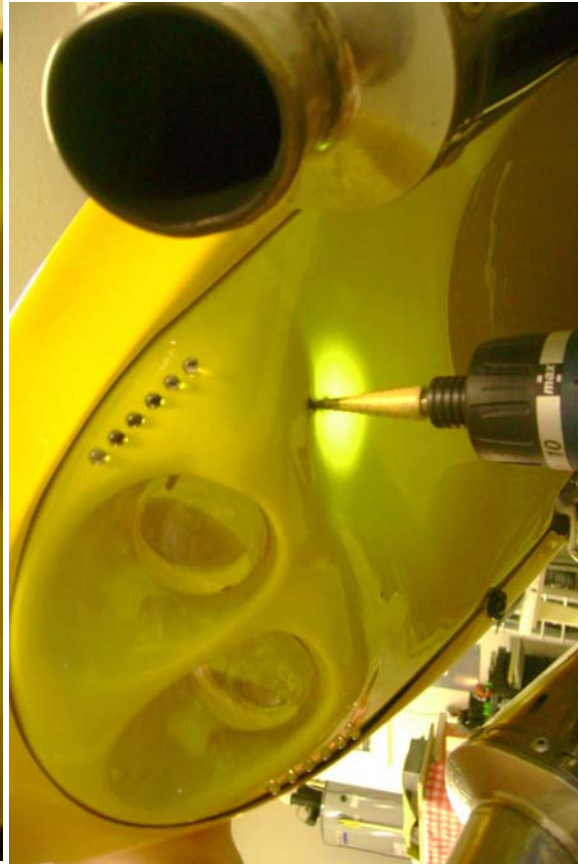
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- 13- Install the license plate bracket in marking holes and drill the holes for fasteners supplied. You can also use nuts and bolts if you prefer.





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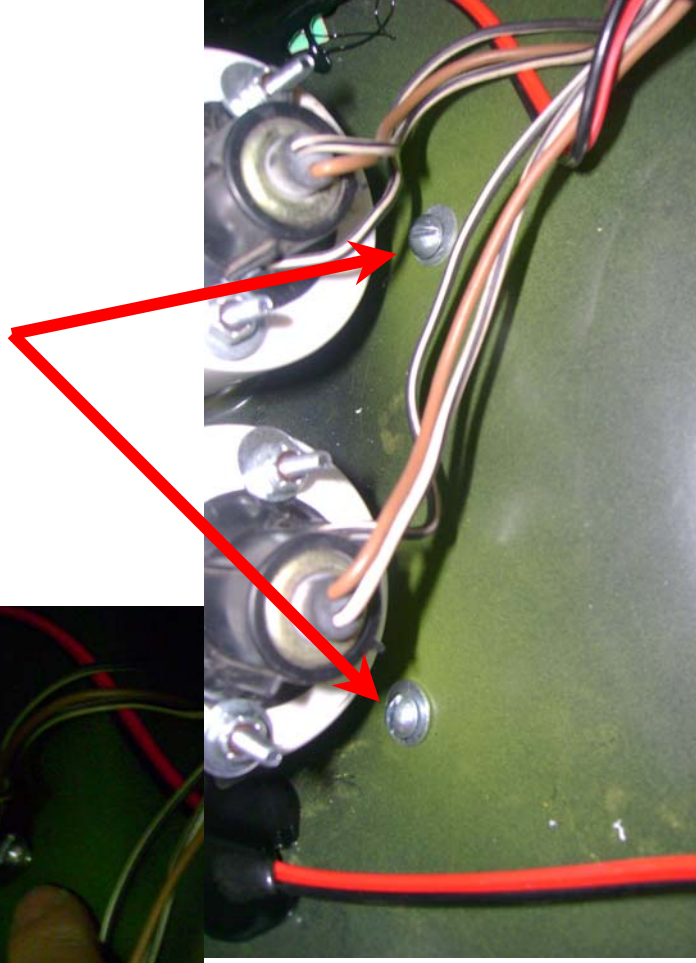


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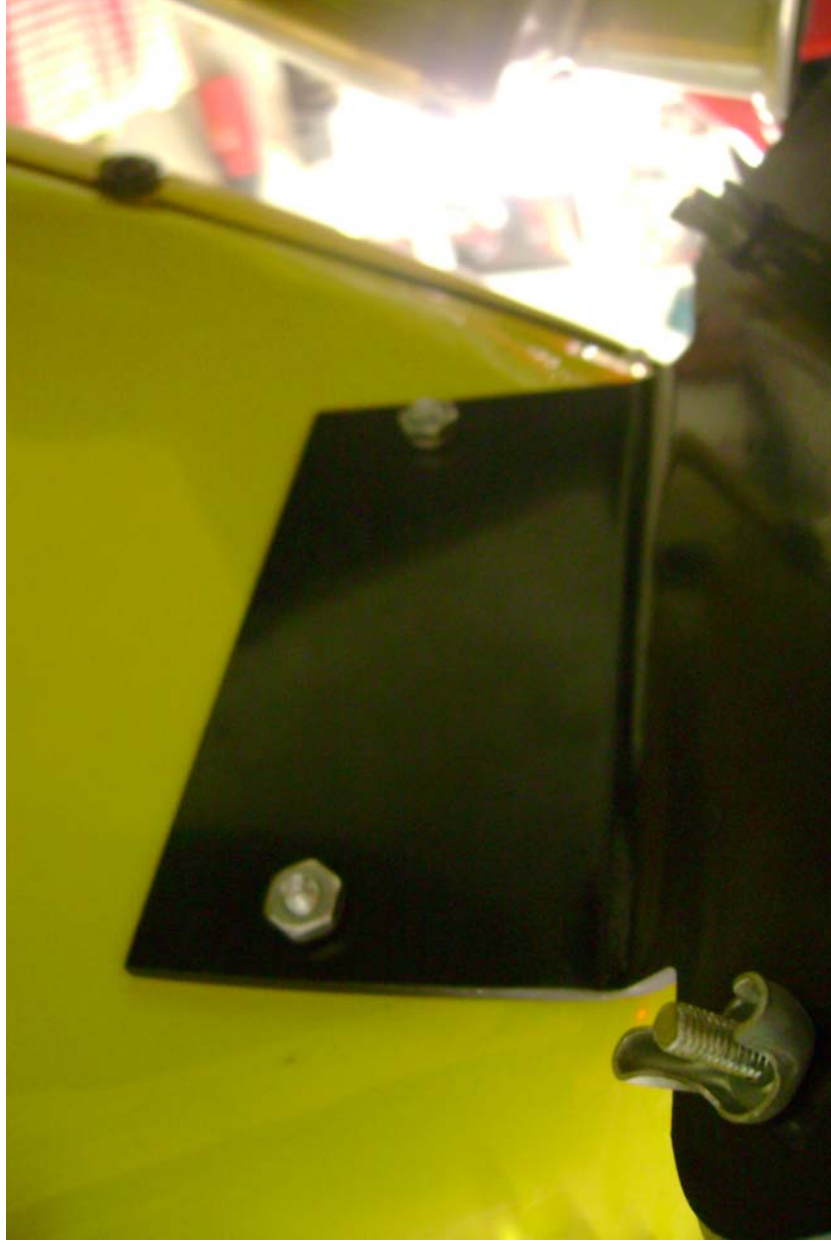


Use hardware provided
for the bracket.





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Should look like this...





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**You are
done!**

