

Installation for Pro Street/Outlaw Tails and Pro Step Seat

You will need to mark the inside of the body through the two mounting holes of the seat brace. Removing inner fender will most likely be necessary.

When marking the two holes of the seat brace I find it easier with the springs removed. To remove the springs, drill out the two pop rivets with a 1/8 inch drill bit, do not bend the tabs while pushing with the drill.

With the tail sitting in place and pushed back against the seat brace, use a marker or silver pencil to outline the two mounting holes of the seat brace onto the inside of the tail.

Place the tail on your workbench upside down and use a 1/8 inch drill bit to make a pilot hole in the center of the two marks you just made. Flip the tail right side up and from the outside use a step bit to drill the hole to the correct size of your fasteners. To recap – drill from the inside out with the 1/8 inch bit, then from the outside in with the step bit.

Reinstall your springs (1/8" pop rivets) and mount the tail with the two front fasteners.

With the tail sitting in place and fastened at the front, make sure the rear of the tail is centered. Using a silver pencil or appropriate marking device, mark the two rear mounting holes at the Tailbone or on Pro Step Seats by pushing your marker (or punch) up through the subframe mounting holes from the bottom up. If your mark is hard to see, use blue tape on the underside of the mounting area, your mark may show better.

Repeat steps above for properly drilling the body and installing quarter turn springs.