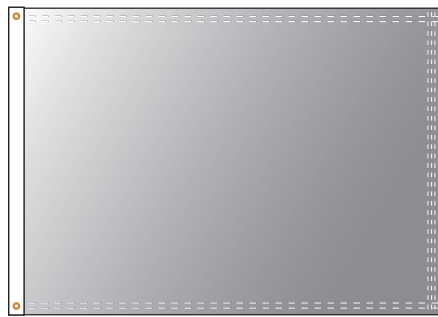


FLAG FINISHING STYLES

STYLE: F1

LEFT: Canvas Header & Grommets
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem



BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	1.5"	LEFT SIDE:	1.5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES: Standard finishing for flags below 8' x 12' (see Flag Finishing reference chart for additional notes in resource folder)

STYLE: F1R

LEFT: 4 row stitching
RIGHT: Canvas Header & Grommets
TOP: Double needle hem
BOTTOM: Double needle hem

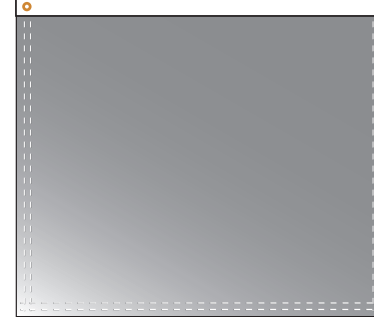


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	2"	LEFT SIDE:	.5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1.5"	RIGHT SIDE:	1.5"

FINISHING NOTES:

STYLE: F1T

LEFT: Double needle hem
RIGHT: Double needle hem
TOP: Canvas Header & Grommets
BOTTOM: Double needle hem

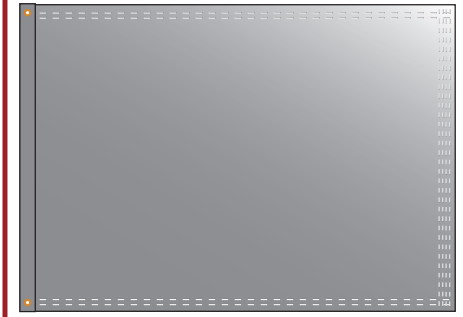


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	TOP:	1.5"	TOP:	1.5"
	LEFT & RIGHT:	1"	LEFT & RIGHT:	0.5"
	BOTTOM:	1"	BOTTOM:	0.5"

FINISHING NOTES:

STYLE: F2

LEFT: Hidden Header & Grommets
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem



BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	5"	LEFT SIDE:	5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES: Extra bleed will wrap around the canvas header to conceal it

STYLE: F3

LEFT: Canvas Header & Grommets
RIGHT: Double needle hem
TOP: Double needle hem
BOTTOM: Double needle hem



BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	1.5"	LEFT SIDE:	1.5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: F4

LEFT: Canvas Header & rope/thimble
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem

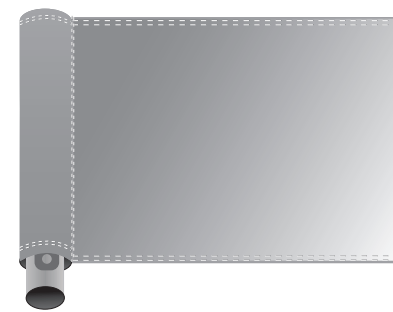


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	1.5"	LEFT SIDE:	1.5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES: Used as standard finishing for flags 8' x 12' and larger (see Flag Finishing reference chart for additional notes in resource folder)

STYLE: FP1C

LEFT: Closed Visible 3" pole pocket w/
1 leather tab - bottom
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem

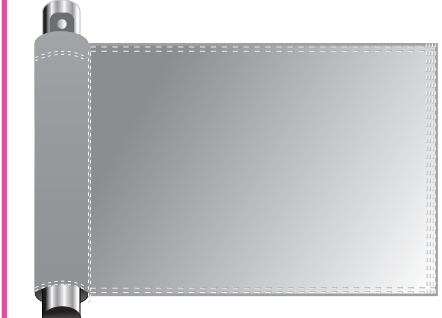


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	7.75"	LEFT SIDE:	7.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FP1O

LEFT: Open Visible 3" pole pocket w/
1 leather tab - top
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem



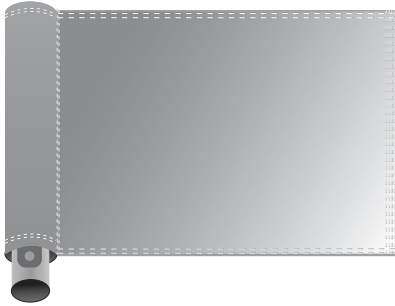
BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	7.75"	LEFT SIDE:	7.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES:

FLAG FINISHING STYLES

STYLE: FPH1C

LEFT: Closed Hidden 3" pole pocket w/
1 leather tab - bottom
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem

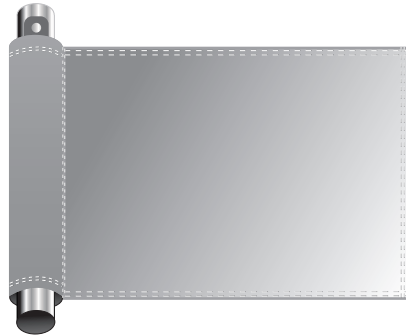


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	4.75"	LEFT SIDE:	4.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPH1O

LEFT: Open Hidden 3" pole pocket w/
1 leather tab - top
RIGHT: 4 row stitching
TOP: Double needle hem
BOTTOM: Double needle hem



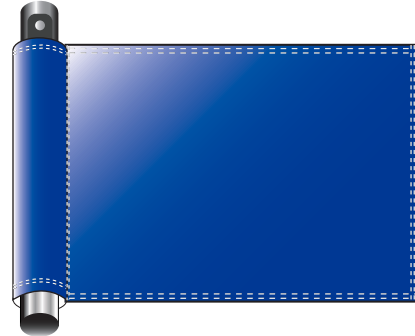
BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	4.75"	LEFT SIDE:	4.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPPO3



LEFT: Open Internal 3" pole pocket w/
1 leather tab - top
RIGHT: 4 row stitching
TOP: Double needle topstitch
BOTTOM: Double needle topstitch



BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	Refer to finishing for single sided FPH1O		LEFT SIDE:	0.5"
			TOP & BOTTOM:	0.5"
			RIGHT SIDE:	0.5"

FINISHING NOTES: Standard Finishing for
 Military Sized Guidon Flags.

STYLE: FF1

LEFT: Canvas Header & Grommets
RIGHT: Gold Fringe
TOP: Gold Fringe
BOTTOM: Gold Fringe

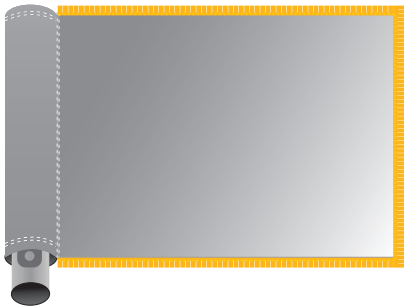


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	1.5"	LEFT SIDE:	1.5"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	2"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPF1C

LEFT: Closed Visible 3" pole pocket w/
1 leather tab - bottom
RIGHT: Gold Fringe
TOP: Gold Fringe
BOTTOM: Gold Fringe

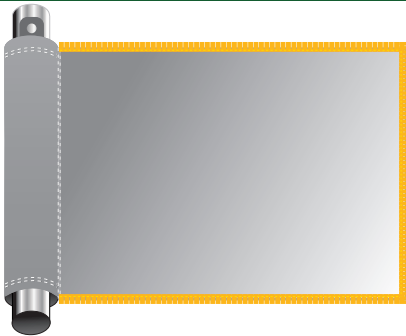


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	7.75"	LEFT SIDE:	7.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPF1O

LEFT: Open Visible 3" pole pocket w/
1 leather tab - top
RIGHT: Gold Fringe
TOP: Gold Fringe
BOTTOM: Gold Fringe

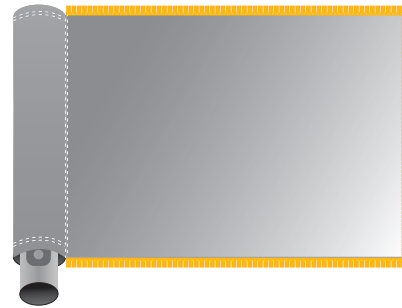


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	7.75"	LEFT SIDE:	7.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPHF1C

LEFT: Closed Hidden 3" pole pocket w/
1 leather tab - bottom
RIGHT: Gold Fringe
TOP: Gold Fringe
BOTTOM: Gold Fringe

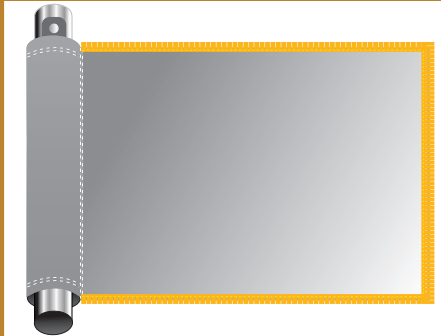


BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	4.75"	LEFT SIDE:	4.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1"	RIGHT SIDE:	0.5"

FINISHING NOTES:

STYLE: FPHF1O

LEFT: Open Hidden 3" pole pocket w/
1 leather tab - top
RIGHT: Gold Fringe
TOP: Gold Fringe
BOTTOM: Gold Fringe



BLEED NEEDED (ADD TO FINISHED SIZE)	SINGLE SIDED		DOUBLE SIDED	
	LEFT SIDE:	4.75"	LEFT SIDE:	4.75"
	TOP & BOTTOM:	1"	TOP & BOTTOM:	0.5"
	RIGHT SIDE:	1"	RIGHT SIDE:	0.5"

FINISHING NOTES:

FLAG FINISHING INFORMATION

FLAG TERMINOLOGY

Canvas Header	White canvas binding strip that gets sewn onto the side of the flag that attaches to the pole
Fly end	The end of the flag that blows in the wind. 4 rows of stitching is standard on most flags to provide added strength.
Pole Pocket Also referred to as Pole Sleeve or Flat Sleeve	Pole pockets are created by folding the front side over to the back and sewing to create a tube-like opening, in which a flag pole can be inserted into the flag. Standard size we offer is 3", but customer can order a custom sized pocket. We offer Visible and Hidden pole pockets . See illustration to the right for reference.
Open vs Closed Pole Pocket	Open pole pocket- open on top of the pole pocket to allow pole to go all the way through sleeve. Standard 1 leather tab sewn inside at top for open vertical pole pockets. Closed pole pocket - top of the pole pocket sewn shut with Standard 1 leather tab sewn inside bottom pole pockets.
Internal Pole Pocket	Hidden Pillowcased pole pocket. Different than the fold over hidden pole pocket. *Used on the Military guidon flags.
Pillowcasing - Standard finishing for all double sided Nylon or Dye Sub Flags	Sewing used for double sided flags, where the edges get sewn inwards to form the seam as opposed to being folded over like a traditional hem. This will not be on the canvas header or pole pocket side of the flag.

Graphics Notes:

- **Safe Area** on all flags is 2" in from all sides of finished size
- **Thru-Cut** layer is placed at bleed size
- Double sided flags will have a 2 page PDF print file
- Printed borders along the outer edge of the flag are not recommended, especially on nylon material. If necessary, the border = 2" thickness minimum or more.

How to create Custom Size Pole Pocket Bleeds

Hidden PP= Pocket size + 1.75" (Example: 4" Pole Pocket= 4+1.75=5.75" Bleed to PP side)

Visible PP= (Pocket size x 2) + 1.75" (Example: 4" pole pocket= (4x2) + 1.75 = 9.75" Bleed to PP side)

Visible pole pocket

Pole pocket is in addition to the length of the flag
Example:

60"w flag with 3" visible PP= 63"w flag.
The bleed accounts for the pole pocket, so there is no need to add an additional 3" in graphics when creating the template.
Visible pole pockets are industry standard for flags.

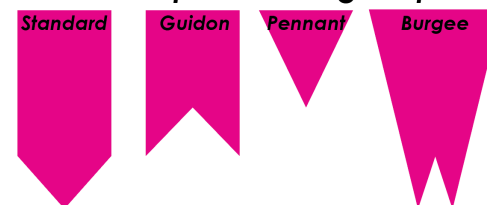
60"

Hidden pole pocket

Pole pocket is included in the length of the flag
Example:

60"w flag with 3" hidden PP= 60"w flag.
The first few inches of the finished size on the pole side make up the pole pocket.
Hidden pole pockets is industry standard on banners, but may be requested on flags.

Possible pennant flag shapes



De-code the finishing styles to understand what they mean

STYLE: F1R	STYLE: FP1C	STYLE: FPHF10
FLAG	POLE POCKET FLAG	POLE POCKET FLAG
RIGHT (header on right)	CLOSED PP	FRINGE HIDDEN PP
		OPEN PP