

Welcome to **ITM**

Iowa Trailer Manufacturing Company COLLC,

ITM Belly / Bottom Dump Trailers are manufactured in ten basic models. Every trailer is manufactured to customer specifications, whether it's built from an ITM standard model belly dump trailer or custom built from the ground up to your specifications.

ITM heavy-duty Belly Dump Trailers are ideal for loading, hauling and dumping:

- » Gravel
- » Rock
- » Lime
- » Dirt
- » Asphalt
- » Other Dry Bulk Product

Check out these features:

- » Ultra Lightweight Construction
- » Low Profile
- » Large Capacity
- » Built from 100,000-yield Domex® steel
- » CAD designed and stress tested
- » Made in America from the best components and material available

The ITM Advantage:

ITM is the small company that's big on home town service. We offer quality construction that's second to none. With quick turn-around, attention to detail, and customer service that puts you first—before, during, and after the sale—our job's not done until you're a satisfied customer.

**Iowa Trailer Manufacturing CO., LLC,
is located at:**

1806 E Richland, Storm Lake, IA 50588.

Our mailing address is:

PO Box 246, Storm Lake, IA 50588.

CALL:712.213.0049

FAX:712.732.4476.

*Storm Lake is conveniently located in Northwest Iowa,
on U.S. 71 Highway and Iowa 7 Highway, with quick
access to Interstates and four-lane U.S. Highways.*

ITM Trailer

Iowa Trailer Manufacturing CO., LLC



ITM

CONTACT US:

712.213.0049

About **ITM**

At Iowa Trailer Manufacturing CO., LLC, our mission is to build the absolute best trailer on the market—hands down—with our continuing goal to provide customer service second to none.

Let us prove it to you!

ITM is led by the design/sales team of Scott, who has nearly thirty years combined experience in O.E.M. and aftermarket parts manufacturing. Working alongside are twenty-five skilled craftsmen, who build and assemble each and every ITM Belly Dump Trailer from the ground up.

From our manufacturing facility in Storm Lake, Iowa, ITM easily serves the Central United States, with orders accepted anywhere in the continental USA. Delivery can be arranged, or you may pick up your brand new ITM Belly / Bottom Dump Trailer here in Storm Lake.

Serving owner operators, construction companies large and small, trucking companies, local, county and state DOT's - ITM is ready to build a belly dump trailer to your specifications.

We take pride in every trailer we manufacture, and we stand behind our work. Iowa Trailer Manufacturing CO., LLC's insured. When you're shopping for belly dump trailers, be sure to ask that important question!

Parts and Service

Whether you need new parts, or repair on an existing trailer, contact ITM first. We inventory parts for all ITM belly dump trailers, and can custom make new parts to fit just about any other trailer.

Our knowledgeable parts and service department is ready to assist you in getting your valuable equipment repaired and back at work, with minimum downtime. Parts shipped to you, or repairs done in our facility.

ITM can also provide parts and service for other types of agricultural, construction and industrial equipment. Contact us to discuss your needs.

Some typical belly dump trailer repairs:

Repair or replace gates, gate guards, skins; repair or replace fenders, brackets, suspensions, electrical repairs and re-wiring, suspension systems, and more!

Contact our Parts and Service Department at: (712) 213-0049

Or email:

» Scott@ITMTrailer.com



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Belly Dump Gravel Trailer Description:

- » ITM Belly Dump Gravel Trailers are manufactured using the best components and material available. The standard ITM trailer is the result of six months extensive CAD and stress testing the design, combined with nearly fifty years hands-on manufacturing experience.
- » The complete trailer is built entirely at the ITM manufacturing facility, with over 260 fabricated pieces going into the production process. All assemblies are pulse welded, to produce smoother welds and better penetration.
- » ITM Belly Dump Trailers measure 38' to 46'6" in length, and are 102" wide. All models can handle up to 96,000-lbs. GVW, per state and federal regulations, and provide large capacities with 26.5-cubic yard hoppers.
- » 12' gates are standard.
- » ITM Belly Dump Trailers are manufactured from 100,000 yield Domex® steel. This allows for a lightweight trailer, yet provides strong, heavy-duty construction.
- » Inside and outside fenders are made of lightweight aluminum. Removable and replaceable.
- » Lightweight bolt on push block.
- » Composite cylinders.
- » Sealed wiring harness.
- » LED lights.
- » Integrated safety lock open/close system.
- » Pin Stop system for varying spreads from 9" to 30"
- » Fifth Wheel Rubber Bushed Side Oscillating.
- » Post Style Gate-end Landing Legs.
- » ITM Belly Dump Trailers can be configured in any axle and wheel combination, tandem to quad axle.
- » Front Axle Mounted Windrow Deflector.
- » Choose any type suspension from air ride to spring ride.
- » The finished ITM Belly Dump Gravel Trailer is sand-blasted, primed and painted to withstand the heaviest-use conditions. Customer may select the color.