

TECHNICAL DATA SHEET: DCK® WARRIOR TACTICAL BERET

Document Ref: DCK/MHA-COMP/2026

Manufacturer: Rishi Exports, Ludhiana, Punjab (India)

1. PRODUCT OVERVIEW

The DCK® Warrior Beret is a premium, defense-grade headpiece engineered for elite military, paramilitary, and law enforcement units. As the pioneers of the single-piece beret in India since 1962, we provide a product that balances traditional regimental honor with modern tactical durability.

2. MANUFACTURING SPECIFICATIONS

Every DCK® Warrior Beret is manufactured using our proprietary **12-step "Perfect Beret" process**, handled 100% in-house at our 10,000 sq. ft. Ludhiana facility to ensure absolute quality consistency.

We Offer Full customization and features in bulk orders as per the request of the buyer.

Features	Technical Standard / Specification
Material Composition	100% Pure Wool, various compositions with acrylic and other fibers
Construction	Single-Piece Seamless Felt
Dye Fastness	Upto Grade 4.5 (Depends upon Wool Composition)
Lining Options	Premium Satin, Breathable Mesh, or Soft Cotton
Headband / Piping	Pure Grade Leather, Artificial Leather, or Reinforced PP
Standard Head Sizes	All custom sizes available upon request
Standard Hood Sizes	From 8.5 inches Diameter to 11.5 inches Diameter

3. COMPLIANCE & STANDARDS

- **MHA Guidelines:** Engineered and tested to meet official Ministry of Home Affairs (MHA) manufacturing specifications.
- **Pioneer Status:** Manufactured by the original founders of the single-piece beret industry in India.
- **Quality Control:** 12-step rigorous in-house inspection from yarn selection to final shaping.

4. BULK PROCUREMENT & CUSTOMIZATION

- **Monthly Capacity:** 50,000 pieces per month (Direct Factory Scaling).
- **Available Colors:** Special Forces Maroon, Navy Blue, Black, Olive Green, Black, UN Blue, and custom regimental dyes.
- **Branding:** Provision for stiffened badge backing, and specific regimental identity markers.
- We provide **fully customizable bulk solutions**(under Our different brand) including specific yarn densities, specialized linings (Mesh/Cotton), and reinforced piping (Leather/PP)—ensuring that every soldier receives the most reliable "topmost gear"

5. CONTACT FOR PROCUREMENT

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