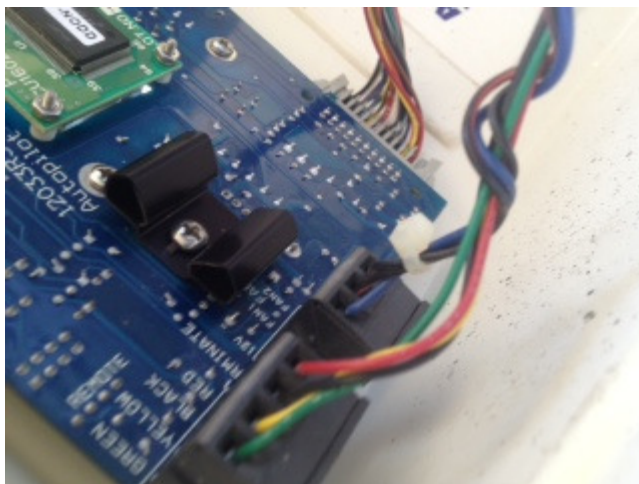


**BEFORE BEGINNING ANY REPLACEMENT TURN OFF POWER TO YOUR POOL PILOT. AND BEFORE HANDLING CIRCUIT BOARDS DISSIPATE STATIC ELECTRICITY BY TOUCHING A METAL SURFACE FIRST. TRY NOT TO DIRECTLY TOUCH THE BOARDS HANDLE BY EDGES.**



THESE  
INSTRUCTIONS ARE  
GENERIC DIG 220  
SHOWN OTHER  
MODELS SIMILAR

LOOSEN, NO  
NEED TO  
REMOVE, 2  
THUMB SCREWS  
ON EACH SLIDE  
AND SLIDE OFF  
COVER



REMOVE THE 3  
CABLES FROM THE  
CONTROL BOARD  
ON THE INSIDE OF  
YOUR POWER  
SUPPLY COVER.  
NOW YOU CAN  
WORK WITH JUST  
THE COVER





TRY NOT TO TOUCH ANY OF THE CIRCUIT CARDS TO AVOID DAMAGING THEM. REMOVE 4 SCREWS SECURING BOARD TO HOUSING



HANDLE BOARD BY EDGES AND SET BOARD ASIDE



REMOVE YOUR OLD LABEL FROM FRONT OF HOUSING, CLEAN METAL SURFACE WITH ADHESIVE REMOVER UNTIL FREE OF ANY OLD ADHESIVE



REMOVE BACKING PAPER FROM NEW LABEL AND LINE UP AND PASTE OVER METAL



NEW ADHESIVE IS “PRESSURE SENSITIVE” SO USING KLEENIX OR SOFT CLOTH, RUB FRONT OF LABEL WHERE IT ATTACHES TO METAL APPLYING PRESSURE TO ACTIVATE ADHESIVE

REASSEMBLY STEPS IN REVERS OF REMOVAL STEPS:

REINSTALL BOARD AND PLUG IN CONNECTORS,

ATTACH COVER TO FRAME

TIGHTEN THUMB SCREWS

TURN POWER BACK ON

ENJOY

**INSYNC ENGINEERING**