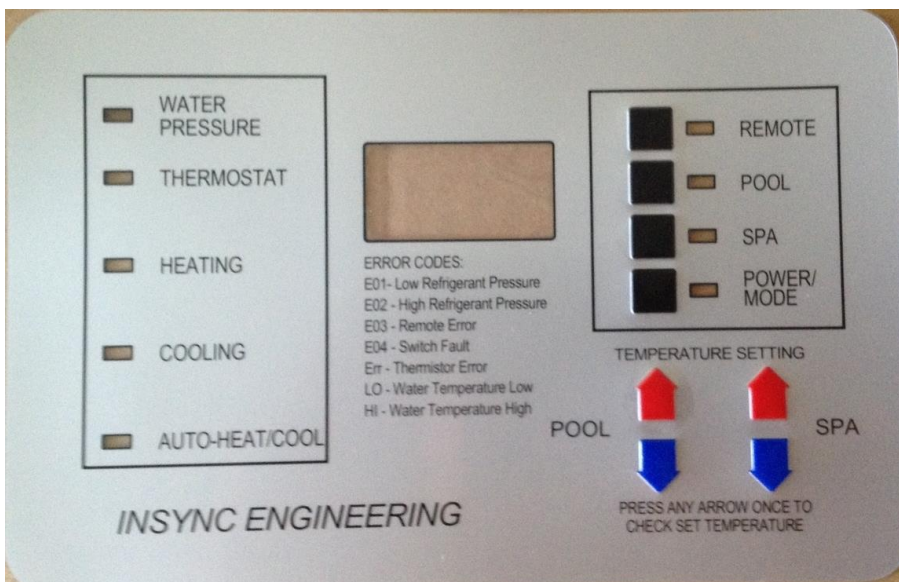


INSTRUCTIONS FOR INSTALLING INSYNC ENG KEYPADS DEPICTED BELOW:

INSYNC P/N
D13011



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EXISTING HEAT PUMPS MAY LOOK LIKE THOSE DEPICTED BELOW



REMOVE YOUR OLD WORN OUT OVERLAY, REPLACE WITH YOUR NEW INSYNC ENGINEERING OVERLAY BY FOLLOWING THESE STEPS

1. **TURN OFF THE ELECTRICAL POWER TO YOUR HEATER**
2. REMOVE THE HEATER'S LEFT HAND PANEL- **SEE FIG 1** & DISCONNECT ALL WIRES TO THE CONTROLLER BOARD
3. REMOVE THE SCREWS HOLDING THE CONTROLLER BOARD TO THE BACK OF THE LEFT HAND PANEL –**SEE FIG 2** **Caution THIS IS A ESD SENSITIVE DEVICE HANDLE PROPERLY DISSIPATE CHARGES IN YOUR HANDS BY TOUCHING A METAL SURFACE BEFORE THE BOARDS**
4. REMOVE YOUR OLD KEYPAD. USE OF A HAIR DRYER WITH HEAT CAN HELP TO LOOSEN THE ADHESIVE. **SEE FIG 3**
5. REMOVE ANY RESIDUE STILL ON THE PANEL. THE REST CAN BE REMOVE WITH A RAZOR BLADE OR TAR REMOVER DEPENDING ON WHAT REMAINS. IT SHOULD BE AS CLEAN AS POSSIBLE BEFORE PLACING YOUR NEW ***INSYNC ENGINEERING*** OVERLAY IN PLACE. **SEE FIG 3**

INSYNC ENGINEERING REPLACEMENT KEYPAD INSTALLATION INSTRUCTIONS

7. AFTER YOUR OLD PLASTIC IS CLEAN PLACE THE NEW OVERLAY BEING CAREFUL TO ALIGN THE WINDOW AND INDICATOR LIGHTS OVER THE EXISTING HOLES. **SEE FIG 4**
8. REASSEMBLE THE NEW KEYPAD PANEL AND OLD CONTROLLER BOARD BY REVERSING THE STEPS ABOVE.

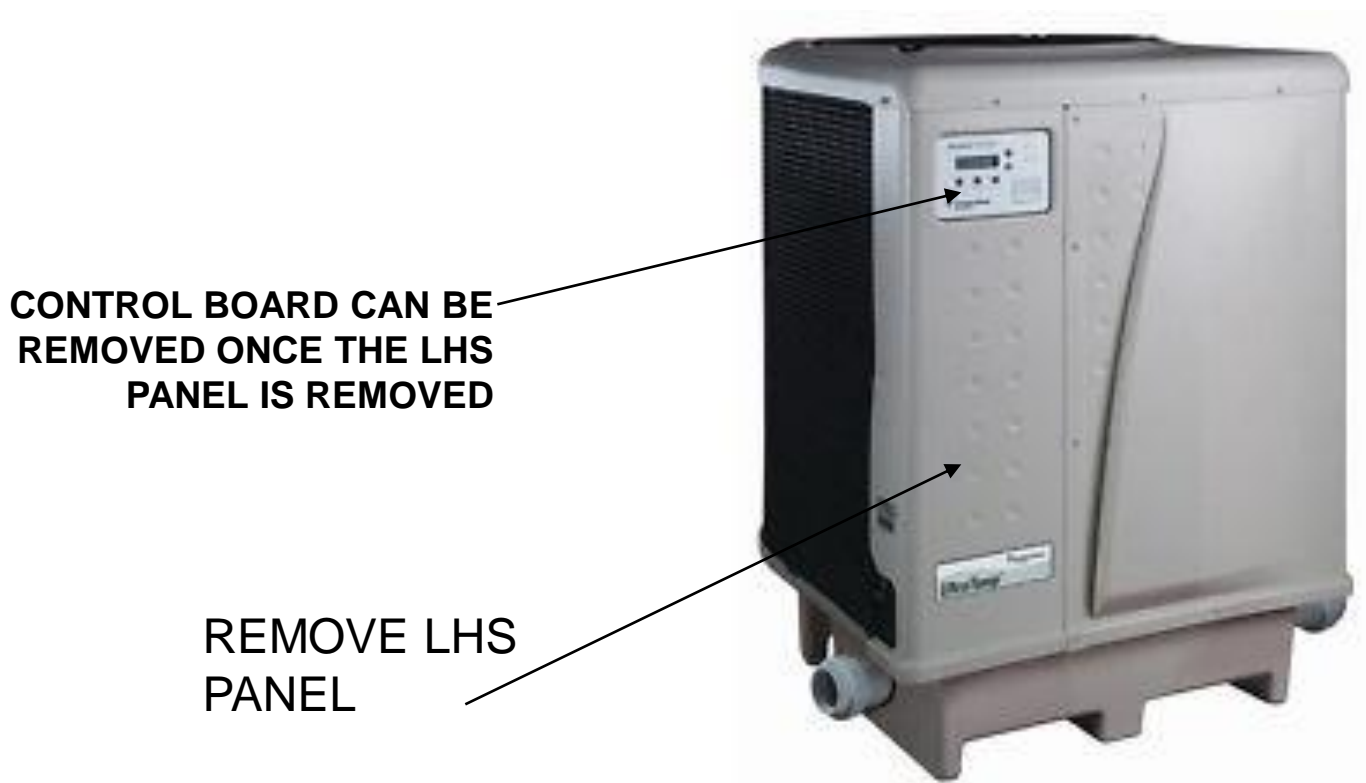


FIGURE 1 - REMOVE LHS PANEL & DISCONNECT ALL WIRES TO THE CONTROL BOARD

INSYNC ENGINEERING REPLACEMENT KEYPAD INSTALLATION INSTRUCTIONS



CONTROL BOARD

REMOVE SCREWS
HOLDING BOARD TO
PLASTIC

UNPLUG THIS KEYPAD CONNECTOR TO YOUR
BOARD, SAVE BOARD, SAVE PLASTIC

FIGURE 2 - REMOVE CONTROL BOARD, UNPLUG KEYPAD
CONNECTOR, SAVE ALL PIECES.



FIGURE 3 - REMOVE OLD KEYPAD USING HEAT GUN, CLEAN
PLASTIC SURFACE THOROUGHLY

INSYNC ENGINEERING REPLACEMENT KEYPAD INSTALLATION INSTRUCTIONS

NEW INSYNC
PANEL



FIGURE 4 - PASTE ON NEW INSYNC KEYPAD, ALIGNING CONNECTOR THROUGH OPENING, AND MAKING SURE FEATURES IN THE PLASTIC ALSO LINE UP. IF YOU MAKE A MISTAKE, HEAT UP THE PANEL AND MOVE IT AROUND.