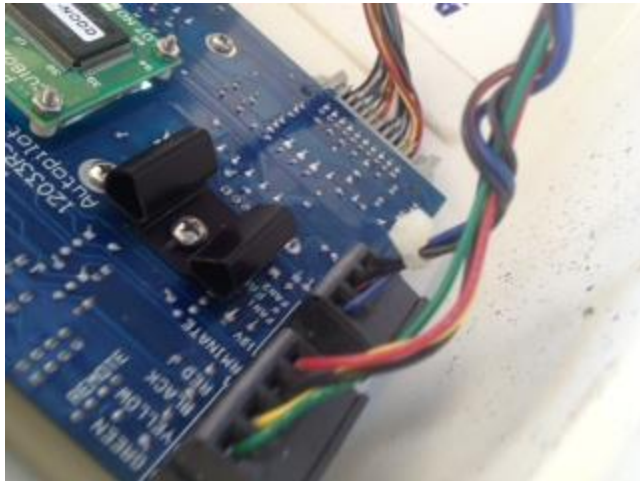


BEFORE BEGINNING ANY REPLACEMENT TURN OFF POWER TO YOUR POOL PILOT. AND BEFORE HANDLING CIRCUIT BOARDS DISSIPATE STATIC ELECTRICITY BY TOUCHING A METAL SURFACE FIRST. TRY NOT TO DIRECTLY TOUCH THE BOARDS HANDLE BY EDGES.



**THESE
INSTRUCTIONS ARE
GENERIC DIG 220
SHOWN OTHER
MODELS SIMILAR**

LOOSEN, NO
NEED TO
REMOVE, 2
THUMB SCREWS
ON EACH SLIDE
AND SLIDE OFF
COVER



REMOVE THE 3
CABLES FROM THE
CONTROL BOARD
ON THE INSIDE OF
YOUR POWER
SUPPLY COVER.
NOW YOU CAN
WORK WITH JUST
THE COVER



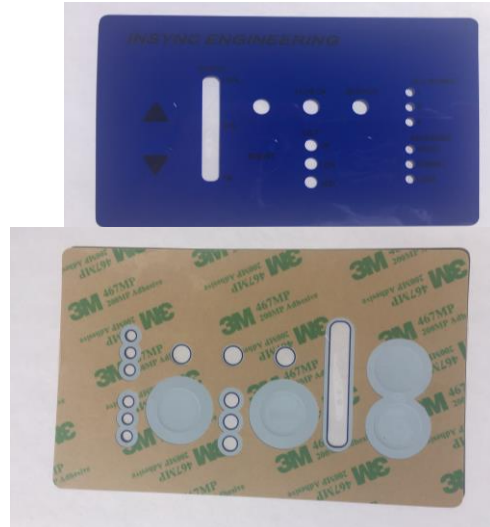
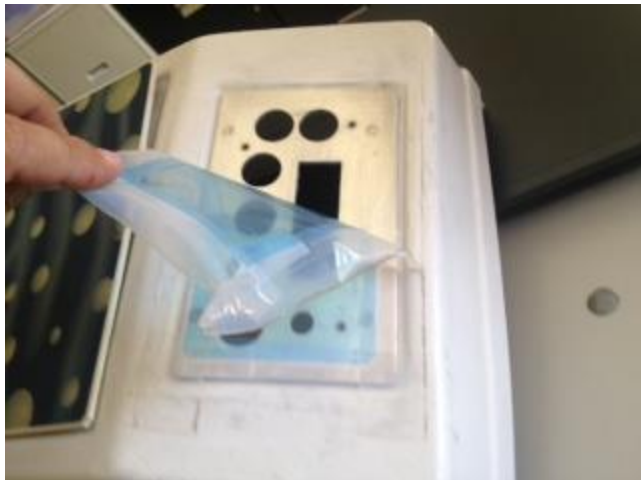


HANDLE BOARD
BY EDGES AND
SET BOARD
ASIDE

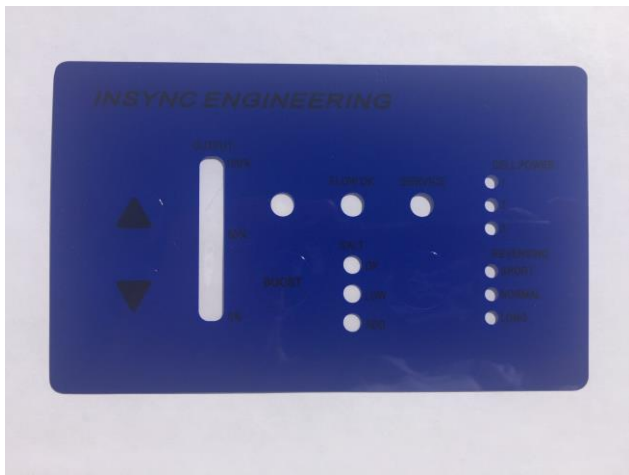
TRY NOT TO TOUCH ANY OF THE
CIRCUIT CARDS TO AVOID DAMAGING
THEM. REMOVE 4 SCREWS SECURING
BOARD TO HOUSING



REMOVE YOUR OLD LABEL FROM FRONT OF HOUSING,
CLEAN METAL SURFACE WITH ADHESIVE REMOVER
UNTIL FREE OF ANY OLD ADHESIVE



REMOVE
BACKING PAPER
FROM NEW
LABEL AND LINE
UP AND PASTE
OVER METAL



NEW ADHESIVE IS “PRESSURE SENSITIVE” SO USING KLEENIX OR SOFT CLOTH, RUB FRONT OF LABEL WHERE IT ATTACHES TO METAL APPLYING PRESSURE TO ACTIVATE ADHESIVE

REASSEMBLY STEPS IN REVERS OF REMOVAL STEPS:

REINSTALL BOARD AND PLUG IN CONNECTORS,

ATTACH COVER TO FRAME

TIGHTEN THUMB SCREWS

TURN POWER BACK ON

ENJOY

INSYNC ENGINEERING