



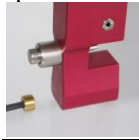
21st Century Innovation Neck Turning Tool

Directions:

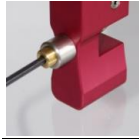
1. Remove Arbor depth micro adjustment plug.



2. Load turning arbor with flat on shank facing upward toward dial.



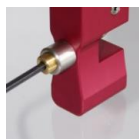
3. Insert arbor depth micro adjustment plug.



4. Insert allen wrench into arbor tensioning bolt. Snug arbor very slightly.



5. Find the correct depth of arbor stop shoulder. This will just take a little patience.



6. This step requires finding the desired O.D. then setting the stop to the correct depth of neck length to shoulder.



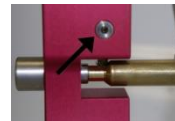
7. Tighten arbor tensioning bolt.

8. Correct way to hold tool. This tool was designed to give you the best feel between turning tool and case driver.



Cutting Tool Removal

1. Loosen screw 1/2 turn.



(uses a 2.5mm allen wrench)

2. Back out cartridge securing screw three full turns.



(uses a 1/16" allen wrench)

3. Grab dial and pull straight out-will remove entire cartridge.



(uses a 1/16" allen wrench)

4. To assemble reverse procedure.

- NOTE: Flat on cutter housing, make sure cartridge securing screw and flat are aligned.