

DTF PRESSING INSTRUCTION GUIDE

For best results, follow the temperature, time, pressure, peel, and final-press directions below.

Pennington Ink

DTF PRESSING INSTRUCTIONS



1 PREP

Pre-press garment for 3–5 seconds to remove moisture & wrinkles.



2 POSITION

Place DTF transfer film (design side up) on garment.



3 PRESS

325–340°F
FOR 30 SECONDS
MEDIUM-FIRM PRESSURE



4 PEEL

COLD PEEL
Let cool completely then peel film.



5 FINAL PRESS

FINAL PRESS
FOR 30 SECONDS
Cover with parchment or Teflon sheet.

PRO TIPS:

- TEMP: 325–340°F
- TIME: 30 SECONDS
- PRESSURE: MEDIUM-FIRM
- PEEL: COLD
- FINAL PRESS: 30 SECONDS (with parchment)

WORKS ON:

- ✓ 100% Cotton
- ✓ Poly / Cotton Blends
- ✓ Tri-Blends
- ✓ Performance Fabrics and More!

DO NOT:

- ✗ Use bleach
- ✗ Use fabric softener
- ✗ Press over seams, zippers or buttons

Thank You! ♥



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