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FLARE REPLACEMENT ON JAYCO EXPANDA

Have you ever scratched or damaged the plastic flares on the side of your Jayco Expanda and thought it's time to change it. Below is a step by step guide on how to do it.

On your Jayco Caravan you will have a Code that has been welded onto the A-Frame. (Location below)

With the code provided on your van, contact your local Jayco - Jay-Parts & Accessories.

The code provided gives Jayco all the required information about your van from the model you own to the colour finishes internally.

Make sure when you purchase your flare to also mention you require tube of white sealant.



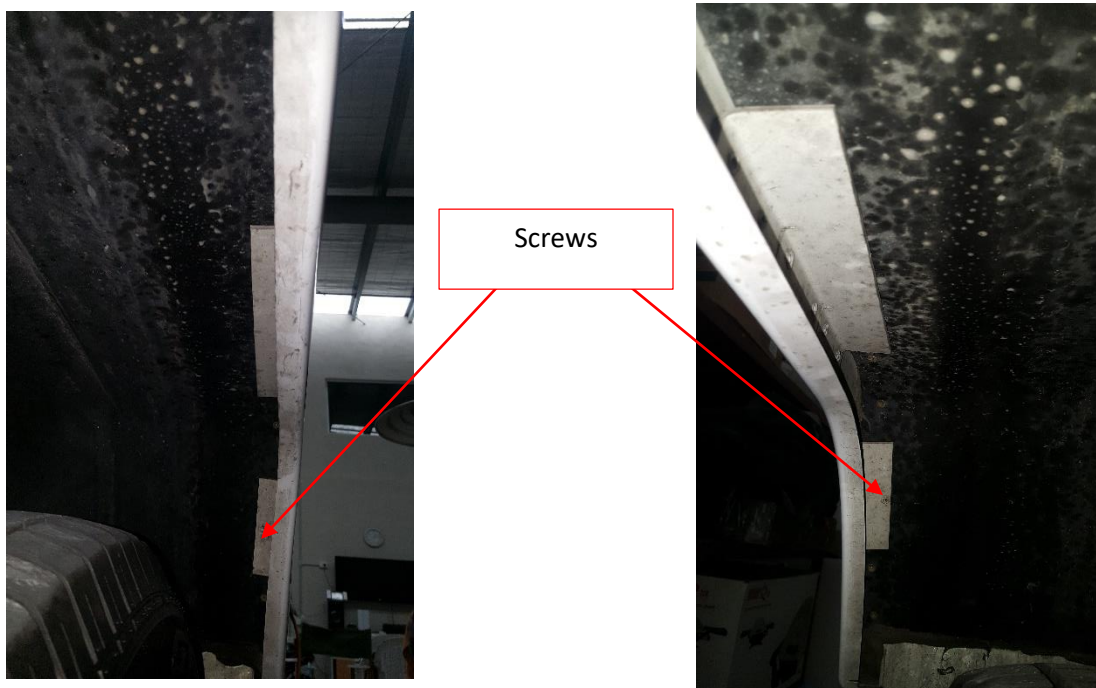
White sealant

Once you have all your new part it's time to remove the existing flare off your van. In this example we will be fitting a new flare to a 2012 17.56.1 Expanda.



Step 1

Looking under the wheel arch you will see the existing plastic flares held into place with screws.



Remove all screws holding the plastic flare.



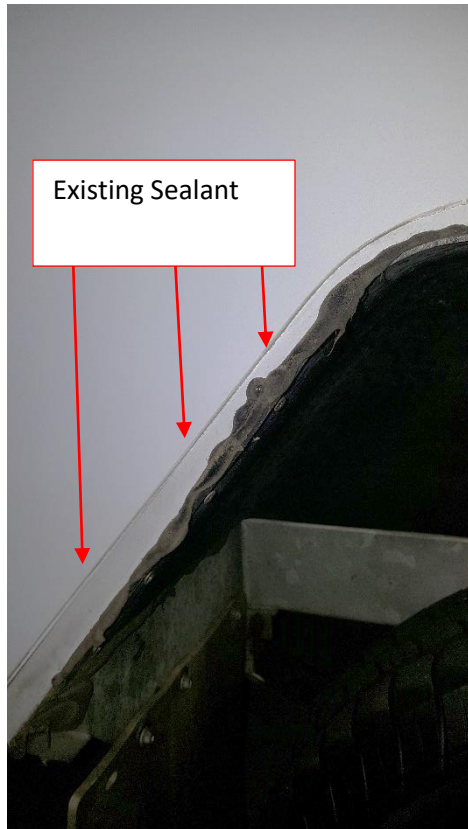
Step 2

Once all screws have been removed, slowly remove the plastic flare from the van.



STEP 3

With the flare removed it now time to remove the existing sealant.



The easiest way I found to remove the sealant is with a blade (pitched)
Run the blade flat against the van with the end of the blade peeling the sealant away.



Take your time until all sealant has been removed.



STEP 3

Once all sealant has been removed give the area a good clean with methylated spirits.

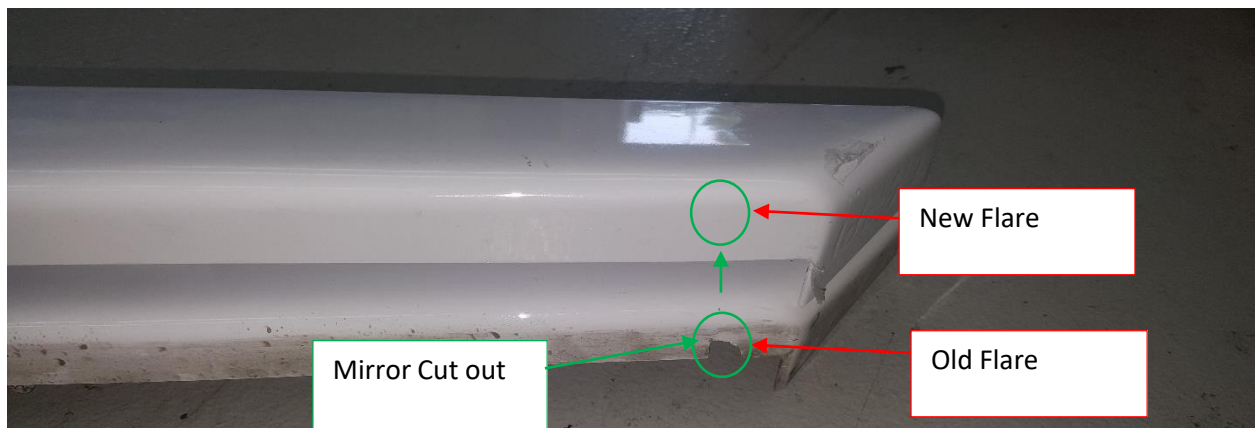
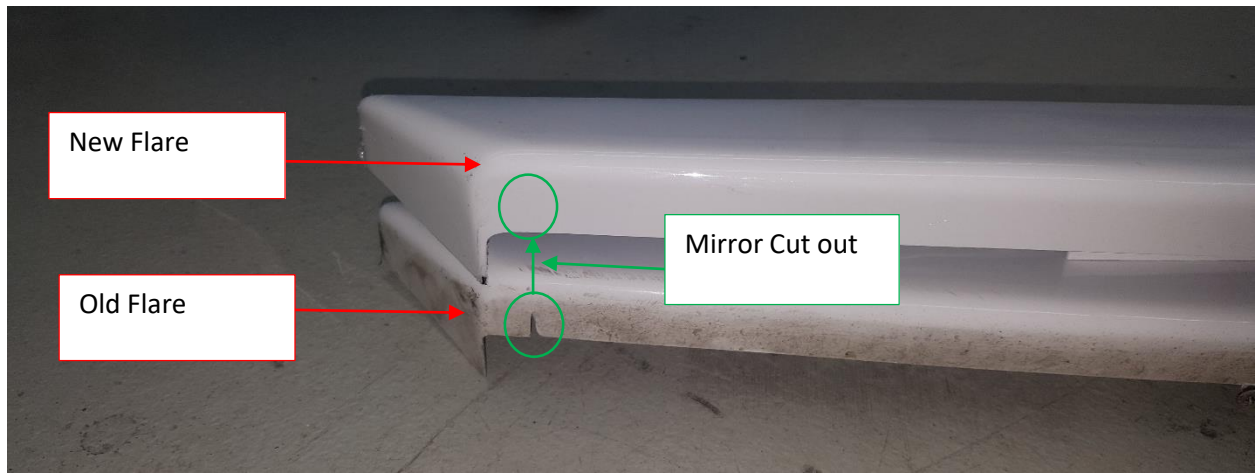


STEP 4

Check the old flare and see if there was any alterations that Jayco originally done during the build of your Van.

If alterations are required on the new flare, grab your new flare and the old flare.

Place the new flare on top of the old flare and mirror any cutouts required.



I found the easy way to transfer the cutouts was by placing a carpenter square on a leveled surface.



STEP 5

With a pair of side cutters, nice and easy cut the required shape as marked.

Don't cut a large amount of plastic at once as this will cause the plastic to crack.

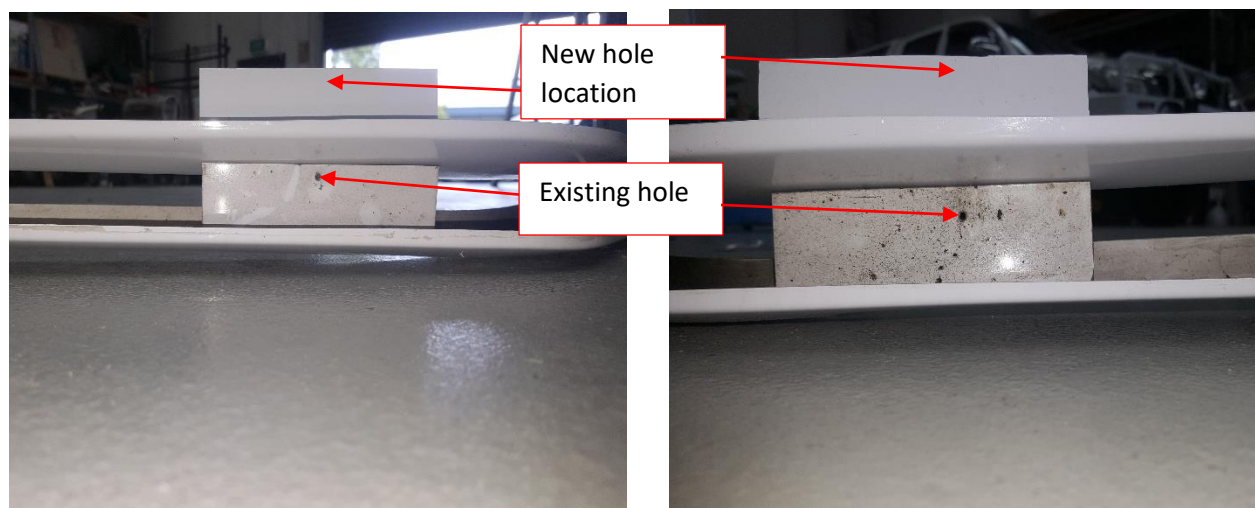
Once the cutting is completed file all sharp edges.



STEP 6

Next is to drill new holes on the flare in the same location as the old flare.

Place the new flare onto of the old flare as detailed below and transfer all drill holes.



STEP 7

Once markings have been transferred start to drill the holes.

Start with a small drill bit then increase the size of the holes so the existing screws removed in step 1 fit.



STEP 8

Fit the flare back onto the van and screw into place with the existing screws previously removed.

Make sure everything fits smoothly.

Once you are happy peel back the protective plastic on the new flare.

STEP 9

Next grab your sealant and a caulking gun



Use the caulking gun to apply sealant to the gap, working smoothly and evenly. Don't worry if it looks a bit rough

Use a damp rag over the tip of your finger to wipe along the newly sealed gap. This will wipe off any excess and push sealant further into the gap to help give you a neat finish.

If you are unsure about caulking, search [YouTube](#) for techniques and further information.

STEP 10

Let the sealant dry and make sure you are happy with your work.



If you have any questions please don't hesitate to contact us at caravanmods.com

Happy Modding