



DETERMINING SCOOP LENGTH:

1. DETERMINE THE PIPELINE DIAMETER, D
2. DETERMINE THE RISER HEIGHT, H
3. SCOOP LENGTH, XX =
 - $XX = (D/2) + H$

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	PFH
TOLERANCES:		CHECKED	
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±		Q.A.	
THREE PLACE DECIMAL ±		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			



Scottsdale, AZ, USA PH: 480-443-0168

TITLE:
ANSI SCOOP FLANGE ASSEMBLY:
SCOOP LENGTH WORKSHEET

SIZE A	DWG. NO. SCOOP LENGTH WORKSHEET	REV
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SCALE: 1:4	WEIGHT:	SHEET 1 OF 1
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