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# Speaker Pod Installation Instructions

## Tools required: (Not included)

Utility Knife Pliers

Tin Snips Tape Measure

Drill (1/8" drill bit) ABS Pipe Glue

1. Can Contact Cement Spray Glue Sanding Block (80 grit paper) **System Parts: (Included)**
2. Speaker pods

1 Instruction Sheet

## Clear a workspace and assemble all tools needed to complete the installation.

Dismount any switches, vents, brackets, radios or anything that would interfere with the installation of the speaker pods. Determine the proper location of the speaker pods. The width of the pod will vary depending on the size you have ordered. Mount the speaker on the pod, attach the speaker wire and rotate the speaker to determine the proper sound. Fix the speaker pod in its proper location by either screwing the pod in place or attaching the pod with Dualloc Tabs (not included).

**IF YOU ARE COVERING THE POD AND PANEL SEPARATELY:**

Cut a hole in the panel large enough for the pod to fit through allowing an extra 1/8” for the thickness of the fabric.

**IF YOU ARE COVERING THE PANEL AND POD IN ONE PIECE OF FABRIC:**

Cut a hole in the panel for the speaker pod to stick through, this time allow an extra ¼” larger than the pod itself. Then glue the pod to the back of the panel with ABS pipe cement. The extra large hole in the panel will allow material to flow into the recess around the pod if necessary. Attach the fabric to the pods and panels with a contact spray adhesive (RodDoors Spray Glue Cheese or 3M Super 90). Spraying both the pods/panels and the back of the fabric letting the glue set up for at least 10 minutes and then pressing the two together.

Any wrinkles can be removed by lifting the fabric away from the pods, and re-gluing the material to the pods and fabric, working the fabric in a different direction the next time.

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