

NORTON

SAINT-GOBAIN

SAND DOLLAR™

PRODUCT INNOVATION

BETWEEN COATS/ SURFACE PREP DISCS

THE NEW WAY TO SAND BETWEEN COATS OF FINISH.

Our patent pending design allows you to smooth and prep the surface of the floor to properly accept the next coat of finish without the risk of nasty swirl marks. We offer four grits: coarse, medium, fine and very fine to accommodate any application. The foam backing pad allows the product to abrade the surface without penetrating deep into the finish, resulting in a smoother overall floor.

The new 20" pad is specifically designed for sports floors. Available in two grits: coarse, for surface prep for recoating, and medium for between coats abrading of oil modified and waterbase finishes. Eliminate the risk of cutting through the finish on game lines and logos, and eliminate swirl marks that can be left by screens.

PRODUCT AVAILABILITY

PART NUMBER	GRIT/COLOR	PKG/CASE
16" DIAMETER		
662611 94109 9	Coarse / Blue	4/4
662611 94114 3	Medium / Red	4/4
662611 94115 0	Fine / Yellow	4/4
662611 94117 4	Very Fine / Green	4/4
662611 94874 6	Assorted/1 of each color	4/4
20" DIAMETER		
666233 98561 5	Coarse / Blue	4/4
666233 83384 8	Medium / Red	4/4



THE MUSCLE BEHIND THE MACHINE

NORTON

SAINT-GOBAIN®

TM



**BETWEEN COATS/
SURFACE PREP DISCS**

FEATURES AND BENEFITS

- Norton SandDollar pads have a long life (approximately 1500 sf/pad) and are extremely durable and tear resistant. The A/O grain bonded to the foam backing allows the pad to properly abrade the finish while still producing a very fine scratch pattern. Contractors can get a great-looking finish without running the risk of adhesion problems caused by improper abrasion.
- Norton SandDollar pads resist loading, but can be easily cleaned by vacuuming off or rinsing with water and then reused. They are used just like a screen or maroon pad, using a white pad or maroon pad as a driver and can be used on any kind of finish: oil, water, or acid cure; but not recommended for pre-finished floors. The cut-outs in the pad help with dust extraction and to minimize loading.
- Traditional PSA strips can tear and curl under easily which could leave adhesive residue on the finish. Also, if hook and loop strips are used, the paper can curl under and the hooks can scratch the finish. With Norton SandDollar there is no guessing at how many strips to use, what grit to use, and how to place the strips on the pad.

ABRADING BETWEEN COATS

- Norton SandDollar pads are flexible enough to conform to uneven surfaces, making sure the finish is abraded consistently and evenly. This also minimizes the chance of cutting through the finish on high spots and edges of boards, which is especially important on recoat jobs and stained floors.
- Norton SandDollar has the life and durability of a screen, but leaves a finer scratch pattern. Screens tend to be too aggressive for residential work, especially with newer construction using more windows and recess lights that magnify swirl marks in finishes.
- The color coding on Norton SandDollar pads won't wear off, so a contractor will always know what grit he is using, especially if he is reusing the pad.
- PSA strips have a short life. They tend to last approximately 150 square feet before needing to be changed.
- Because they wear so quickly, most people tend to over use them and wind up dulling the finish and not properly abrading it. This can lead to finish-adhesion problems.

ADDITIONAL USE FOR NORTON SANDDOLLAR

- The blue Norton SandDollar can be used for final sanding of bare wood. It can virtually eliminate the risk of swirl marks in difficult applications such as staining maple. Do your final sanding with a 100 or 120 grit screen to blend the edges and the field, followed by a blue Norton SandDollar pad to remove any swirl marks left by the screen and you will achieve a perfect surface for staining or finishing on any species of wood.

APPLICATION REFERENCE CHART

APPLICATION	BLUE COARSE	RED MEDIUM	YELLOW FINE	GREEN VERY FINE
Surface Prep/ Recoat Heavy Wear	✓			
Surface Prep/ Recoat Light Wear	✓	✓		
Sealer Coat Oil Modified/Acid Cure	✓	✓		
Sealer Coat Waterbase		✓	✓	
Finish Coat Oil Modified/Acid Cure		✓	✓	
Finish Coat Waterbase		✓	✓	✓*
Final Sanding Bare Wood	✓			

*For light abrading before final coat of waterbase

CROSS REFERENCE CHART

NORTON SANDDOLLAR	SCREEN	MAROON PAD & PSA SHEET ROLLS
BLUE (COARSE)	100-120 grit	150** grit PSA
RED (MEDIUM)	120-150 grit	150 grit PSA
YELLOW (FINE)	150-180 grit	180 grit PSA
GREEN (VERY FINE)	220 grit	240 grit PSA

** Can be used in place of 150 grit PSA to abrade rough sealer coats, and finish coats without cutting through the finish or leaving swirl marks



THE MUSCLE BEHIND THE MACHINE®

www.facebook.com/NortonDIYContractor | www.youtube.com/NortonDIYContractor | www.nortonfloorsanding.com

CUSTOMER SERVICE:

Toll Free Phone: 1 800 551-4415
Phone: 1 254 918-2306
Fax: 1 254 918-2309

FORM #DIY70 REV 10/13

©Saint-Gobain Abrasives, Inc. October 2013
Norton is a registered trademark and Norton SandDollar is a trademark of Saint-Gobain Abrasives, Inc.

