

# Regulatory and Technical

By Anthony Bova

# Tank Instruction “T-Code”

OWNED OR MANAGED BY			
Cronos Containers UK			
TANK SERIAL No.:		CXTU 103500	
MANUFACTURED BY: NANTONG TANK CONTAINER CO., LTD.			
ADDRESS: 3888 JINTONG HIGHWAY, TONGZHOU, JIANGSU, P.R. CHINA			
DATE OF MANUFACTURE:		09/2013	
MANUFACTURER'S SERIAL No.:		NT 132676	
TANK DESIGN CODE		ASME SECT VIII DIV 1/EN14025	
TANK TYPE		UN PORTABLE TANK T11/14BN	
CAPACITIES / WEIGHTS			
NOMINAL LIQUID CAPACITY:		24000 Litres	
TOTAL MEASURED WATER CAPACITY AT 20°C			
24070 Litres		6354 U.S.gallons	
TARE WEIGHT:	3600 kg	7936 lb	
MAXIMUM PAYLOAD WEIGHT:	32400 kg	71429 lb	
MAXIMUM GROSS WEIGHT:	36000 kg	79365 lb	
PRESSURES			
TANK MAWP:	4 bar	58 psi	
TANK TEST PRESSURE:	6 bar	87 psi	
STEAM TUBE MAWP:	4 bar	58 psi	
STEAM TUBE TEST PRESSURE:	6 bar	87 psi	
EXTERNAL DESIGN PRESSURE:	0.41 bar	6 psi	
TEMPERATURES			
DESIGN TEMPERATURE RANGE:	-40° to 130°C	-40°F to 266°F	
MAXIMUM PRODUCT TEMPERATURE:	130°C	266°F	
MATERIALS			

EXSIF Worldwide, Inc.

100 WEST MADISON STREET, 26TH FLOOR  
CHICAGO, ILLINOIS, USA

TANK SERIAL No. EXFU 144052-3

MANUFACTURED BY:

**CIMC**

NANTONG CIMC TANK EQUIPMENT CO., LTD. CHINA

DATE OF MANUFACTURE 3/2018

MANUFACTURER'S SERIAL NO. NONTWT 06319

TANK DESIGN CODE ASME SECT. VIII DIV. 1

TANK TYPE UN PORTABLE TANK

T17

CAPACITIES / WEIGHTS

NOMINAL LIQUID CAPACITY 20000 litres  
TOTAL MEASURED WATER CAPACITY AT 20°C  
25225 litres 2810 US gallons

TARE WEIGHT 3030 kg 6675 lb  
MAXIMUM PA/LOADED 31570 kg 69540 lb  
MAXIMUM PERMISSIBLE GROSS WT 36000 kg 79365 lb

PRESSURES

UTCU 484203 9

22K2

T11 UN PORTABLE TANK

IMDG - RID/ADR

TC IMPACT APPROVED

AAR600

2,6m  
8' 6"

NT tank

EGU 80212



www.tankcontainer.com

T-CODES				
T-CODE	MIN TEST PRESSURE	MIN SHELL THICKNESS <sup>+</sup>	PRESSURE RELIEF VALVE	BOTTOM OUTLET CLOSURES
T1	1.5	6 mm*	Normal	2
T2	1.5	6 mm*	Normal	3
T3	2.65	6 mm*	Normal	2
T4	2.65	6 mm*	Normal	3
T5	2.65	6 mm*	SRV w/ rupture disc	PROHIBITED
T6	4	6 mm*	Normal	2
T7	4	6 mm*	Normal	3
T8	4	6 mm*	Normal	PROHIBITED
T9	4	6 mm	Normal	PROHIBITED
T10	4	6 mm	SRV w/ rupture disc	PROHIBITED
T11	6	6 mm*	Normal	3
T12	6	6 mm*	SRV w/ rupture disc	3
T13	6	6 mm	Normal	PROHIBITED
T14	6	6 mm	SRV w/ rupture disc	PROHIBITED
T15	10	6 mm*	Normal	3
T16	10	6 mm*	SRV w/ rupture disc	3
T17	10	6 mm	Normal	3
T18	10	6 mm	SRV w/ rupture disc	3
T19	10	6 mm	SRV w/ rupture disc	PROHIBITED
T20	10	8 mm	SRV w/ rupture disc	PROHIBITED
T21	10	10 mm	Normal	PROHIBITED
T22	10	10 mm	SRV w/ rupture disc	PROHIBITED

+ in reference steel

\*5 mm if diameter < 1.8m

# Baffles (Surge Plates)



# “S” Mark at Capacity



ISO  
Type





SFGU 8021170

20T6

T20

TC Impact  
Approved

AAR 600  
ADR / RID

14.5 CBM  
6.67 BAR M.A.W.P

ic  
70



UTCU 484203 9

22K2

T11 UN PORTABLE TANK  
IMDG - RID/ADR  
TC IMPACT APPROVED  
AAR600

2,6m  
8' 6"

NT tank

EGU 80212

Table E.1 (continued)

P			— Fixed posts, either free-standing or with removable top member	P2	PD
P	— Folding (collapsible)	PC	— Folding complete end structure	P3	PG
P			— Folding posts, either free-standing or with removable top member	P4	PJ
P					
P	— Platform-based container with complete superstructure	PS	— Open top, open ends (skel-etal)	P5	PM
P	— Platform-based container for named cargo	PT	— Ship's gear carrier	P6	PV
P			— Car carrier	P7	PW
P			— Timber/pipe carrier	P8	PX
P			— Coil carrier	P9	PY
K	<b>Pressurized tank container (liquids and gases)</b>				
K		KL	— Liquid tank non-regulated goods	K0	KA
K			— Liquid tank dangerous goods $\leq 2,65 \text{ bar}^c$ pressure	K1	KB
K			— Liquid tank dangerous goods $>2,65 \text{ bar}^c$ and $\leq 10 \text{ bar}^c$ pressure	K2	KD
K			— Liquid tank dangerous goods $> 10 \text{ bar}^c$ high pressure	K3	KG
K			— Liquid tank non regulated goods requiring power supply	K4	KJ
K			— Liquid tank for dangerous goods $\leq 10 \text{ bar}^c$ requiring power supply	K5	KM
K			— Liquid tank for dangerous goods $> 10 \text{ bar}^c$ pressure requiring power supply	K6	KV
K			— Cryogenic tank	K7	KW
K			— Gas tank	K8	KX
K			(unassigned)	K9	KY
N	<b>Pressurized and non-pressurized tank container (dry)</b>				
N		NH	— Hopper type vertical discharge	N0	NA
N			— Hopper type rear discharge	N1	NB
N			— (unassigned)	N2	ND
N		NN	— Non pressurized rear discharge	N3	NG
N			— Non-pressurized side discharge	N4	NJ

BPPU 872695-3  
22KD

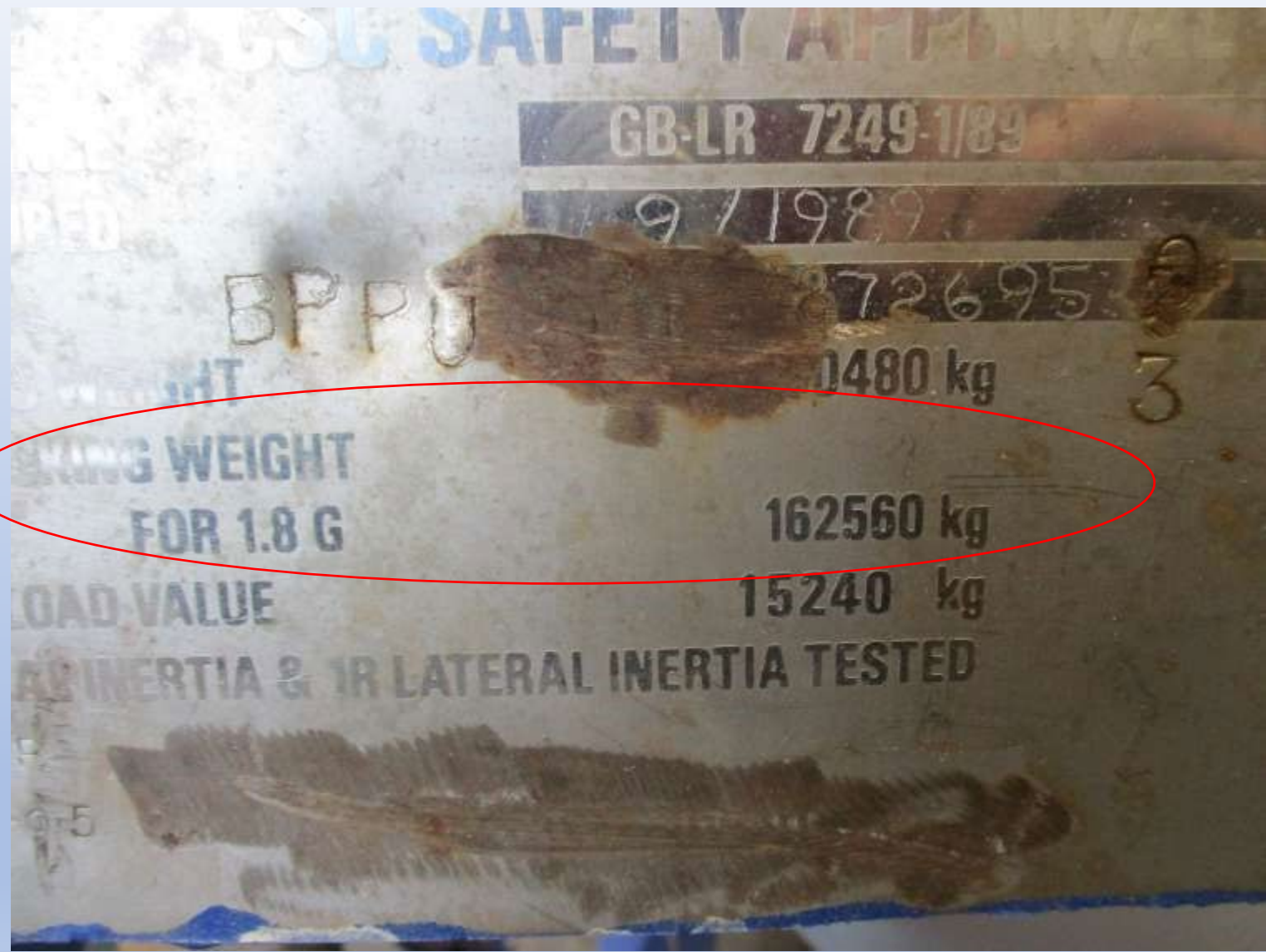
**IMDG - RID/ADR**  
**TC IMPACT APPROVED**  
**AAR600** **T11**

**ilc**  
70

**2,6**  
**8<sup>1</sup>/<sub>2</sub>**



22KD  
BPPU 872695-3



CSG SAFETY APPROVAL

GB-LR 7249-1/89

9/1989

BPPU 72695

WEIGHT 0480 kg 3

WEIGHT 162560 kg

LOAD VALUE 15240 kg

INERTIA & LR LATERAL INERTIA TESTED

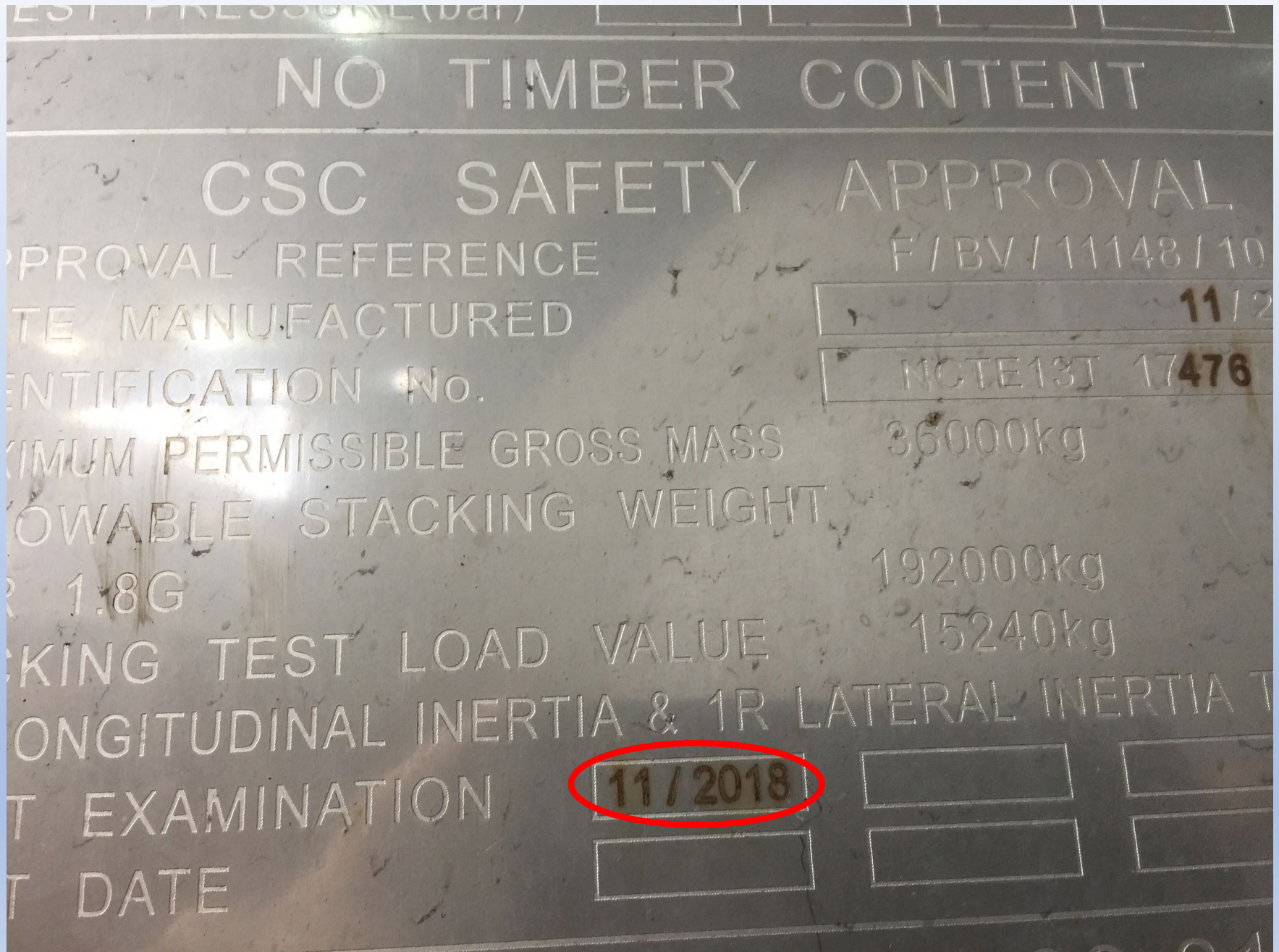


# CSC

## ACEP Mark

CSC SAFETY APPROVAL	
APPROVAL REFERENCE	<u>GB-C 62408 IR/11</u>
DATE MANUFACTURED	<u>11/2013</u>
IDENTIFICATION No.	<u>NCTE13T 18683</u>
MAXIMUM PERMISSIBLE GROSS MASS	35000kg 79385 lb
ALLOWABLE STACKING WEIGHT FOR 1.0G	19200kg 42325 lb
RACKING TEST LOAD VALUE	15240kg 33500 lb
2R LONGITUDINAL INERTIA & 1R LATERAL INERTIA TESTED	
ACEP-USA 2000-002	
APPROVED FOR TRANSPORT UNDER CUSTOMS SEAL	
<u>GB/C 62408 IR/2011</u>	
TYPE	MANUFACTURER'S No.
<u>NTC-LT-0525</u>	<u>NCTE13T 18683</u>

CSC Next  
Inspection  
Due Date





# CSC SAFETY APPROVAL

APPROVAL REFERENCE

GB/CSC/BV/0047/10

DATE MANUFACTURED

1 /2011

IDENTIFICATION No.

NCTE10T 12908

MAXIMUM PERMISSIBLE GROSS MASS

36000 kg 79365 lb

ALLOWABLE STACKING WEIGHT

FOR 1.8G

192000 kg 423283 lb

RACKING TEST LOAD VALUE

15240 kg 33600 lb

2R LONGITUDINAL INERTIA & 1R LATERAL INERTIA TESTED

NEXT EXAMINATION

01 2018

07 2018

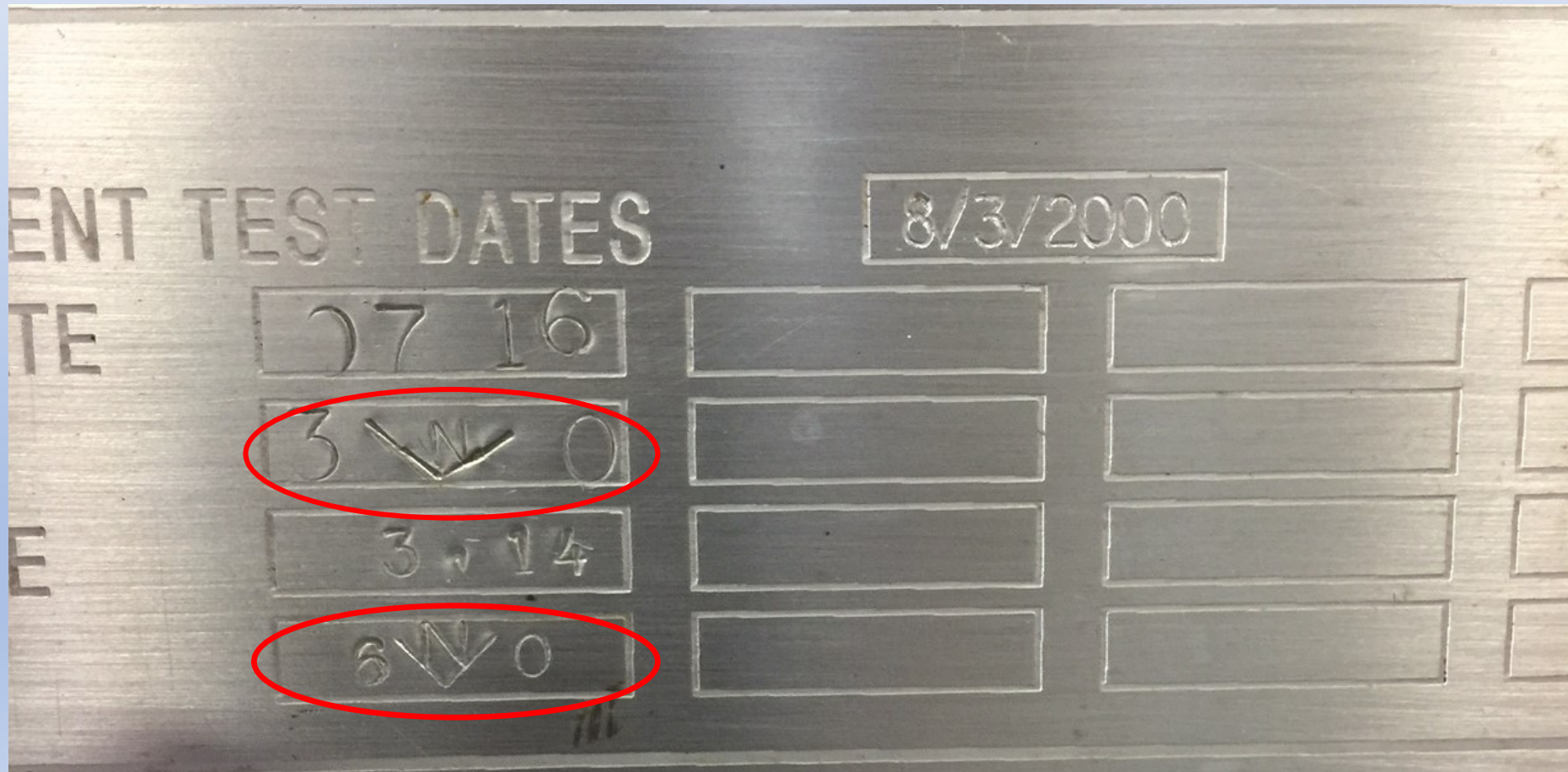
01 2021

NEXT DATE

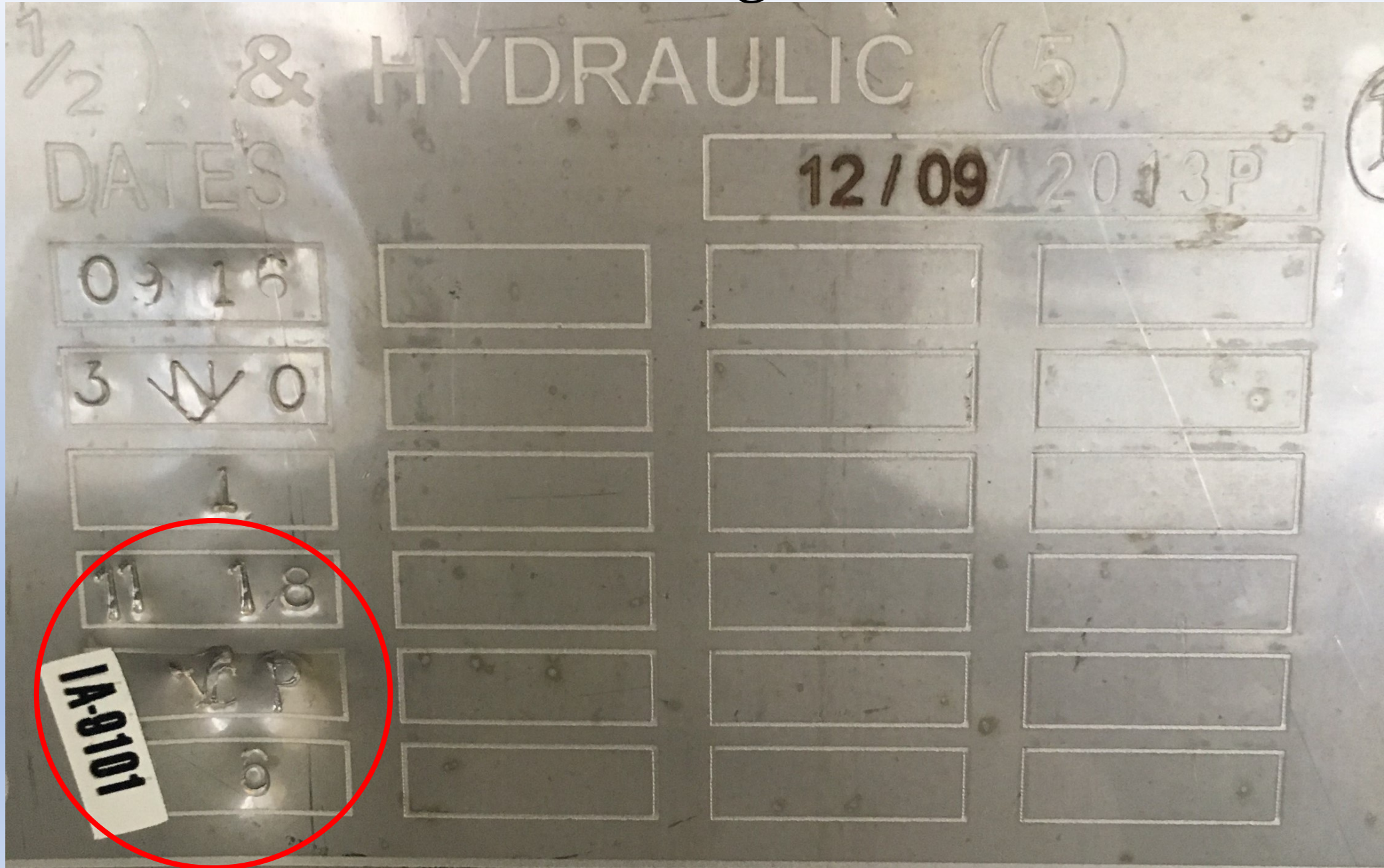


# Periodic Inspection Marking

“Old School”



# “New Age”



# RID/ADR 6.8



# RID/ADR 6.7 & 6.8

## 6.7

## 6.8

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### CHAPTER 6.7

#### REQUIREMENTS FOR THE DESIGN, CONSTRUCTION, INSPECTION AND TESTING OF **PORTABLE TANKS AND UN MULTIPLE-ELEMENT GAS CONTAINERS (MEGCs)**

**NOTE:** *For fixed tanks (tank-vehicles), demountable tanks and tank-containers and tank swap bodies, with shells made of metallic materials, and battery-vehicles and multiple element gas containers (MEGCs) other than UN MEGCs, see Chapter 6.8; for fibre-reinforced plastics tanks, see Chapter 6.9; for vacuum operated waste tanks, see Chapter 6.10.*

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### CHAPTER 6.8

#### REQUIREMENTS FOR THE CONSTRUCTION, EQUIPMENT, TYPE APPROVAL, INSPECTIONS AND TESTS, AND MARKING OF ~~FIXED TANKS (TANK VEHICLES), DEMOUNTABLE TANKS AND TANK-CONTAINERS AND TANK SWAP BODIES,~~ WITH SHELLS MADE OF METALLIC MATERIALS, AND BATTERY-VEHICLES AND MULTIPLE ELEMENT GAS CONTAINERS (MEGCs)

**NOTE 1:** *For portable tanks and UN multiple-element gas containers (MEGCs) see Chapter 6.7, for fibre-reinforced plastics tanks see Chapter 6.9, for vacuum operated waste tanks see Chapter 6.10.*

**NOTE 2:** *For fixed tanks (tank-vehicles) and demountable tanks with additive devices, see special provision 664 of Chapter 3.3.*

# RID/ADR Code Rationale

Part	Description	Tank Code
1	Types of tank, battery-vehicle or MEGC	<p>C = tank, battery-vehicle or MEGC for compressed gases;</p> <p>P = tank, battery-vehicle or MEGC for liquefied gases or dissolved gases;</p> <p>R = tank for refrigerated liquefied gases.</p>
2	Calculation pressure	<p>X = value of the minimum relevant test pressure according to the table in 4.3.3.2.5; or</p> <p>22 = minimum calculation pressure in bar.</p>
3	Openings (see 6.8.2.2 and 6.8.3.2)	<p>B = tank with bottom filling or discharge openings with 3 closures; or battery-vehicle or MEGC with openings below the surface of the liquid or for compressed gases;</p> <p>C = tank with top filling or discharge openings with 3 closures with only cleaning openings below the surface of the liquid;</p> <p>D = tank with top filling or discharge openings with 3 closures; or battery-vehicle or MEGC with no openings below the surface of the liquid.</p>
4	Safety valves/devices	<p>N = tank, battery-vehicle or MEGC with safety valve according to 6.8.3.2.9 or 6.8.3.2.10 which is not hermetically closed;</p> <p>H = hermetically closed tank, battery-vehicle or MEGC (see 1.2.1);</p>

RID/ADR  
6.7 & 6.8  
Approved



RID/ADR  
6.7  
Approved





RID/ADR Code  
Indicated on  
Data Plate by  
Manufacturer

OWNED OR MANAGED BY		
Cronos Containers UK		
TANK SERIAL No.:	CXTU 10110000	
MANUFACTURED BY:	NANTONG TANK CONTAINER CO., LTD.	
ADDRESS:	3888 JINTONG HIGHWAY, TONGZHOU, JIANGSU, P.R. CHINA	
DATE OF MANUFACTURE:	09/2013	
MANUFACTURER'S SERIAL No.:	NT 132876	
TANK DESIGN CODE	ASME SECT VIII DIV 1 EN14025	
TANK TYPE	UN PORTABLE TANK T11 L4BN	
CAPACITIES / WEIGHTS		
NOMINAL LIQUID CAPACITY:	24000 Litres	
TOTAL MEASURED WATER CAPACITY AT 20°C		
	24070 Litres	6352 U.S.gallons
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TEMPERATURES		
DESIGN TEMPERATURE RANGE:	-40° to 130°C	-40°F to 266°F
MAXIMUM PRODUCT TEMPERATURE:	130°C	266°F
MATERIALS		

# RID/ADR Code Decaled





Anthony Bova  
General Manager

281-474-7968

1921 Clopper St.  
Seabrook, TX 77586

[www.Tankcontainer.com](http://www.Tankcontainer.com)