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Yay! You've got shiny new disc brakes!

We'll always be here to support you if any questions or concerns come up. Please keep this form for your reference and future guidance.

Brake Fluid

- Use **DOT 4 brake fluid**

Bearing/Seal Information

(Bearings and seals are Dexter components)

- **Inner Bearing:** 25580
- **Outer Bearing:** 02745
- **Seal:** 010-036-000

Brake-In Instructions

You'll need an uninterrupted (or mostly uninterrupted) stretch of road about 5 miles long:

1. Perform **5 repetitions** slowing from **35 MPH to 5 MPH** using **medium brake effort** (like preparing to stop at a traffic light).
 2. Follow with **5 repetitions** slowing from **55 MPH to 5 MPH** using **heavy brake effort** (like emergency braking without activating ABS).
- If you need to stop during the process, do so normally—shift into park and take your foot off the brake.
 - If any repetitions are interrupted, just add one or two more to complete the process.
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Gain Setting

- Start with your gain set to **4.5**.
 - During the 55-to-5 repetitions:
 - If the **trailer pushes**, increase gain by **0.5**.
 - If the **trailer pulls**, decrease gain by **0.5**.
 - Adjust until your truck and trailer stop together as one unit, with neither working harder than the other.
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Replacement Brake Pads

For Kodiak Disc Brakes

- **Dexter** – Part #K71-DBC-250-PAD
Link: <https://www.dexteraxle.com/product/3041/185/kodiak-by-dexter-brakepad-kit>
- **Amazon** – *Preferred*: Bendix SBC215
Link: <https://a.co/d/axuqMBn>
- **Auto Parts Stores** – Part #MD-215 (*1987 Buick Le Sabre*)

For DeeMaxx Disc Brakes

DeeMaxx pads are proprietary. You can order from Amazon or directly from DeeMaxx:

- **Amazon** – Ceramic Disc Brake Pad Kit for 7,000–8,000 lb axle
Link: <https://a.co/d/axuqMBn>
 - **DeeMaxx** –
 - **CALP-7-8K-BRAKE-PAD**: Yellow Kevlar Disc Brake Pad for 7,000–8,000 lb axle
Link: <https://deemaxx.com/product/calp-7-8k-brake-pad/>
 - **CALP-3-6K-BRAKE-PAD**: Yellow Ceramic Disc Brake Pad for 3,500–6,000 lb axle
Link: <https://deemaxx.com/product/calp-3-6k-brake-pad/>
 - *Optional*: Stainless steel option available on DeeMaxx website.
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Please don't hesitate to reach out if you have any questions or run into any issues. We hope to see you on the road soon—stay safe out there!