

# ASSEMBLY

## INSTRUCTIONS: TUBE LEGS

The assembly of the table to be made in accordance with these instructions. Changes to the table frame or improper use may affect the safety, function, and life of your product.

### 1 USING TABLE 1 AND FIGURE 1, MARK THE POSITION OF THE CORNER HOLE

FIGURE 1

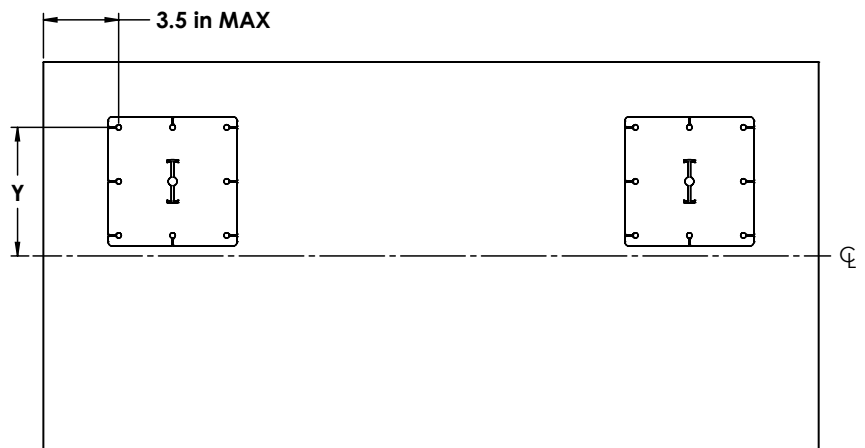
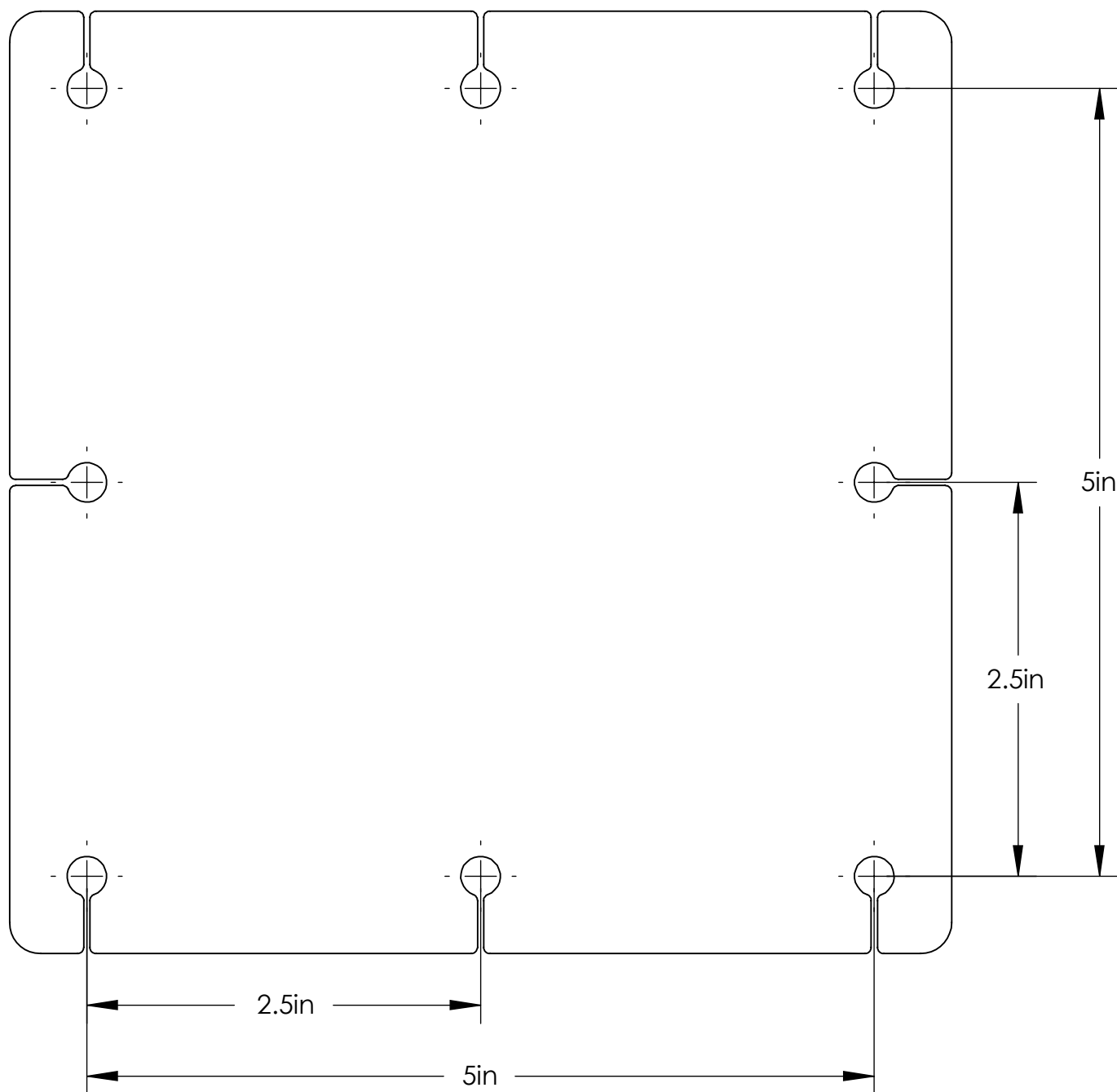


TABLE 1: Y DIMENSION (SEE FIGURE 1)

		WORKSURFACE DEPTH (IN)									
		18 IN	20 IN	22 IN	24 IN	26 IN	28 IN	30 IN	32 IN	34 IN	36 IN
NOMINAL FOOT SIZE	C LEG	18 IN	5.95	5.95							
		22 IN			5.62	5.62					
		26 IN					7.62	7.62	7.62		
		32 IN							12.63	12.63	12.63
	T LEG	18 IN	2.5	2.5							
		22 IN			2.5	2.5					
		26 IN					2.5	2.5	2.5		
		32 IN							2.5	2.5	2.5

### 2 MARK THE REMAINDER OF THE HOLES USING THE TEMPLATE ON THE FOLLOWING PAGE. (FIGURE 2)

**FIGURE 2: TEMPLATE**



**3** DRILL A  $\frac{3}{32}$ " PILOT HOLE IN THE LOCATIONS MARKED IN STEPS 1 AND 2

**4** INSTALL THE SCREW THROUGH THE MOUNTING PLATE AND INTO THE TOP  
Be sure to use approved screws per the table top supplier.