

CONTROLLED ENVIRONMENT CHECKLIST

Attributes		Requirement Details *	Utechtt Aero
Structure	Class B	Permanent enclosure prevents contamination.	✓
		Surface materials minimize dirt and is easily cleaned.	\checkmark
		Anteroom and tack mat employed.	√
		Furnishings constructed of stainless steel or plastic.	
		Work that produces airborne particulates prohibited.	V
Maintenance	Class B	Cleaning of floor and work surfaces.	Weekly
		Cleaning of tools and equipment as needed.	√
		Complete cleaning of clean room.	Monthly
		Eating, drinking, smoking, and grooming prohibited.	\checkmark
		Only oxygen approved lubricants allowed.	\checkmark
Temperature	72 °F ± 10 °F	Measured daily inside of clean room.	\checkmark
Humidity	70% Max	Measured daily inside of clean room.	\checkmark
Air Filtration	Type B	Air filter nominal rating < 10 μm.	\checkmark
Air Pressure	Class B	Ventilation maintains positive pressure.	\
Personnel	Class B	Personnel wear clean smocks and shoes.	√
		Visitors wear clean smocks and shoe covers.	→
		Clean articles only handled with clean gloves.	√
	1. W. T.	Special precautions for loose articles.	V
		Combustible grooming products not allowed.	\checkmark

^{*} General clean room requirements in accordance with SAE ARP1176.