



COPPER  
**PRESS**.com

PRODUCT CATALOG  
**2022**





CopperPress is Supply Source's solution for professionals choosing to join copper tubing through the use of press technology. CopperPress is focused on quality, safety, reliability, and ease of use.

- ½" — 4" including couplings, elbows, tees, adapters, fitting reducers, caps, and flanges
- Extensive offering of reducing tees
- Dual leak detection feature identify uncrimped connections:
  - 1 **Mechanical Leak Before Press (LBP) O-Ring**
  - 2 **Visual Indicator Press Ring (VIPR)** – facilitates immediate identification of un-pressed connections as well as application – green = EPDM (H<sup>2</sup>O)
- Compatible with most common pressing tools and jaws in the market
- EPDM (Ethylene Propylene Diene Monomer) seals are factory-installed & lubricated
- Packaged in common industry quantities

**(877) 890-2283**

**[www.copperpress.com](http://www.copperpress.com)**

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Lake Wylie, SC 29710

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See [www.copperpress.com](http://www.copperpress.com) for most current information.

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## Why CopperPress® Fitting?

Press technology is growing in use as installers seek alternative methods due to skilled labor constraints and other factors. Its common piping system applications today range from those in new commercial building construction, to MRO factory maintenance, to retrofit and remodel of existing low control systems. Since the first design was patented, there have been a number of important evolutionary modifications. These improvements have been focused on providing greater ease of installation and on increasing the reliability of modern press technology.

CopperPress® builds upon these advancements and continues the quest of improved joint design, increased holding power, and greater reliability. With patented design improvements and rigorous testing requirements, we are confident that we have accomplished all of these objectives.

We understand that press tool and jaw sets are an expensive investment for the contractor and inventory item for wholesalers. Therefore, we focused on improvements to the seal mechanics, rather than the basic design of the fitting. With our design, CopperPress® fittings are compatible with most tools and jaws on the market, making it easy for the end user.

With CopperPress® we are confident that we have engineered a better, more reliable joint that will withstand higher pressures and will yield significantly improved anti-creep performance.



## System Description

CopperPress® mechanical press copper fittings are for use in plumbing or mechanical applications. Sizes range from ½” – 4” and are made of lead-free dezincification resistant copper with an EPDM O-Ring. CopperPress® fittings are designed to be used with ASTM B88 Type K, L and M ½” – 4” copper tubing in the hard-drawn condition and soft copper tubing in sizes ½” to 1 ¼”.

## Applications

- All tubing must comply with the ASTM B88 standard.
- Approved for installations in above and below ground applications as allowed by local code

## Operating Parameters

- Operating / Test Pressure = 300 psi / 600 psi
- Temperature Range = 0°F - 250°F

## System Benefits

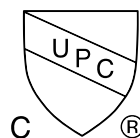
- Fast and easy to use
- Flameless
- Permanent connections
- Size range from ½” to 4”
- Large selection of fittings
- Consistent professional appearance
- Less equipment required
- Environmentally friendly system
- Compatibility of fittings and tools

## Approved Applications

- Potable water
- Hydronic heating (w/ glycol)
- Chilled water
- Compressed air (300 PSI max)
- Non-medical gases (140 PSI max)
- Low pressure steam (15 PSI max)
- Vacuum (24.5” mercury max @ 68°F)

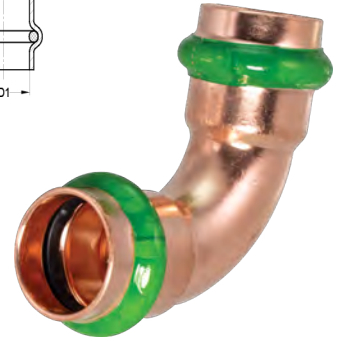
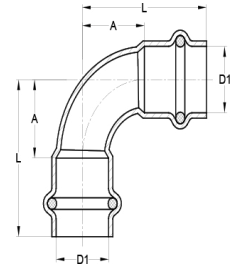
## Approvals and Certifications

- NSF ANSI/CAN 61
- UPC
- cUPC
- IPC
- IAPMO PS-117
- ICC-ES-PMG
- ASME B16.51



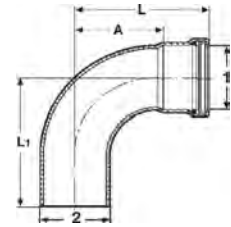
## SD 90° Elbow

Item Number	Size D1 (in)	L (in)	A (in)
11230	½"	1.56	0.75
11240	¾"	1.97	1.02
11250	1"	2.24	1.30
11260	1¼"	2.64	1.50
11270	1½"	3.23	1.77
11280	2"	3.98	2.36



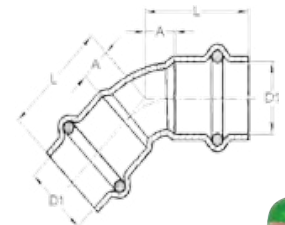
## SD 90° Street Elbow

Item Number	D1 (in)	L1 (in)	A (in)	L2 (in)
11350	½"	1.56	0.75	1.73
11360	¾"	2.03	1.08	2.13
11370	1"	2.24	1.30	2.36
11380	1¼"	2.64	1.50	2.93
11390	1½"	3.23	1.77	3.54
11400	2"	3.98	2.17	4.29



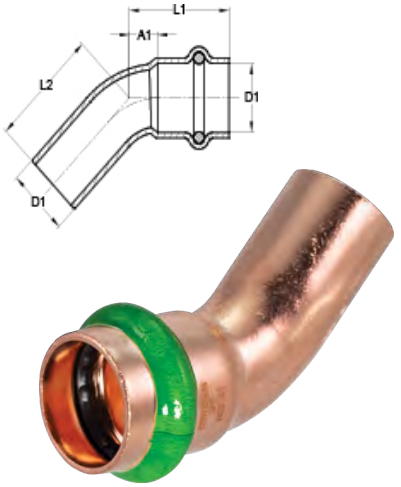
## SD 45° Elbow

Item Number	Size D1 (in)	L (in)	A (in)
11470	½"	1.10	0.30
11480	¾"	1.40	0.45
11490	1"	1.42	0.47
11500	1¼"	1.97	0.83
11510	1½"	2.30	0.85
11520	2"	2.44	0.83



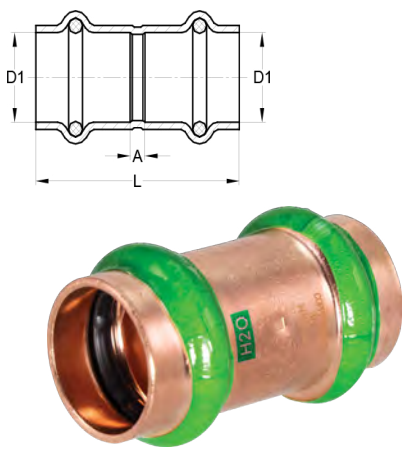
### SD 45° Street Elbow

Item Number	Size D1 (in)	L1 (in)	A (in)	L2 (in)
11590	1/2"	1.10	0.30	1.22
11600	3/4"	1.40	0.45	1.46
11610	1"	1.52	0.57	1.57
11620	1 1/4"	1.97	0.83	1.94
11630	1 1/2"	2.30	0.85	2.36
11640	2"	2.44	0.83	2.76



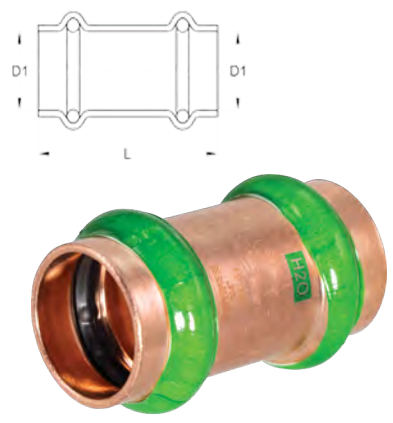
### SD Coupling with Stop

Item Number	D1 (in)	D2 (in)	L (in)
12230	1/2"	1.61	0.12
12240	3/4"	2.05	0.16
12250	1"	2.05	0.16
12260	1 1/4"	2.44	0.16
12270	1 1/2"	3.03	0.16
12280	2"	3.35	0.16



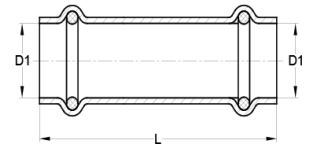
### SD Coupling No Stop

Item Number	D1 (in)	L (in)
12290	1/2"	1.69
12300	3/4"	2.05
12310	1"	2.05
12320	1 1/4"	2.44
12330	1 1/2"	3.03
12340	2"	3.35



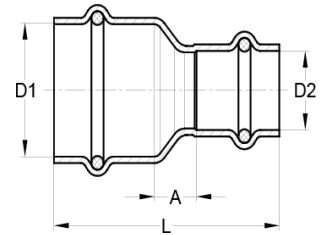
## SD Extended Coupling No Stop

Item Number	D1 (in)	L (in)
12350	½"	2.99
12360	¾"	3.50
12370	1"	3.74
12380	1 ¼"	4.13
12390	1 ½"	4.72
12400	2"	5.31



## SD Coupling Reducer

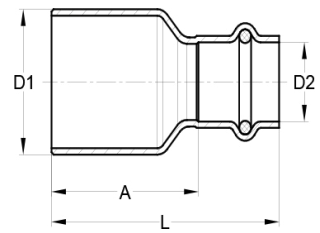
Item Number	D1 (in)	D2 (in)	L (in)	A (in)
12410	¾"	½"	2.11	0.35
12420	1"	½"	2.26	0.51
12430	1"	¾"	2.24	0.35
12435	1 ¼"	½"	2.68	0.73
12440	1 ¼"	¾"	2.66	0.57
12450	1 ¼"	1"	2.50	0.41
12455	1 ½"	½"	3.27	0.93
12460	1 ½"	¾"	3.23	0.83
12470	1 ½"	1"	3.03	0.63
12480	1 ½"	1 ¼"	3.07	0.47
12485	2"	½"	3.86	1.36
12490	2"	¾"	3.76	1.20
12500	2"	1"	3.54	0.98
12510	2"	1 ¼"	3.58	0.83
12520	2"	1 ½"	3.76	0.69





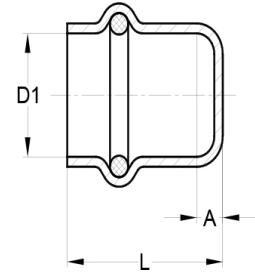
### SD Bushing Reducer

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
12530	¾"	½"	2.15	1.34
12540	1"	½"	2.32	1.52
12550	1"	¾"	2.24	1.30
12560	1¼"	½"	2.64	1.83
12570	1¼"	¾"	2.64	1.69
12580	1¼"	1"	2.52	1.57
12585	1½"	½"	3.03	2.22
12590	1½"	¾"	3.11	2.17
12600	1½"	1"	2.95	2.01
12610	1½"	1¼"	3.03	1.89
12613	2"	½"	3.66	2.85
12617	2"	¾"	3.74	2.80
12620	2"	1"	3.54	2.60
12630	2"	1¼"	3.58	2.44
12640	2"	1½"	3.70	2.24



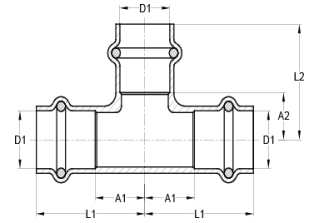
### SD Cap

Item Number	D1 (in)	L (in)	A (in)
13110	½"	0.94	0.14
13120	¾"	1.06	0.12
13140	1"	1.06	0.12
13150	1¼"	1.26	0.12
13160	1½"	1.69	0.24
13170	2"	1.85	0.24



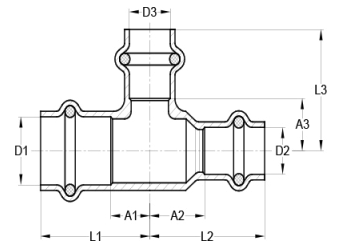
## SD Equal Tee

Item Number	D1 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
14110	½"	1.56	0.75	1.28	0.47
14140	¾"	1.79	0.85	1.59	0.65
14190	1"	1.91	0.96	1.73	0.79
14280	1¼"	2.13	0.98	1.97	0.83
14400	1½"	2.62	1.16	2.76	1.30
14510	2"	2.99	1.38	3.15	1.54



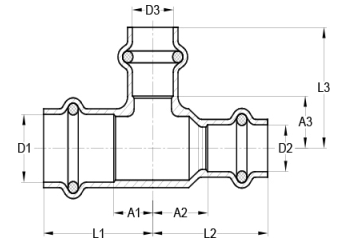
## SD Unequal Tee

Item Number	D1 (in)	D2 (in)	D3 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)	L3 (in)	A3 (in)
14120	½"	½"	¾"	1.71	0.91	1.71	0.91	1.54	0.59
14130	½"	½"	1"	2.22	1.42	2.22	1.42	1.73	0.79
14150	¾"	½"	½"	1.63	0.69	1.75	0.95	1.44	0.63
14160	¾"	½"	¾"	1.79	0.85	1.87	1.06	1.59	0.65
14170	¾"	¾"	½"	1.63	0.69	1.63	0.69	1.44	0.63
14180	¾"	¾"	1"	1.91	0.97	1.91	0.97	2.03	1.08
14195	1"	½"	½"	1.63	0.69	2.01	1.20	1.59	0.79
14200	1"	½"	¾"	1.79	0.85	2.13	1.32	1.73	0.79
14210	1"	½"	1"	1.91	0.97	2.22	1.42	1.73	0.79
14220	1"	¾"	½"	1.63	0.69	1.91	0.96	1.59	0.79
14230	1"	¾"	¾"	1.79	0.85	2.01	1.06	1.73	0.79
14240	1"	¾"	1"	1.91	0.96	2.17	1.22	1.73	0.79
14250	1"	1"	½"	1.63	0.69	1.63	0.69	1.59	0.79
14260	1"	1"	¾"	1.79	0.85	1.79	0.85	1.73	0.79
14270	1"	1"	1¼"	1.93	0.98	1.93	0.98	2.32	1.18
14290	1¼"	½"	1¼"	2.13	0.98	2.62	1.81	1.91	0.83
14300	1¼"	¾"	½"	1.77	0.63	2.19	1.24	1.93	1.12
14310	1¼"	¾"	¾"	1.87	0.73	2.28	1.34	1.97	1.02
14320	1¼"	¾"	1"	1.99	0.85	2.38	1.44	2.05	1.10
14330	1¼"	¾"	1¼"	2.13	0.98	2.44	1.50	1.97	0.83



**SD Unequal Tee**  
 (continued)

Item Number	D1 (in)	D2 (in)	D3 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)	L3 (in)	A3 (in)
14340	1 ¼"	1"	½"	1.77	0.63	2.09	1.14	1.93	1.12
14350	1 ¼"	1"	¾"	1.87	0.73	2.11	1.16	1.97	1.02
14360	1 ¼"	1"	1"	1.99	0.85	2.22	1.28	2.05	1.10
14365	1 ¼"	1"	1 ¼"	2.13	0.98	2.24	1.30	1.97	0.83
14370	1 ¼"	1 ¼"	½"	1.77	0.63	1.77	0.63	1.93	1.12
14380	1 ¼"	1 ¼"	¾"	1.87	0.73	1.87	0.73	1.97	1.02
14390	1 ¼"	1 ¼"	1"	1.99	0.85	1.99	0.85	2.05	1.10
14395	1 ½"	½"	1 ½"	2.61	1.16	2.91	2.11	2.76	1.30
14410	1 ½"	1"	¾"	2.13	0.67	2.36	1.42	2.09	1.14
14420	1 ½"	1"	1"	2.26	0.81	2.38	1.44	2.09	1.14
14430	1 ½"	1"	1 ½"	2.62	1.16	2.70	1.75	1.91	1.10
14435	1 ½"	1 ¼"	½"	1.93	0.47	2.15	1.00	1.91	1.10
14440	1 ½"	1 ¼"	¾"	2.13	0.67	2.28	1.14	2.09	1.14
14450	1 ½"	1 ¼"	1"	2.26	0.81	2.34	1.20	2.09	1.14
14460	1 ½"	1 ¼"	1 ¼"	2.38	0.93	2.54	1.40	2.24	1.10
14465	1 ½"	1 ¼"	1 ½"	2.62	1.16	2.78	1.63	2.76	1.30
14470	1 ½"	1 ½"	½"	1.93	0.47	1.93	0.47	2.01	1.10
14480	1 ½"	1 ½"	¾"	2.13	0.67	2.13	0.67	2.09	1.14
14490	1 ½"	1 ½"	1"	2.26	0.81	2.26	0.81	2.09	1.14
14500	1 ½"	1 ½"	1 ¼"	2.38	0.93	2.38	0.93	2.24	1.10
14515	2"	1"	1"	2.66	1.04	2.62	1.67	2.44	1.50
14520	2"	1 ¼"	1 ¼"	2.66	1.04	2.89	1.75	2.60	1.46
14530	2"	1 ½"	¾"	2.42	0.81	2.85	1.40	2.40	1.46
14540	2"	1 ½"	1"	2.54	0.93	2.93	1.48	2.44	1.50
14550	2"	1 ½"	1 ¼"	2.66	1.04	3.09	1.63	2.60	1.46
14560	2"	1 ½"	1 ½"	2.78	1.16	3.25	1.79	2.99	1.54
14570	2"	1 ½"	2"	2.99	1.38	3.43	1.97	3.15	1.54
14580	2"	2"	½"	2.42	0.81	2.42	0.81	2.52	1.71
14590	2"	2"	¾"	2.42	0.81	2.42	0.81	2.40	1.46
14600	2"	2"	1"	2.54	0.93	2.54	0.93	2.44	1.50
14610	2"	2"	1 ¼"	2.66	1.04	2.66	1.04	2.60	1.46
14620	2"	2"	1 ½"	2.78	1.16	2.78	1.16	2.99	1.54



## XL 90° Elbow

Item Number	D1 (in)	L (in)	A (in)
22110	2 ½"	4.84	3.11
22120	3"	5.71	3.70
22130	4"	7.17	4.76



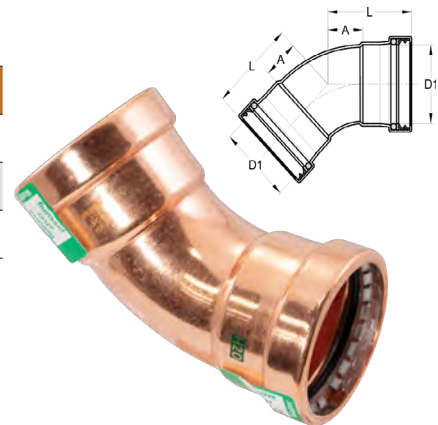
## XL 90° Street Elbow

Item Number	D1 (in)	L1 (in)	A (in)	L2 (in)
22140	2 ½"	4.69	2.95	5.16
22150	3"	5.55	3.54	6.06
22160	4"	7.17	4.76	7.64



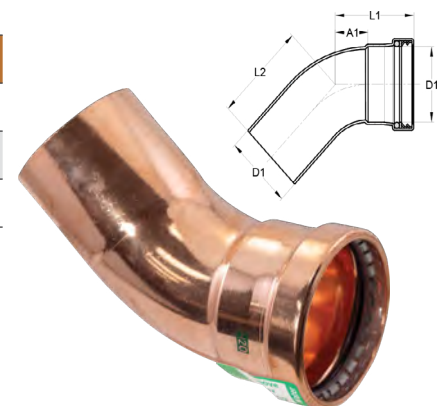
## XL 45° Elbow

Item Number	D1 (in)	L (in)	A (in)
22170	2 ½"	3.15	1.42
22180	3"	3.70	1.69
22190	4"	4.80	2.40



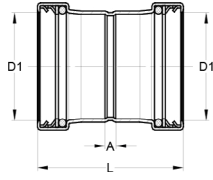
## XL 45° Street Elbow

Item Number	D1 (in)	L1 (in)	A (in)	L2 (in)
22200	2 ½"	3.15	1.42	3.39
22210	3"	3.70	1.69	3.98
22220	4"	4.80	2.40	5.08



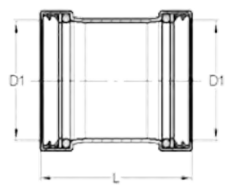
### XL Coupling with Stop

Item Number	D1 (in)	L (in)	A (in)
22230	2 ½"	3.86	0.39
22240	3"	4.37	0.35
22250	4"	5.20	0.39



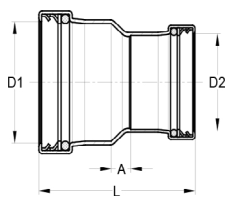
### XL Coupling No Stop

Item Number	D1 (in)	L (in)
22260	2 ½"	3.86
22270	3"	4.37
22280	4"	5.20



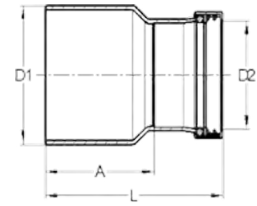
### XL Coupling Reducer

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22290	2 ½"	1"	4.07	1.40
22300	2 ½"	1 ¼"	3.90	1.02
22310	2 ½"	1 ½"	4.17	0.98
22320	2 ½"	2"	3.98	0.63
22330	3"	1 ¼"	4.76	1.61
22340	3"	1 ½"	4.76	1.30
22350	3"	2"	4.65	1.02
22360	3"	2 ½"	4.29	0.55
22370	4"	2"	5.98	1.97
22380	4"	2 ½"	5.47	1.34
22390	4"	3"	5.24	0.83



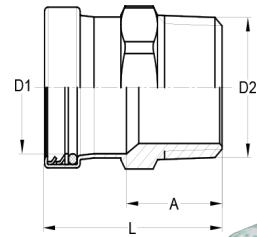
## XL Bushing Reducer

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22400	2 ½"	1"	4.25	3.31
22410	2 ½"	1 ¼"	4.06	2.91
22420	2 ½"	1 ½"	4.29	2.83
22430	2 ½"	2"	4.25	2.64
22440	3"	1 ¼"	4.53	3.39
22450	3"	1 ½"	4.92	3.46
22460	3"	2"	4.80	3.19
22470	3"	2 ½"	4.53	2.80
22480	4"	2"	6.18	4.57
22490	4"	2 ½"	5.79	4.06
22500	4"	3"	5.71	3.70



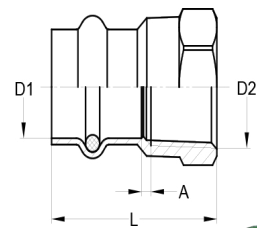
## XL Male Adapter

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22510	2 ½"	2 ½" MPT	3.78	2.05
22520	3"	3" MPT	4.09	2.09
22530	4"	4" MPT	4.69	2.28



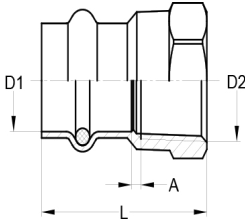
## SD Female Adapter

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22600	½"	⅜" FPT	1.42	0.35
22610	½"	½" FPT	1.61	0.28
22620	½"	¾" FPT	1.65	0.22
22630	¾"	½" FPT	1.61	0.18
22640	¾"	¾" FPT	1.81	0.22
22650	1"	½" FPT	2.09	0.57
22660	1"	¾" FPT	1.73	0.14



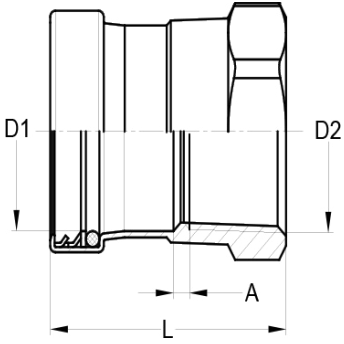
**SD Female Adapter** (continued)

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22670	1"	1" FPT	1.89	0.20
22680	1"	1¼" FPT	2.13	0.31
22690	1¼"	1" FPT	2.09	0.16
22700	1¼"	1¼" FPT	2.20	0.24
22710	1¼"	1½" FPT	2.20	0.22
22720	1½"	1¼" FPT	2.48	0.24
22730	1½"	1½" FPT	2.52	0.22
22740	2"	2" FPT	2.83	0.22



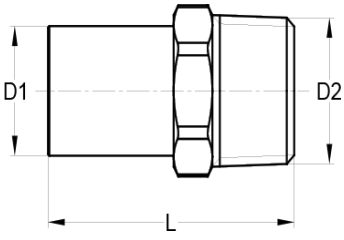
**XL Female Adapter**

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
22750	2 ½"	2 ½" FPT	3.54	0.67
22760	3"	3" FPT	3.98	0.75
22770	4"	4" FPT	4.37	0.59



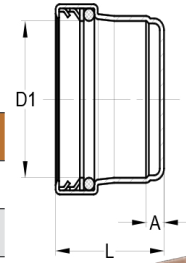
**SD Male Street Adapter**

Item Number	D1 (in)	D2 (in)	L (in)
22900	½"	⅜" MPT	1.69
22910	½"	⅜" MPT	1.77
22920	½"	¾" MPT	1.93
22930	¾"	½" MPT	1.93
22940	¾"	¾" MPT	1.97
22950	1"	¾" MPT	1.97
22960	1"	1" MPT	2.13
22970	1¼"	1¼" MPT	2.48
22980	1½"	1½" MPT	2.87
22990	2"	2" MPT	3.19



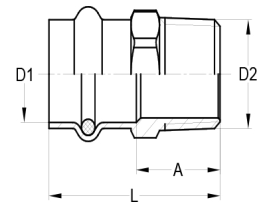
## XL Cap

Item Number	D1 (in)	L (in)	A (in)
23110	2 ½"	2.17	0.43
23120	3"	2.44	0.43
23130	4"	2.87	0.47



## SD Male Adapter

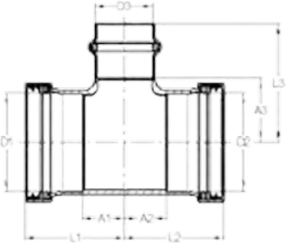
Item Number	D1 (in)	D2 (in)	L (in)	A (in)
23250	½"	⅜" MPT	1.65	0.85
23260	½"	½" MPT	1.69	0.89
23270	½"	¾" MPT	1.77	0.96
23280	¾"	½" MPT	2.05	1.10
23290	¾"	¾" MPT	1.89	0.94
23300	¾"	1" MPT	2.05	1.10
23310	1"	½" MPT	2.13	1.18
23320	1"	¾" MPT	1.93	0.98
23330	1"	1" MPT	1.93	1.22
23340	1"	1 ¼" MPT	2.09	1.14
23350	1 ¼"	1" MPT	2.20	1.06
23360	1 ¼"	1 ¼" MPT	2.20	1.06
23370	1 ¼"	1 ½" MPT	2.28	1.14
23380	1 ½"	1 ¼" MPT	2.70	1.24
23390	1 ½"	1 ½" MPT	2.64	1.18
23400	1 ½"	2" MPT	2.64	1.18
23410	2"	1 ½" MPT	2.83	1.22
23420	2"	2" MPT	2.80	1.46





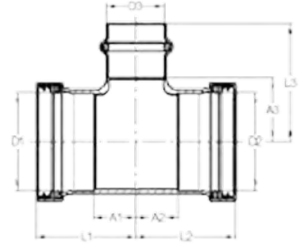
# XL Unequal Tee

Item Number	D1 (in)	D2 (in)	D3 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)	L3 (in)	A3 (in)
24110	2 1/2"	3/4"	2 1/2"	3.56	1.83	4.17	3.23	3.66	1.93
24120	2 1/2"	1"	2 1/2"	3.56	1.83	4.19	3.25	3.60	1.87
24130	2 1/2"	1 1/4"	2 1/2"	3.56	1.83	4.35	3.21	3.60	1.87
24140	2 1/2"	1 1/2"	2 1/2"	3.56	1.83	4.61	3.15	3.60	1.87
24150	2 1/2"	2"	3/4"	3.25	1.52	3.72	2.11	3.74	2.80
24160	2 1/2"	2"	1"	3.25	1.52	3.72	2.11	3.54	2.60
24165	2 1/2"	2"	1 1/4"	3.25	1.52	3.72	2.11	3.58	2.44
24170	2 1/2"	2"	1 1/2"	3.25	1.52	3.72	2.11	3.74	2.28
24180	2 1/2"	2"	2"	3.25	1.52	3.72	2.11	3.43	1.81
24190	2 1/2"	2"	2 1/2"	3.56	1.83	3.56	1.95	3.66	1.93
24200	2 1/2"	2 1/2"	1/2"	3.25	1.52	3.25	1.52	3.66	2.85
24210	2 1/2"	2 1/2"	3/4"	3.25	1.52	3.25	1.52	3.70	2.76
24220	2 1/2"	2 1/2"	1"	3.25	1.52	3.25	1.52	3.58	2.64
24230	2 1/2"	2 1/2"	1 1/4"	3.25	1.52	3.25	1.52	3.58	2.44
24240	2 1/2"	2 1/2"	1 1/2"	3.25	1.52	3.25	1.52	3.74	2.28
24250	2 1/2"	2 1/2"	2"	3.25	1.52	3.25	1.52	3.43	1.81
24270	3"	3/4"	3"	4.11	2.11	5.10	4.15	4.31	2.30
24280	3"	1"	3"	4.11	2.11	4.92	3.98	4.31	2.30
24290	3"	1 1/4"	3"	4.11	2.11	5.02	3.88	4.31	2.30
24300	3"	1 1/2"	3"	4.11	2.11	5.10	3.64	4.31	2.30
24310	3"	2"	2"	3.64	1.63	4.35	2.74	3.76	2.15
24320	3"	2"	2 1/2"	3.98	1.97	4.69	3.07	4.00	2.26
24330	3"	2"	3"	4.11	2.11	4.55	2.93	4.31	2.30
24340	3"	2 1/2"	2"	3.64	1.63	4.15	2.42	3.76	2.15
24350	3"	2 1/2"	2 1/2"	3.98	1.97	4.49	2.76	4.00	2.26
24360	3"	2 1/2"	3"	4.11	2.11	4.74	3.01	4.31	2.30
24370	3"	3"	1/2"	3.64	1.63	3.64	1.63	4.07	3.27
24380	3"	3"	3/4"	3.64	1.63	3.64	1.63	4.15	3.21
24390	3"	3"	1"	3.64	1.63	3.64	1.63	3.96	3.01
24400	3"	3"	1 1/4"	3.64	1.63	3.64	1.63	4.07	2.93
24410	3"	3"	1 1/2"	3.64	1.63	3.64	1.63	4.31	2.85
24420	3"	3"	2"	3.64	1.63	3.64	1.63	3.76	2.15
24430	3"	3"	2 1/2"	3.98	1.97	3.98	1.97	4.00	2.26



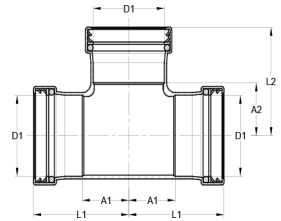
## XL Unequal Tee (continued)

Item Number	D1 (in)	D2 (in)	D3 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)	L3 (in)	A3 (in)
24450	4"	3"	2"	4.02	1.61	4.80	2.80	3.25	1.63
24460	4"	3"	3"	4.51	2.11	4.82	2.81	4.63	2.62
24470	4"	4"	½"	4.02	1.61	4.02	1.61	4.63	3.82
24480	4"	4"	¾"	4.02	1.61	4.02	1.61	4.59	3.64
24490	4"	4"	1"	4.02	1.61	4.02	1.61	4.43	3.48
24500	4"	4"	1¼"	4.02	1.61	4.02	1.61	4.43	3.29
24510	4"	4"	1½"	4.02	1.61	4.02	1.61	4.59	3.13
24520	4"	4"	2"	4.02	1.61	4.02	1.61	4.23	2.62
24530	4"	4"	2½"	4.17	1.77	4.17	1.77	4.47	2.74
24540	4"	4"	3"	4.51	2.11	4.51	2.11	4.59	2.58



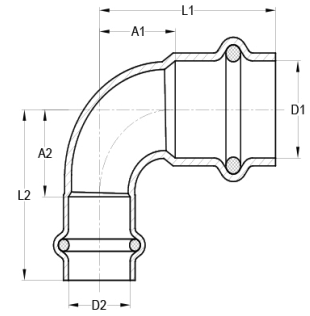
## XL Equal Tee

Item Number	D1 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
24255	2 ½"	3.56	1.83	3.66	1.93
24440	3"	4.11	2.11	4.33	2.32
24550	4"	5.00	2.60	5.12	2.72



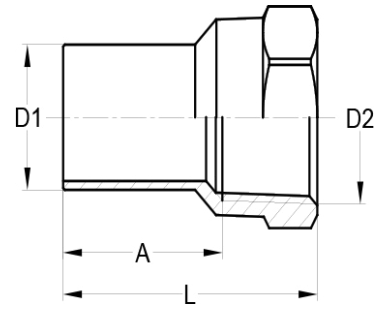
## SD 90° Reducing Elbow

Item Number	D1 (in)	D2 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
24560	¾"	½"	1.83	0.89	1.69	0.89
24570	1"	¾"	2.30	1.36	2.01	1.06



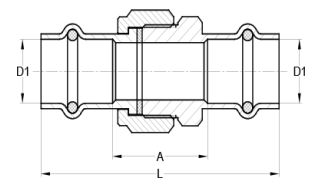
## SD Female Street Adapter

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
32000	½"	⅜" FPT	1.57	1.10
32010	½"	½" FPT	1.73	1.18
32020	½"	¾" FPT	1.93	1.30
32030	¾"	½" FPT	1.73	1.18
32040	¾"	¾" FPT	1.93	1.30
32050	1"	1" FPT	1.81	1.26
32060	1"	½" FPT	1.93	1.30
32065	1"	¾" FPT	1.99	1.28
32070	1¼"	½" FPT	2.03	1.48
32080	1¼"	1¼" FPT	2.32	1.54
32090	1½"	1½" FPT	2.58	1.75
32100	2"	2" FPT	3.07	2.09



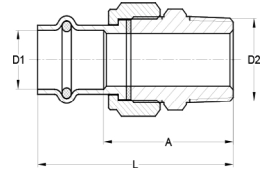
## SD Union

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
33000	½"	½"	2.80	1.18
33010	¾"	¾"	2.99	1.10
33020	1"	1"	3.01	1.12
33030	1¼"	1¼"	3.43	1.14
33040	1½"	1½"	4.09	1.18
33050	2"	2"	4.57	1.34



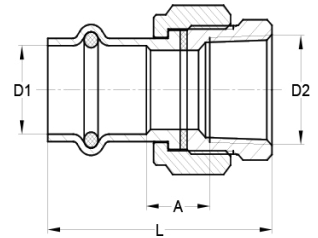
## SD Male Union

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
34000	½"	½" MPT	2.58	1.77
34010	¾"	¾" MPT	2.72	1.77
34020	1"	1" MPT	2.89	1.95
34030	1¼"	1¼" MPT	3.27	2.13
34040	1½"	1½" MPT	3.62	2.17
34050	2"	2" MPT	3.98	2.36



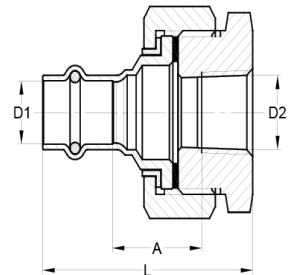
## SD Female Union

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
35000	½"	½" FPT	1.99	0.67
35010	¾"	¾" FPT	2.15	0.61
35020	1"	1" FPT	2.26	0.65
35030	1¼"	1¼" FPT	2.93	1.00
35040	1½"	1½" FPT	2.91	0.67
35050	2"	2" FPT	3.31	0.75



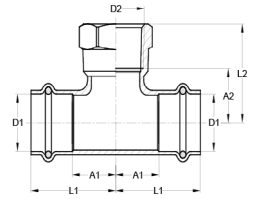
## SD Dielectric Female Union

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
37000	½"	½" FPT	2.64	1.32
37010	¾"	¾" FPT	3.07	1.54
37020	1"	1" FPT	2.76	1.14
37030	1¼"	1¼" FPT	3.03	1.10
37040	1½"	1½" FPT	3.46	1.22
37050	2"	2" FPT	3.78	1.22



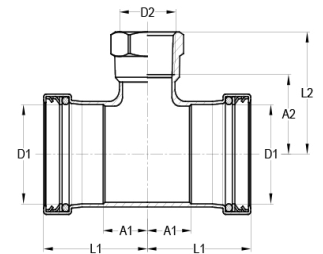
### SD Tee Female Reducer P x P x FPT

Item Number	D1 (in)	D2 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
40000	1/2"	1/2" FPT	1.56	0.75	1.44	0.89
40010	3/4"	1/4" FPT	1.63	0.69	1.34	0.93
40020	3/4"	1/2" FPT	1.79	0.85	1.38	0.83
40030	3/4"	3/4" FPT	1.79	0.85	1.61	0.98
40040	1"	1/2" FPT	1.63	0.69	1.71	1.16
40050	1"	3/4" FPT	1.91	0.96	1.85	1.22
40060	1 1/4"	1/2" FPT	1.87	0.73	1.67	1.12
40070	1 1/4"	3/4" FPT	1.99	0.85	1.81	1.18
40080	1 1/2"	1/2" FPT	2.13	0.67	1.83	1.28
40100	1 1/2"	3/4" FPT	2.26	0.81	1.97	1.34
40110	2"	1/2" FPT	2.54	0.93	2.09	1.54
40120	2"	3/4" FPT	2.54	0.93	2.30	1.67



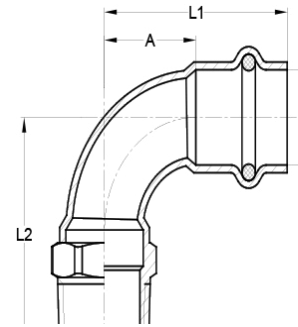
### XL Unequal Tee P x P x FPT

Item Number	D1 (in)	D2 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
42000	2 1/2"	3/4" FPT	3.25	1.52	3.50	2.87
42010	2 1/2"	2" FPT	3.25	1.52	3.43	2.48
42030	3"	3/4" FPT	3.64	1.63	4.02	3.39
42040	3"	2" FPT	3.64	1.63	3.58	2.64
42050	4"	3/4" FPT	4.02	1.61	3.90	3.27
42060	4"	2" FPT	4.02	1.61	3.70	2.76



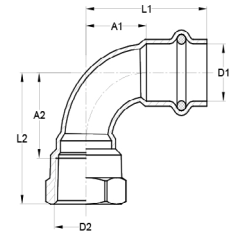
## SD 90° Elbow P x MPT

Item Number	D1 (in)	D2 (in)	L1 (in)	A (in)	L2 (in)
47990	½"	½" MPT	1.56	0.75	1.87
48000	½"	¾" MPT	2.01	1.20	2.01
48010	¾"	½" MPT	2.15	1.20	2.15
48012	¾"	¾" MPT	2.03	1.09	2.11
48015	1"	1" MPT	2.24	1.28	2.76
48020	1¼"	1¼" MPT	2.64	1.50	2.64
48030	1½"	1½" MPT	3.23	1.77	3.23
48040	2"	2" MPT	4.25	2.64	4.25



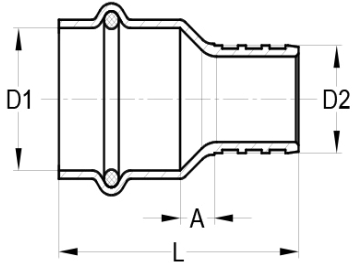
## SD 90° Female Elbow P x FPT

Item Number	D1 (in)	D2 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
49000	½"	⅜" FPT	1.56	0.75	1.46	1.02
49010	½"	½" FPT	1.73	0.93	1.81	1.30
49020	½"	¾" FPT	1.73	0.93	1.93	1.34
49030	¾"	½" FPT	2.03	1.08	1.97	1.46
49040	¾"	¾" FPT	2.03	1.08	2.09	1.50
49050	1"	½" FPT	2.24	1.30	2.22	1.71
49060	1"	1" FPT	2.24	1.30	2.52	1.85
49070	1¼"	1¼" FPT	2.64	1.50	3.01	2.22
49080	1½"	1½" FPT	3.23	1.77	3.27	2.48
49090	2"	2" FPT	3.98	2.36	4.21	3.27



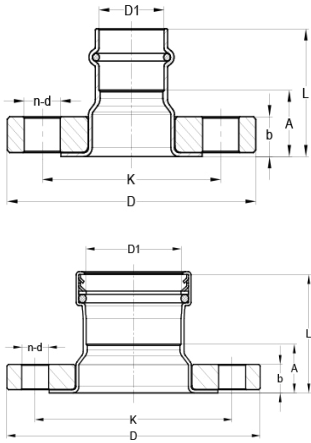
### SD Pex Adapter

Item Number	D1 (in)	D2 (in)	L (in)	A (in)
50000	½"	½" PEX	1.73	0.20
50010	½"	¾" PEX	1.59	0.16
50020	¾"	½" PEX	2.03	0.45
50030	¾"	¾" PEX	1.93	0.35
50040	1"	1" PEX	2.13	0.39



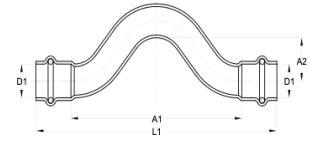
### Adapter Flange

Item Number	D1 (in)	L (in)	A (in)	b (in)	D (in)	K (in)	d (in)
60000	1"	2.28	1.34	0.63	4.33	3.11	0.63
60010	1¼"	2.28	1.14	0.63	4.53	3.50	0.63
60020	1½"	2.60	1.14	0.63	4.92	3.86	0.63
60030	2"	2.76	1.14	0.63	5.91	4.76	0.75
60040	2½"	2.83	1.10	0.69	7.09	5.51	0.75
60050	3"	3.35	1.34	0.81	7.48	5.98	0.75
60060	4"	3.74	1.34	0.89	9.06	7.52	0.75



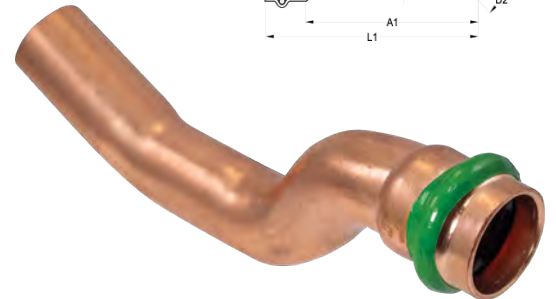
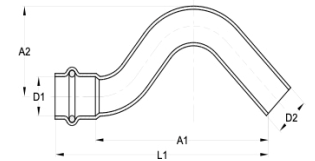
## SD Crossover

Item Number	D1 (in)	L1 (in)	A1 (in)	A2 (in)
23140	1/2"	5.20	3.58	0.77
23150	3/4"	6.34	4.45	0.91



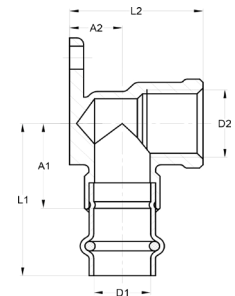
## SD Street Crossover

Item Number	D1 (in)	L1 (in)	A1 (in)	A2 (in)
23160	1/2"	4.61	3.80	1.10
23170	3/4"	5.55	4.61	1.54



## SD Drop Ear Elbow

Item Number	D1 (in)	D2 (in)	L1 (in)	A1 (in)	L2 (in)	A2 (in)
24590	1/2"	3/8" FPT	1.77	0.94	1.36	0.59
24600	1/2"	1/2" FPT	1.77	0.94	1.77	0.94
24610	3/4"	3/4" FPT	2.13	1.18	2.13	1.18





# SD Copper End Press Ball Valve

**CopperPress® Small Diameter Copper End Press Ball Valve** is available in sizes ½” – 2” and is suitable for installation in most plumbing and heating systems including hydronic heating, low pressure steam (15 psi max) and potable water. Ball valves are designed to be used with ASTM B88 Type K, L and M ½” – 2” copper tubing in the hard-drawn condition and soft copper tubing in sizes ½” to 1¼”.

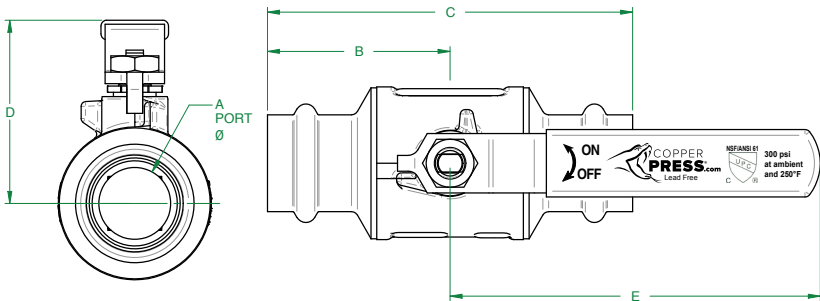


- **Visual Indicator Press Ring** – facilitates immediate identification of un-pressed connections
- **Leak Before Press** – in addition to the VIPR, valve incorporates four path LBP technology, guaranteeing a visual indication if not pressed
- **Lead Free Construction** – fully compliant with current lead-free laws
- **Copper Ends** - protect against dezincification and stress corrosion cracking

**Operational Parameters:** Operating Pressure = 300 psi, Temperature Range 0°F - 250°F

**Approvals:** IAPMO/ANSI Z1157, NSF ANSI/CAN 61/372, MSS SP-110

Part Number	Size (in)	Dimensions (in)					Weight (lbs)
		A Port Ø	B	C	D	E	
70000	½	0.50	1.56	3.11	1.70	3.94	0.54
70010	¾	0.75	1.89	3.78	1.84	3.94	0.79
70020	1	1.00	2.24	4.49	2.37	4.92	1.39
70030	1¼	1.25	2.56	5.12	3.02	5.84	2.74
70040	1½	1.50	2.83	5.67	3.16	6.30	4.30
70050	2	2.00	3.44	6.89	4.21	7.87	7.30



Standard Materials List		
Body	C89836 bronze	
Ball	Sizes ½” - 1”	chrome plated C46500 brass
	Sizes 1¼” - 2”	304 stainless steel
Seat	PTFE	
Retainer	C12200 copper	
O-ring	EPDM	
Stem	C46500 brass	
Stem Packing	PTFE	
Packing Gland	HPb59-3P brass	
Handle	Zn Plated Q235 carbon steel	
Stem Nut	Zn Plated Q235 carbon steel	

CopperPress<sup>®</sup> fittings are designed to be joined with ASTM B88 seamless copper water tube (K, L, & M) in residential and commercial plumbing and mechanical systems. Listed below are common applications approved for CopperPress<sup>®</sup> fittings.

<b>Fluids / Water - Potable</b>			
Hot and Cold Water	—	200 psi	40°F to 250°F
Rainwater / Grey Water	—	200 psi	32°F to 250°F
Chilled Water	Ethylene Glycol / Propylene Glycol	200 psi	0°F to 250°F
Hydronic Heating	Ethylene Glycol / Propylene Glycol	200 psi	0°F to 250°F
Cooling Water	Up to 50% Ethylene Glycol or Propylene Glycol solution	200 psi	0°F to 250°F
Low-Pressure Steam	—	Up to 15 psi	250°F
<b>Fuel, Oil and Lubricant</b>			
Ethanol	Pure Grain Alcohol	200 psi	—
<b>Gases</b>			
Compressed Air	Less than 25mg/m <sup>3</sup> oil content	200 psi	Up to 140°F
Oxygen - O <sub>2</sub> (non-medical)	Keep oil and fat free/non-liquid O <sub>2</sub>	140 psi	Up to 140°F
Nitrogen - N <sub>2</sub>	—	200 psi	Up to 140°F
Argon	Welding Use	200 psi	Up to 140°F
Hydrogen - H <sub>2</sub>	—	125 psi	Up to 140°F
Vacuum	—	Max 29.2 inches of Mercury	Up to 140°F
Carbon Dioxide - CO <sub>2</sub>	Dry	—	Up to 140°F

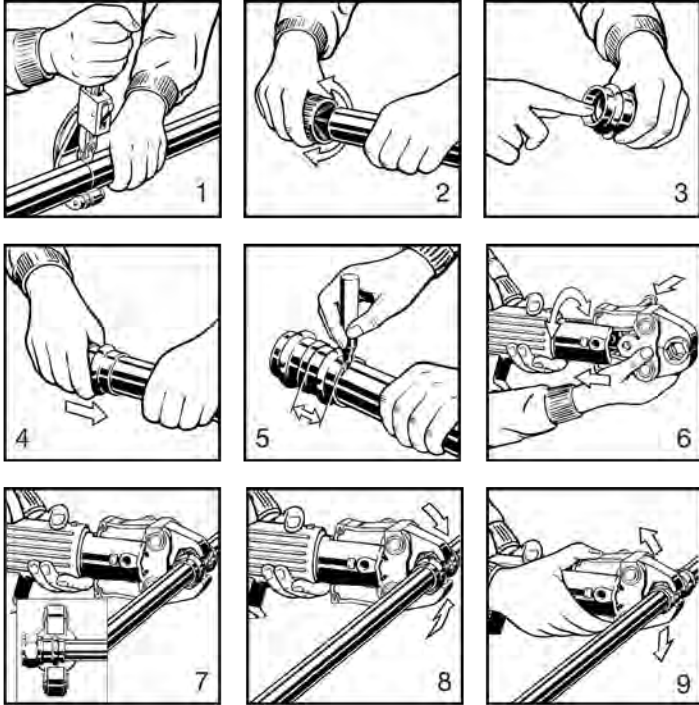
Contact Customer Service at **(877) 890-2283** or **www.copperpress.com** for more information on applications not listed and applications outside the temperature and pressure ranges listed above.

Fluids containing hydrocarbon-based oils are not compatible with the EPDM seal.

# INSTALLATION INSTRUCTIONS

## Small Diameter (SD)

**WARNING.** Read and understand all instructions for installing CopperPress®. Failure to follow all instructions may result in extensive property damage, serious injury or death.



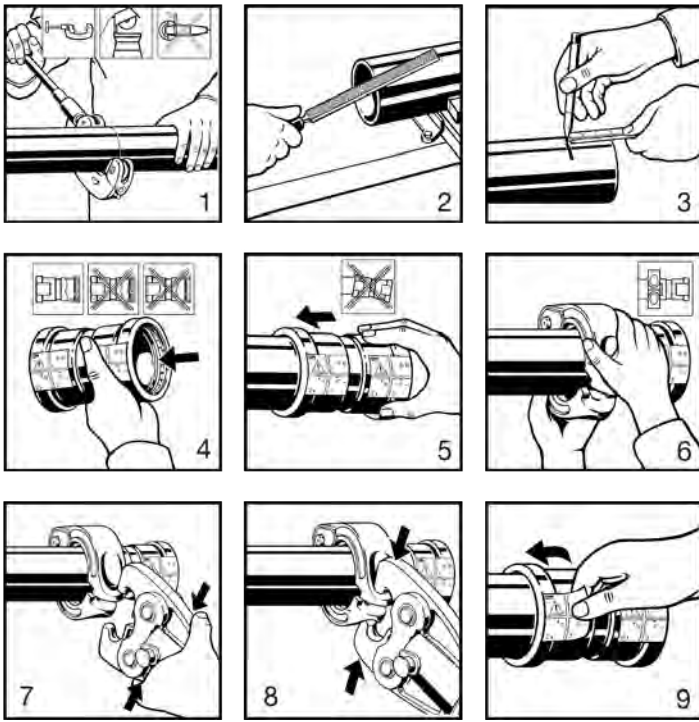
1. Cut copper tubing at right angles using displacement type cutter or fine-toothed steel saw.
2. Remove burr from inside and outside of tubing to prevent cutting sealing element.
3. Check seal for correct fit. Do not use oils or lubricants. Use only CopperPress® sealing elements.
4. Mark proper insertion depth as indicated by the CopperPress® Insertion Depth Chart. Improper insertion depth may result in improper seal.
5. While turning slightly, slide press fitting onto tubing to the marked depth.  
*Note:* End of tubing must contact stop.
6. Insert approved jaw into the pressing tool and push in, holding pin until it locks in place.
7. Open the jaw and place at right angles on the fitting. Visually check insertion depth using mark on tubing.
8. Start pressing process and hold the trigger until the jaw has engaged the fitting.
9. After pressing cycle is completed, the jaw can be opened again.

**CopperPress® Insertion Depth Chart**

Tube Size	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Insertion Depth	3/4"	7/8"	7/8"	1"	1 7/16"	1 9/16"

## Extra Large Diameter (XL)

**WARNING.** Read and understand all instructions for installing CopperPress®. Failure to follow all instructions may result in extensive property damage, serious injury or death.



1. Cut copper tubing at right angle using displacement type cutter or fine-toothed steel saw.
2. Remove burr from inside and outside of tubing to prevent cutting sealing element.
3. Measure and mark Proper insertion depth as indicated by the CopperPress® insertion depth chart.

*Note:* Improper insertion may result in improper seal.

4. Check sealing element in CopperPress® product for correct fit. Do not use oils or lubricants. Use only CopperPress® sealing elements.
5. While turning slightly, slide press fitting onto tubing to the marked depth or until fully seated on stop.
6. Using approved CopperPress® Press tool and jaw/rings sets place the ring over the fitting at the bead to be pressed.
7. Open the Jaw on the press tool and close on the appropriate location on the ring.
8. Start the pressing process by holding the trigger continuously until the tool has made a complete press cycle.
9. After tool has completed a full press cycle the jaw and ring can be opened and removed. Remove the application label sticker to complete the process.

### CopperPress® Insertion Depth Chart

Tube Size	2 ½"	3"	4"
Insertion Depth	1 1/16"	1 15/16"	2 3/8"

## LEAK TESTING



Unpressed connections are located by pressurizing the system with air or water. When testing with water the proper pressure range is 15 psi to 85 psi maximum. Leak testing with air can be dangerous at high pressures. When testing with compressed air the proper pressure range is ½ psi to 45 psi maximum. Following a successful leak test, the system may be pressure tested up to 200 psi with air, or up to 600 psi with water, if required by local code requirements or project specifications.









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