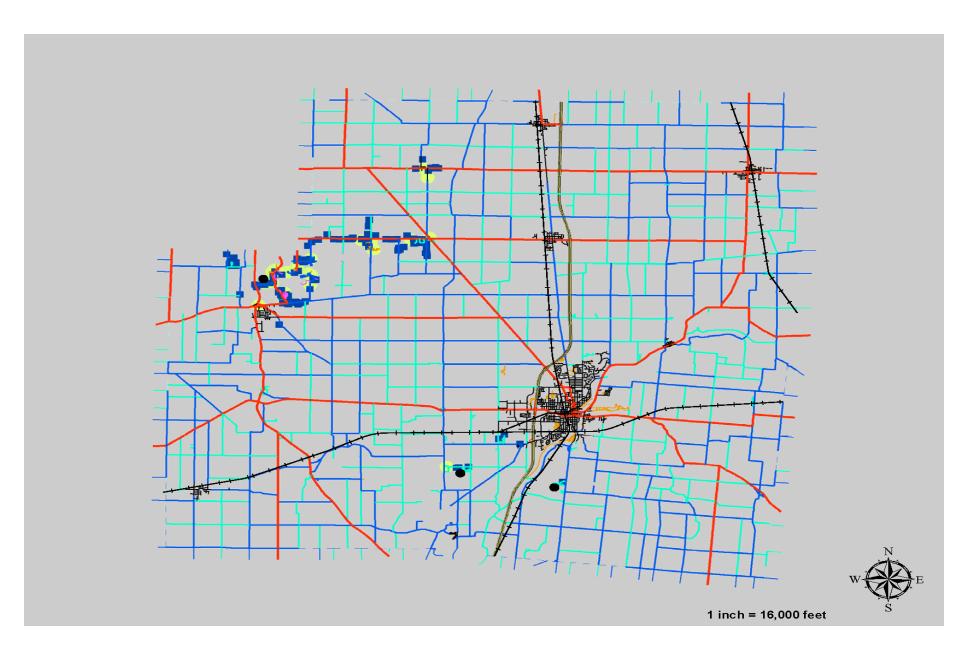
## Shelby County, Ohio



Robert Geuy PE PS
Shelby County Engineer
Sanitary Engineer

### Infrastructure



## Began Planning

- SCSD planned to implement SCADA
  - 2012 with the Kettlersville Sewer Project
  - Began with one pump station
  - Worked with Singer Environmental to get started
  - Needed and wanted to add more structures

#### **EXPAND** our **SCADA**

- Had Information Shortage
  - Need live feed back better information
  - I & I > chasing the ghost

LIMITED BUDGET

Can we do some of this ourselves ??

## If you DIY – be Prepared!

- You have to be Motivated
  - Time researching and implementing
  - Willing to take the chance
    - Don't be afraid to fail
- ALSO it helps to be ©
  - Stubborn
  - Tenacious
  - Bull Headed
  - A money Miser

# Pump Sta typical Installation



#### What did we NEED to DIY

- Hardware
  - Lap top
    - Cables and USB modem
  - Communication Software
    - We are using Allen Bradley PLCs
  - SCADA Software HMI
    - Wonderware was setup with the first pump station we put on line.

#### What did we lack?

- ALMOST EVERYTHING.
  - Lap top Had it
    - Cables needed to acquire
  - Communication Software
    - For the Allen Bradley micro logix 1100 PLC
  - SCADA Software
    - No experience programming Wonderware
  - KNOWLEDGE and EXPERIENCE
    - LARGE VOID

#### Where did we Start

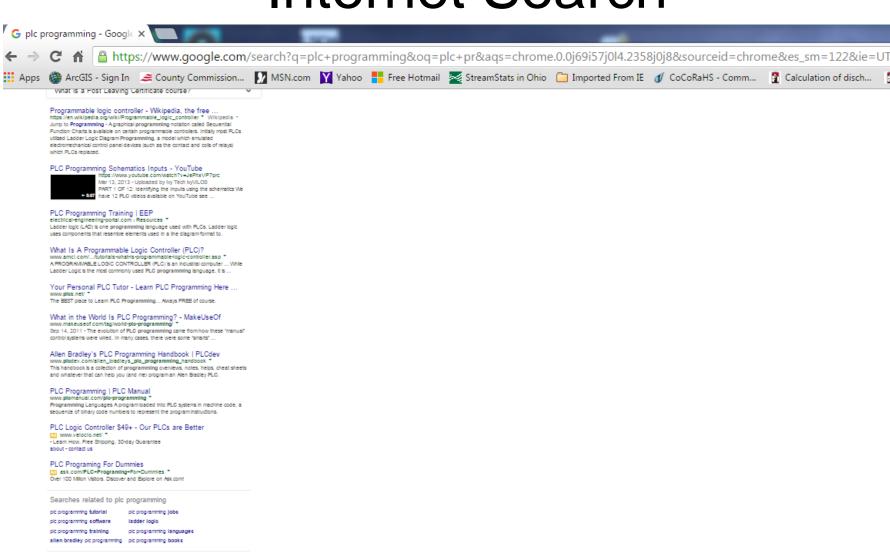
- Went to our local AB dealer FDL
  - Purchased
    - AB cable and USB Modem
    - RsLogix Starter Lite Version
      - Available as a free download
  - Received a 2 hr. starter course from Vender
    - Learned PLC basics and how to communicate with PLC

– KNOWLEDGE >> Still not there

### PLC Ladder Logic?

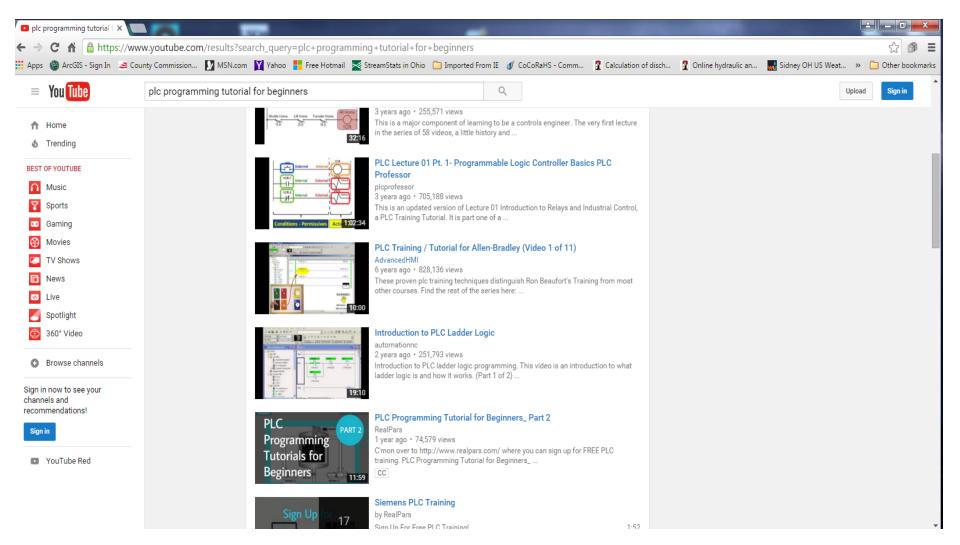
- What is it?
  - PLC programing system Five major types
    - LD Ladder Diagram -
    - SFC Sequential Function Charts use by more advanced systems
    - FBD Function block Diagram graphical language
    - ST Structured Text resembles basic or pascal programming
    - IL Instruction List mnemonic instructions
- Focused on AB LD programming
  - Read many articles
  - Looked at numerous examples
  - GOOGLE / YOUTUBE are your friend

#### Internet Search

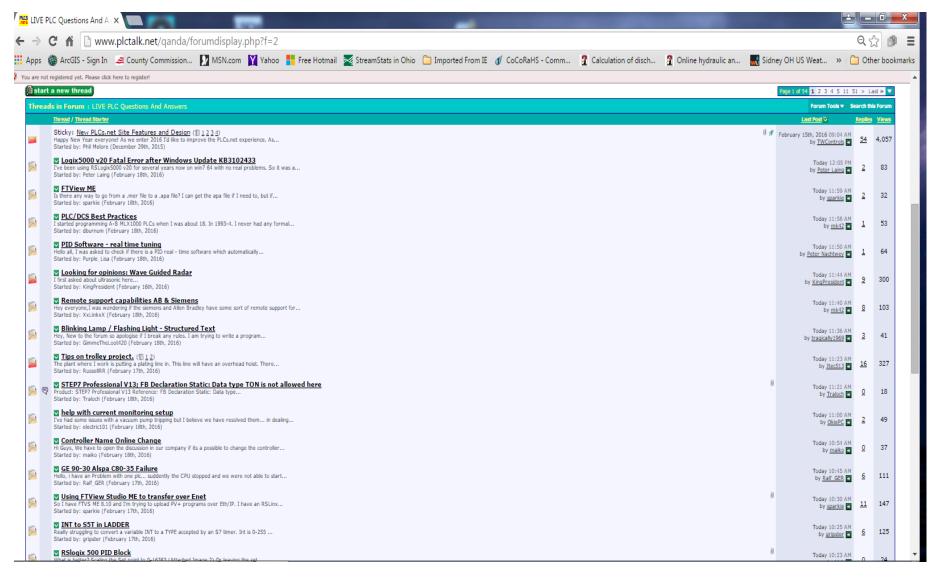


Goooooooogle >

#### YouTube Search



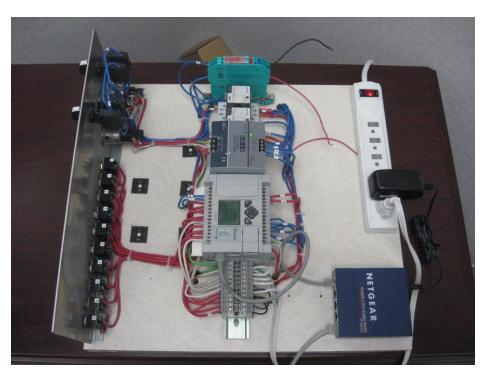
# Q/A sites you can Ask?



### Needed hands on Experience

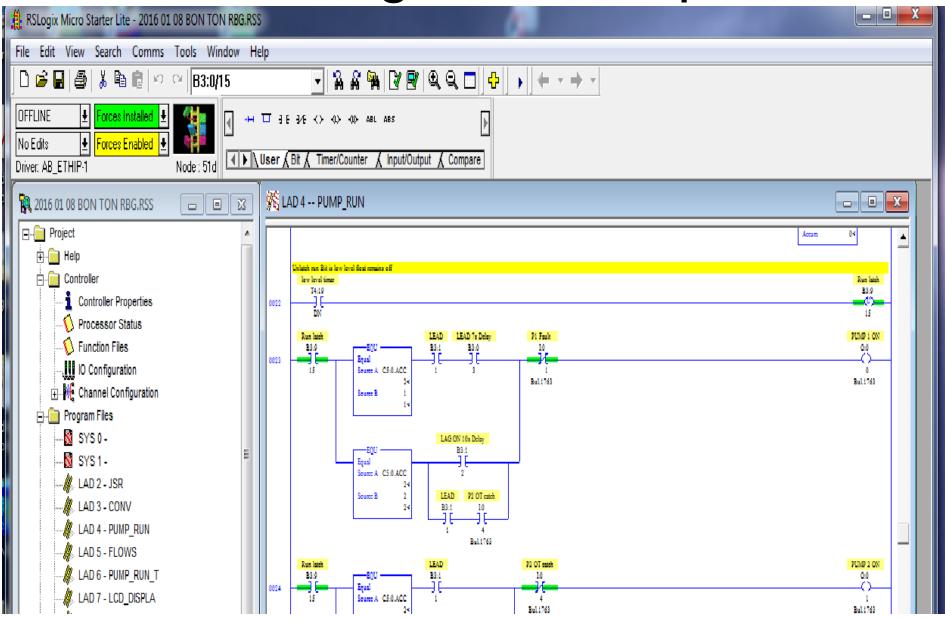
- Built test Panel
  - Used Spare parts to build a test panel
    - Experimented with test panel instead of Pump stations. (Our sewer director really appreciated that!)
    - Began process of acquiring the KNOWLEDGE Side of the equation.
    - Still use this test panel today to test program changes.

### **Test Panel**

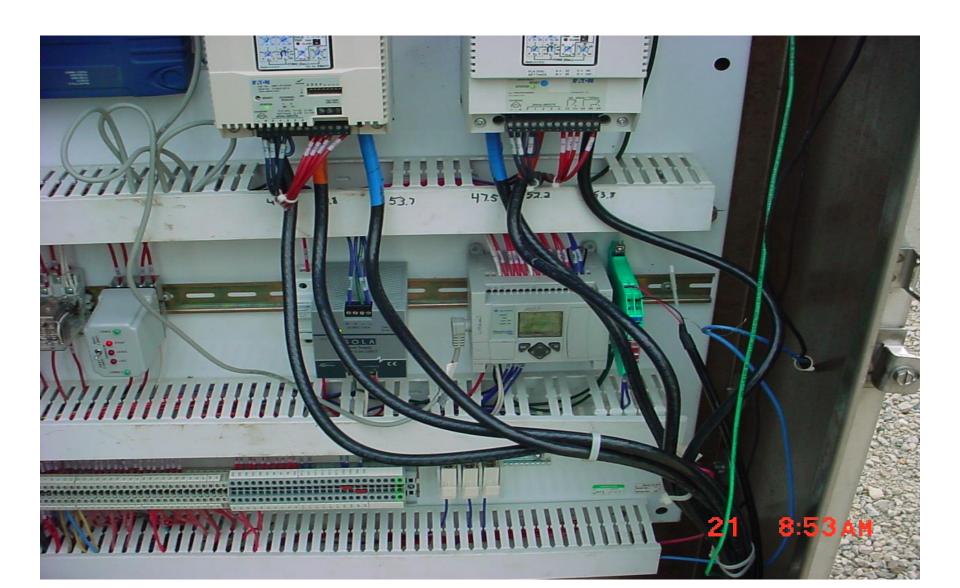




# AB Program Example



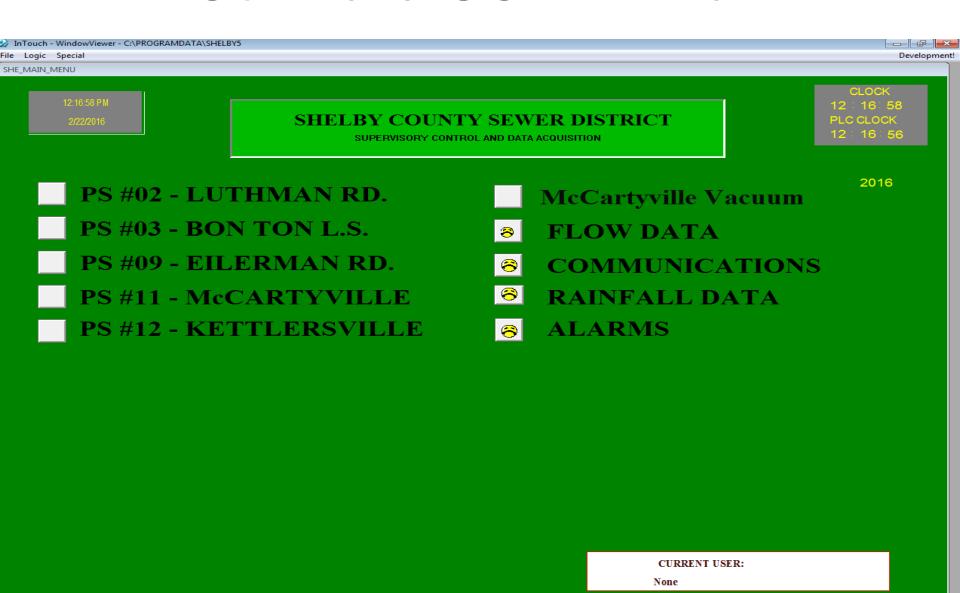
# Converted Existing Panels



# Raw Data – Not Friendly

Offset	0	1	2	3	4	5	6	7	8	9	
N13:0	0	0	0	0	0	0	0	0	0	0	
N13:10	0	0	0	0	0	0	0	0	0	0	
N13:20	0	0	0	0	0	0	0	0	0	0	
N13:30	0	0	0	0	0	0	0	0	0	0	
N13:40	177	1240	60	1351	34	2744	2774	118	153	1239	
N13:50	27	1351	5	2743	1314	0	21	22	0	0	
N13:60	0	0	0	0	0	0	0	0	0	0	
N13:70	0	0	0	0	0	0	0	0	0	0	
N13:80	138	795	37	1482	7	3116	1144	0	214	795	
N13:90	37	1481	2	3114	3402	0	0	45	0	0	
N13:100	0	0	0	0	0	0	0	0	0	0	
N13:110	0	0	0	0	0	0	0	0	0	0	
N13:120	0	0	0	0	0	0	0	0	0	0	
N13:130	0	0	0	0	0	0	0	0	0	0	
N13:140	0	0	0	0	0	0	0	0	0	0	
N13:150	0	0	0	0	0	0	0	0	0	0	
N13:160	143	632	44	616	52	703	7115	234	0	631	
N13:170	45	616	52	703	998	0	29	0	0	0	
N13:180	0	0	0	0	0	0	0	0	0	0	
N13:190	0	0	0	0	0	0	0	0	0	0	

#### Software-SCADA Pc



























#### McCartyville Vacuum Sta. NO. 11

**VACUUM** 

15.70

"Hg

	SWI	<u>P1</u>	SW	<u>P2</u>	SW P1 & P2		
	<u>Hrs</u>	Min	Hrs	Min	Hrs	Min	
CURRENT	5061	47	5083	43	122	29	
<u>7 AM</u>	5061	16	5082	57	122	29	

	<u>Va</u>	c <u>P1</u>	<u>Va</u>	c P2	<u>Vac P1 &amp; P2</u>		
	Hrs	Min	<u>Hrs</u>	Min	<u>Hrs</u>	Min	
CURRENT	7791	23	7767	58	556	35	
<u>7 AM</u>	7790	36	7767	16	556	34	

Gallons

CURRENT

54,934,250.0

<u>7 AM</u>

54,926,925.0

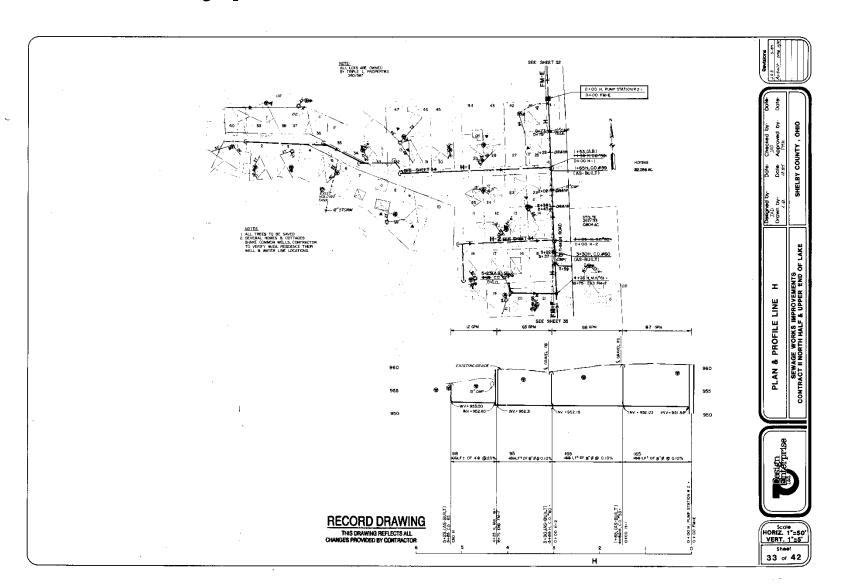
#### **FUTURE ADDITIONS**

- Additional Infrastructure
  - With Cell Phone Technology (Location)
    - Building our Knowledge base
    - Two Water Plants
    - Two existing sewage plants
  - NEWPORT SANITARY (OEPA Findings and Orders) > 2017
    - Four new pump stations
    - One Metering Building

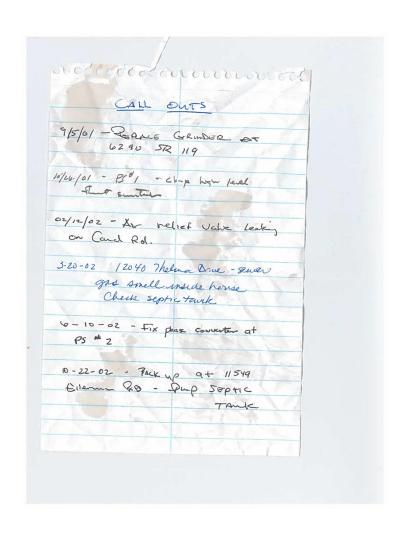
#### OTHER DIY PROJECTS

- ASSET INVENTORY/MAINTENANCE
  - RECORDS
    - Did not have a good inventory
    - Old Plans
    - Old Hand written notes
    - OLD memories (really OLD memories ©)

# Typical Plan Sheet



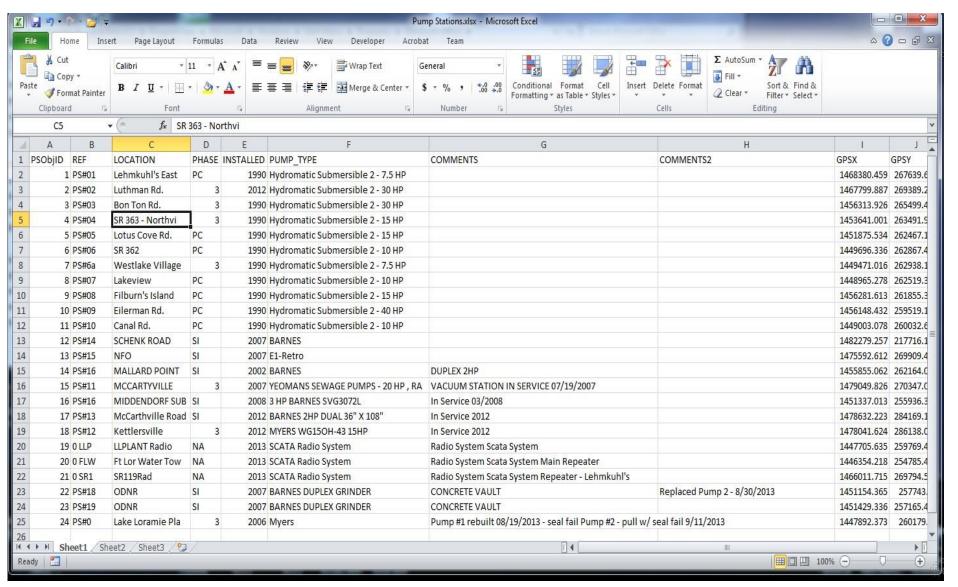
#### Hand written Notes



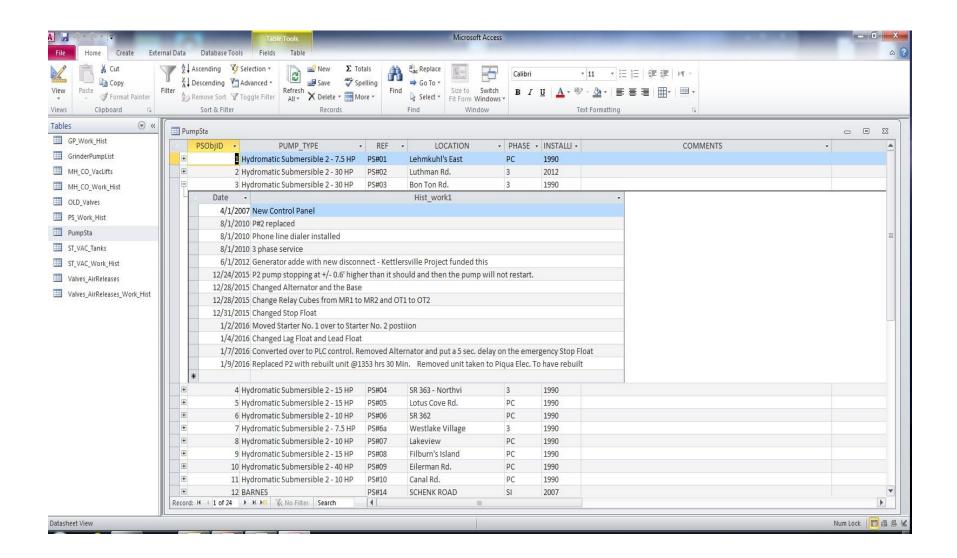
## How could we improve?

- Convert Records to Digital Media
  - Had access to Microsoft Office products
    - Excel
    - Access
    - Word

# Simple Excel Sheet



#### Moved data to Access DB

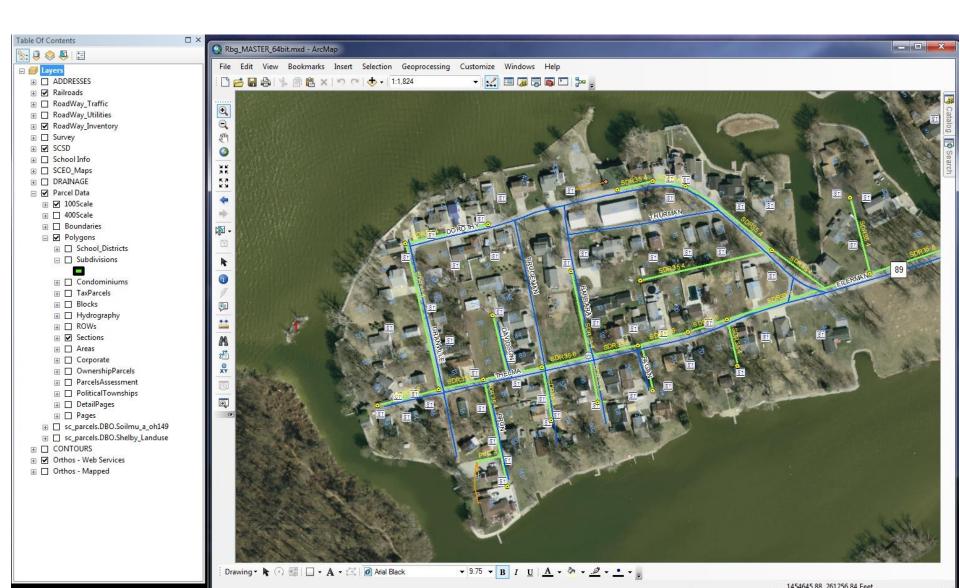


#### **NEXT STEP - GIS**

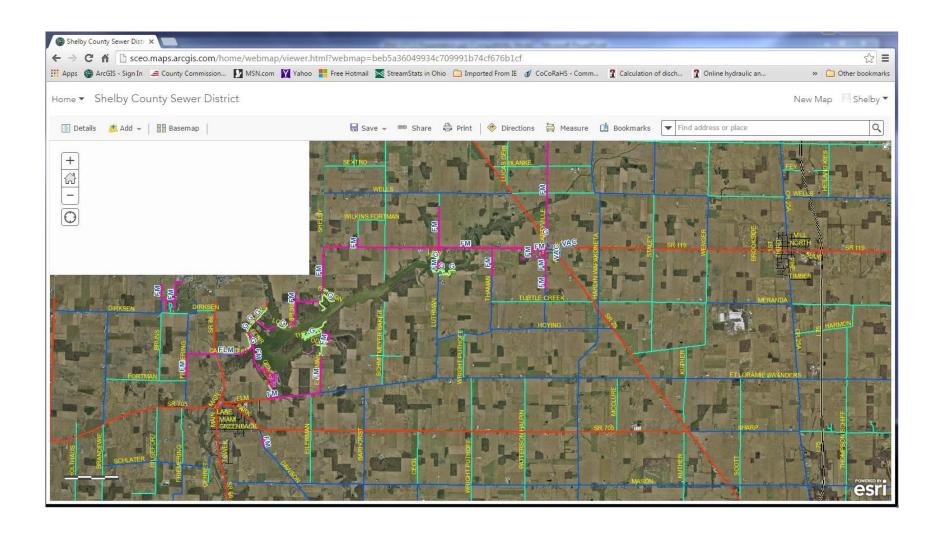
- GIS Geographical Information System
  - Store, manipulate, analzye, mange and present data in a spatial format.

- Vendors
  - Too many to list all of them
  - Auto Cad Map
  - ESRI

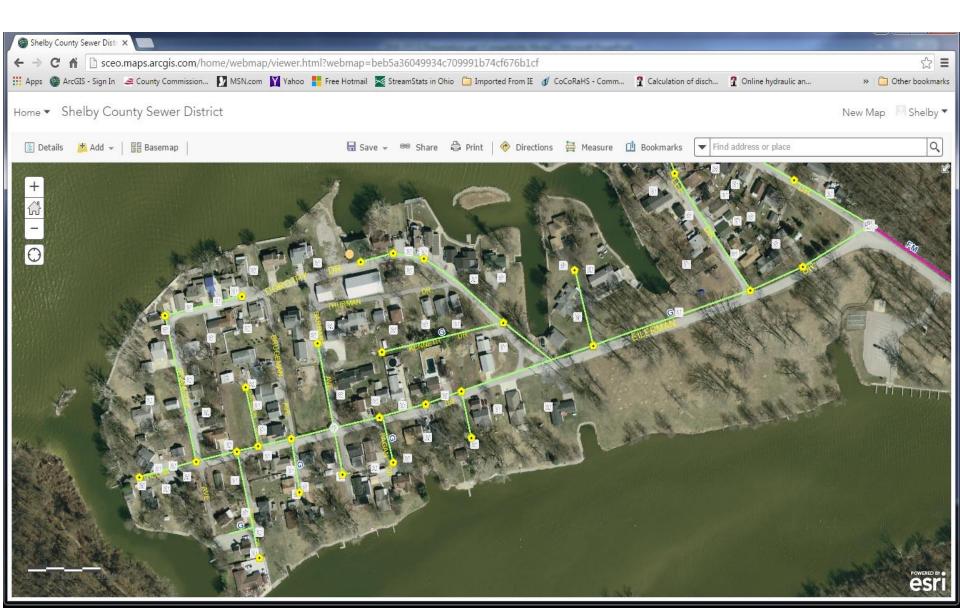
### GIS - Filburns



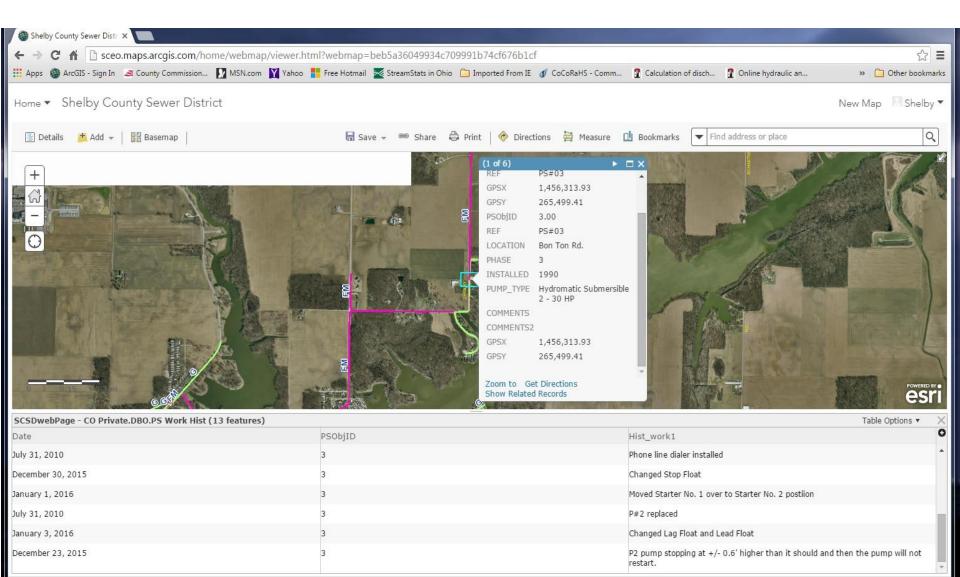
### Next – ArcGIS Online



### ArcGIS Online Filburns



#### Data available in the field



#### QUESTIONS?

- Robert Geuy
  - Shelby County Engineer
  - **937-498-7244**
  - rbg@shelbycountyengineer.com

#### John Bruns

- Shelby County Sewer District Director
- **-419-628-3411**
- jbruns@shelbycountyengineer.com