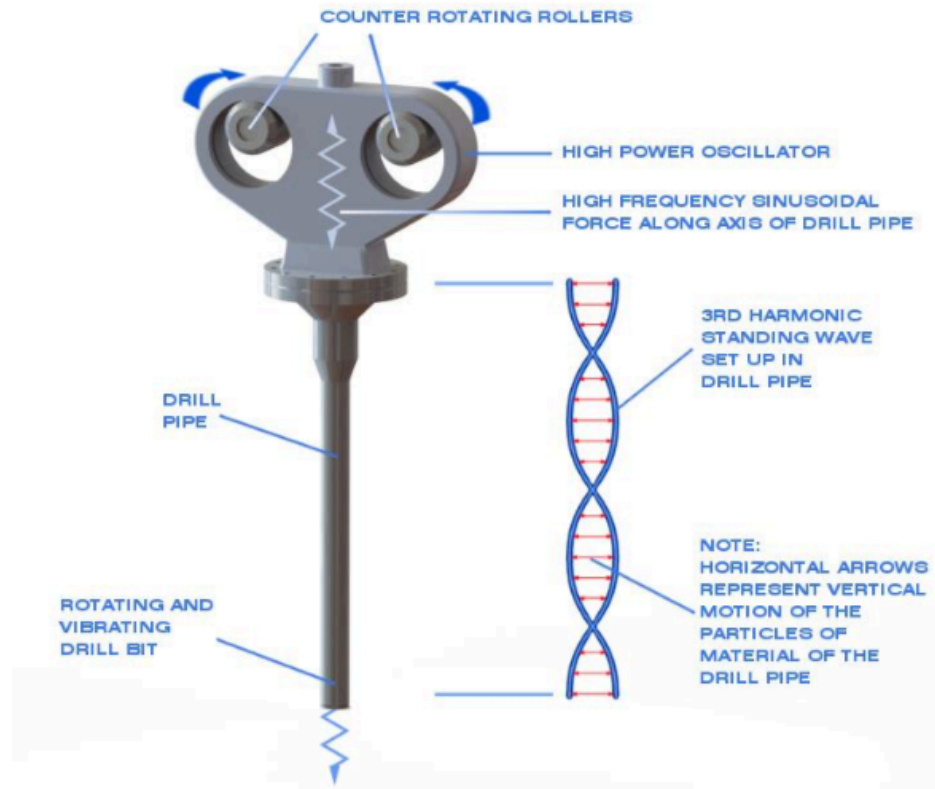




ABOUT SONIC DRILLING

PRINCIPLE OF SONIC DRILLING:



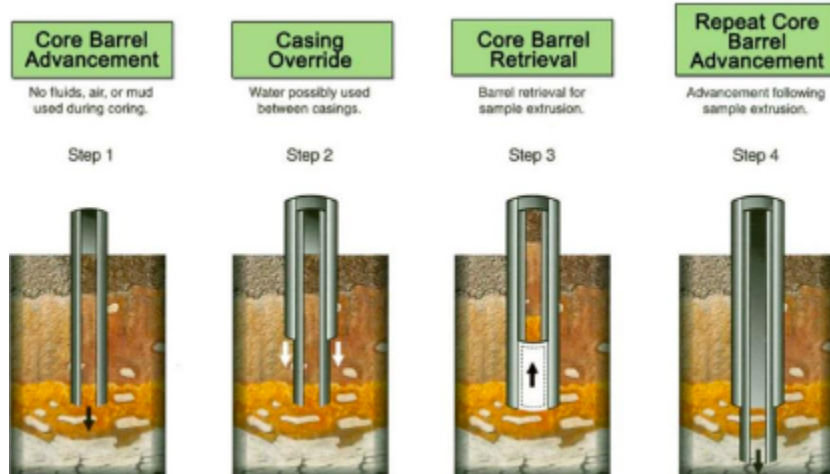
- High frequency (50-150 hertz) mechanical vibration combined with rotation and down-pressure
- High speed eccentric counter-rotating rollers
- Resonance occurs when vibrations coincide with the natural resonate frequency of the pipe thus, drill energy is delivered to the bit face
- Borehole advancement is the result of shearing and displacement

VIBRATION REDUCES FRICTION WITH SOILS



ABOUT SONIC DRILLING

PROCEDURE:



Step 1: Core Barrel Advancement

- The core barrel is advanced using sonic frequencies. When necessary this step can be performed using no fluids, air or mud

Step 2: Casing Override

- After the core barrel is in place, casing is sonically advanced over the core barrel, protecting the bore hole's integrity in loose unconsolidated ground

Step 3: Core Barrel Retrieval

- The core barrel is retrieved, producing a relatively undisturbed sample with near 100% core recovery

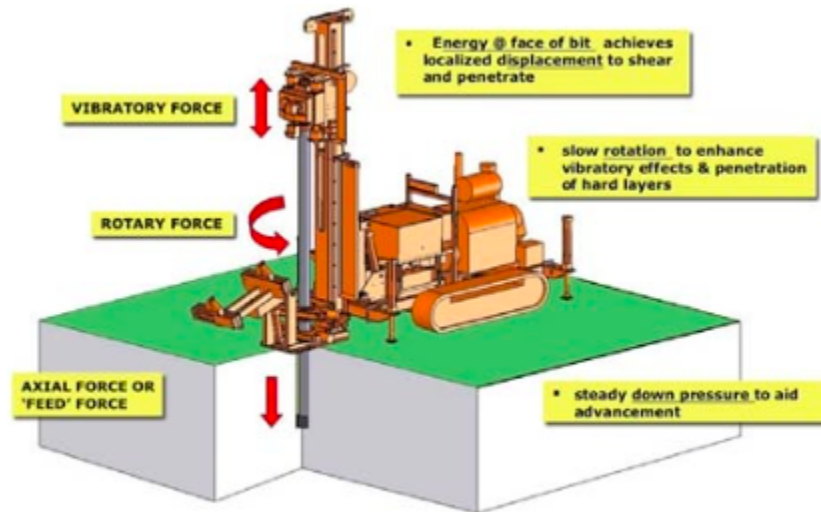
Step 4: Repeat Core Advancement

- Steps 1 through 3 are repeated to depth, producing a continuous core sample through unconsolidated formations with less than 1% deviation



ABOUT SONIC DRILLING

ILLUSTRATION OF SONIC DRILLING:



Basic Principle of Sonic Drilling

Vibratory Force:

- Provides velocity and localized displacement to shear and penetrate

Rotary Force:

- Provides slow rotation or slewing to enhance vibration effects

Axial Force or Feed:

- Provides a steady push or pull to aid with advancement or retraction

High frequency (50-150 Hz) mechanical vibration combined with rotation and down-pressure