Ramp Plank Assembly – Ramp Part 2

- 1. Using a jig, attach the brace to the underside of the 2x6 planks. Attach with 2 ¼" plated screws. Be sure to use the jig to keep the ramp assembly square.
- 2. Shave the top and bottom of the receiving end of the plank with an electric hand planer
- 3. Wrap the protective plastic sheet over the end of the 2x6 planks. This protects the aluminum from the corrosive treated lumber.
- 4. Slide the 2x6 plank assembly into the 11" ramp bracket. Make sure there is approximately ¼" hanging off both sides of the bracket.
- 5. Using the holes in the bracket as a guide, drill 5/16" holes halfway through each of the 2x6 wood pieces from the bottom, then drill the rest of the hole from the top. These steps help insure straight holes.
- 6. Attach the 2x6 wood plank to the bracket using the carriage bolts & flange nuts included in the kit.
- 7. Insert the carriage bolts into the ramp assembly from the top. Then tighten the flange nuts.

