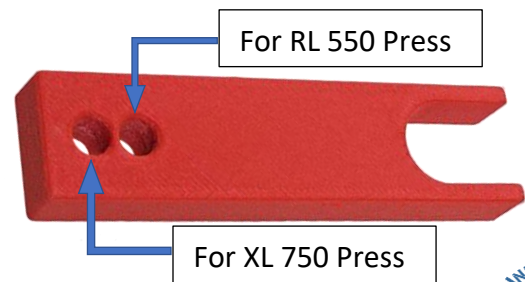


550/750 Primer Feed Stop For Dillon RL 550 & XL 750 Presses

(Item #T1742)



Inserting the 550/750 Primer Feed Stop

- 1) Raise the ram to the fully up position.
- 2) Place the 550/750 Primer Feed Stop on top of the extended Primer Slide (#13920 on 550 / #75107 on 750) so that the Primer Slide Return Spring Post (#13924) engages the correct hole as shown in the photo top right.
- 3) Lower the ram fully and then remove the Operating Rod (#13869 on 550 / #62330 on 750). Set it aside where it won't get bent.

NOTE: Do not try to remove the Operating Rod with the ram up as doing so can result in bending the Operating Rod.



Installed on RL 550 Press Primer Slide.

Removing the 550/750 Primer Feed Stop

- 1) With the ram down, reinstall the Operating Rod.
- 2) Raise the ram slowly while ensuring that the Operating Rod engages both the Large Roller (#13889 on the Primer Slide and the Roller (#13765) on the 550 Roller Bracket Assembly (#14280) or the 750 Platform Assembly (#75103).
- 3) With the ram fully up, lift the 550/750 Primer Feed Stop off the Primer Slide.

CAUTION: Do Not attempt to remove 550/750 Primer Feed Stop with the ram down or at any position other than fully up. If this is done, the Primer Slide Return Spring (#13928) will slam the Primer Seating Cup (#13824) into various parts of the 550 Roller Bracket Assembly (#13899) or the 750 Platform Assembly (#75103), potentially damaging these parts or bending the Primer Seating Punch (#13967).

NOTE: Refer to the Instruction Manual for your press to find the location of parts referenced above.

Disclaimer: UniqueTek, Inc. is not liable for damages or personal injury that may be incurred as a result of using this product in an improper way or in a reloading press that has been improperly maintained or operated. It is your responsibility to ensure that your reloading equipment is properly assembled, is maintained in proper working condition, and is used according to the manufacturer's instructions and safe reloading practices.

TIP: You can also use the 550/750 Primer Feed Stop to prop up the ram on RL 550, XL 650 and XL 750 presses to the perfect height for easy access to the Brass Tip Set Screw (#13923 or #17637) during Shellplate changes/adjustment.

XL 650 / XL 750

Raise the press ram, install the 550/750 Primer Feed Stop as shown in the photo at right, and then lower the ram.

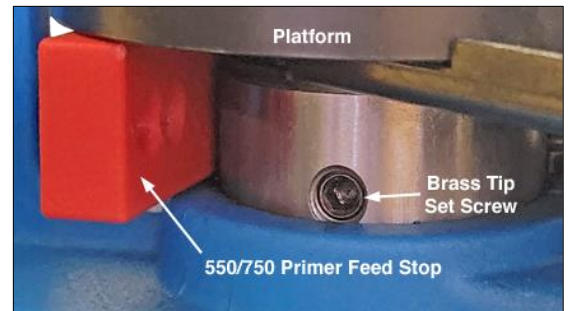
This raises the ram far enough that the Ring Indexer is fully clockwise and the Brass Tip Set Screw is exposed. This will make tightening the Brass Set Screw less awkward and greatly reduce the possibility of damaging the Ring Indexer (#13677 on XL 650 / #75105 on XL 750).



Shown on XL 650 Press

RL 550 / BL 550 / AT 500 / RL 450

Although not as much of a problem, the 550/750 Primer Feed Stop can similarly be used to prop up the ram on RL 550 presses. Just raise the press ram about 1", slide the 550/750 Primer Feed Stop into position as shown in the photo at right, and then lower the ram. The Brass Tip Set Screw will be just high enough to access without risk of scratching the paint off the press frame from contact with the Hex Wrench



Shown on RL 550B Press