

650 Primer Seater Wrench™

– For the Dillon XL 650 Press

Item No.: T1783

- ✓ Specially Designed for Removal/Installation of XL 650 Primer Seater Assembly.
- ✓ Works with both new style and old-style Primer Seater Assemblies.



Features

- Hex-Cut Jaw Yields 3 Drive Points Instead of Just 2
- Extra Narrow 0.88" Wide Head for Better Clearance
- Size: 9/16"
- Head Angle: 15°
- Length: 4.7"
- Material: 1/4" Thick Steel
- Finish: Zinc Dichromate

This 650 Primer Seater Wrench is custom designed specifically to make removal and installation of the XL 650 Seater Assembly easy. The design of this wrench provides more clearance than any standard mechanic's wrench and lessens the possibility of damaging other parts on the press.

Note: Refer to the Instruction Manual for your press for the location of the parts mentioned herein.

CAUTION: The Ring Indexer (#13677) and Indexer Return Spring (#13791) are located very close behind the Primer Seater Assembly (#21380 or #21381). Although the 650 Primer Seater Wrench is specially designed to provide sufficient clearance that there is no need to disconnect the Indexer Return Spring or rotate the Ring Indexer out of the way, care should still be taken to not cause damage to these parts.

Removing Primer Seater Assembly

1. Raise the press ram fully to gain access to the Primer Seater Assembly.
2. Use a 9/64" hex key to remove the 2 Cap Head Screws (#14013) attaching the Primer Chute (#16210) to the Platform (#16658).
3. Remove Spent Primer Cup (#16211). This will provide more room for your hand to access Primer Seater Assembly. Removing the Spent Primer Cup Bracket (#16209) is not necessary.
4. Use the 650 Primer Seater Wrench to loosen the Primer Seater Assembly (#21380 or #21381).

NOTE: You may need to flip the wrench over to engage the Seater Assembly with enough "swing" to break it loose.

CAUTION: Be careful that the wrench doesn't impact the Primer Cam (#13670) when the Seater Assembly breaks loose.

TIP: Although not essential, removing the Primer Cam will provide more room and better visibility. But the additional "swing" will allow the wrench to contact the Ring Indexer. Although, this contact is minimal, and the wrench will simply rotate the Ring Indexer out of the way, care should still be taken to avoid contact.

5. Finish unscrewing the Primer Seater Assembly from the Platform by hand.

Installing Primer Seater Assembly

1. With the press ram fully up, screw the new Primer Seater Assembly into the Platform until finger tight.
2. Use the 650 Primer Seater Wrench to tighten the Primer Seater Assembly. Do not over tighten.

CAUTION: Never use a "cheater" bar. Using a cheater bar can apply enough excess torque to the Seater Assembly to strip the threads in the Platform, which is made from die cast pot metal.

3. Install the Primer Chute to the Platform and tighten the 2 Cap Head Screws using a 9/64" hex key.
4. Install Spent Primer Cup onto Spent Primer Cup Bracket.

Disclaimer: UniqueTek, Inc. is not liable for damages or personal injury that may be incurred as a result of using this product in an improper way or in a reloading press that has been improperly maintained or operated. It is your responsibility to ensure that your reloading equipment is properly assembled, is maintained in proper working condition, and is used according to the manufacturer's instructions and safe reloading practices.