## Foam Grip For Dillon Roller Handles

Fits:- Plastic Roller Handle for 550/650 Presses

- Aluminum Roller Handle for 550/650 Presses
- Roller Handles for Other Presses with Similar Dimensions (4.1" Length x 1.1" Diameter)

You will notice that the Foam Grip is slightly longer and smaller in diameter than the Dillon roller handle. This is intentional. The grip must stretch to provide a tight fit over the roller handle. As it stretches in diameter the length of the grip will tend to shorten. During installation you will be able to adjust it to make a perfect fit to the roller handle.

## Installation

- 1. Lubricate the roller handle with a soapy water solution.\*\* We recommend a concentration of 1 drop liquid detergent per 2 oz warm water. Also lubricate the inside of the grip. Otherwise, the grip may "squeegee" the lubricant off the roller handle surface during installation, leaving minimal or no lubricant for the greater portion of the length. The residual soap provides the secondary benefit of acting as an adhesive after drying.
- 2. Slide the grip onto the roller handle. Once the grip fully covers the roller handle, adjust it so that the foam just meets the ends of the roller handle and does not hang over.
- 3. Allow the soapy water solution to dry (over night is plenty of time) before using the press.
- \*\* Do Not use Silicone Spray or any petroleum-based lubricant as it will rot the foam grip material. Glycerin is also not recommended as a lubricant.



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