

Darkhorse Crankworks 2022.1 Retail pricing

Man O-War 34T Patented Motorsprocket	\$524.99
*07-16 Twin Cam Adapter	\$14.95

Man O-War Signature Series Crankshafts

Built to Order – Balanced & Blueprinted, Pro-plugged & welded

Year Fitment	Stroke	Retail
17-pres M8 Crankshaft	4.5 / 4.625	\$2249.95
07-16 TCA Crankshaft	4 / 4.375 / 4.625	\$1599.95
07-16 TCB Crankshaft	4 / 4.375 / 4.625	\$1749.95
99-06 TCA Crankshaft	4 / 4.375 / 4.625	\$1649.95
99-06 TCB Crankshaft	4 / 4.375 / 4.625	\$1799.95
99-16 120R Crankshaft w/Carrillo (A)	4.625 only	\$2249.95

*All M8 versions come with our Competition crankpin/bearing set & CARRILLO ConnRod Twin Cam Man O' War cranks utilize competition crankpin/bearing & rod kit \$350 premium for our DH/Carrillo 7.660" rod kit (*M8 & 120R that come with Carrillo Rod kit as std equipment)

Crankshaft Remanufacturing & Balancing Guidelines

<u>Provisional Estimated costs (parts inc.)</u>	<u>Retail</u>
Std Reman (no connrod upgrade) TC & M8	\$850-\$1000
Subtract \$100 if balance is not required in Std Reman	
TwinCam Reman with Competition Rod upgrade	\$1150
Milwaukee 8 Reman with CARR ConnRod upgrade	\$1750
Evolution/Shovel 66' - 99' with OE Replica ConnRod	\$1000-\$1200
XL/Buell Std Reman (no connrod upgrade)	\$850-\$1000

Crankcase Remanufacturing Guidelines

<u>Provisional Estimated Costs (parts inc.)</u>	<u>Retail</u>
TC & M8 with OEM Main bearings	\$450
TC & M8 (with Timken Main bearing upgrade)	\$850-\$950
(B-model TC with counterbalancer system add \$250 to either style main bearing service)	
Evolution/Shovel/Pan	\$700-\$950
XL / Buell complete Reman are too complex to give any kind of accuracy, even in a provisional estimate – please call our Technical Sales team for provisional estimates	
Timken Conversion (TC &M8 inc parts)	\$ 550

*ALL Provisional Estimated costs provided for our dealers are strictly based on core parts supplied in serviceable condition IE: Crankshaft or crankcases / No final estimates will be given until our inspection is completed in house, we invite you to call our Technical Sales team with questions

Labor Rate **\$108**

Celebrating over 40 years in business – Call 920-726-9999 or email sales@darkhorsecrankworks.com
Pricing in effect of 2/1/2022 – Individual services listed on back

www.darkhorsecrankworks.com

Dealer - Man O-War Motor Products upgrades (Not sold outside of our services)

Connecting Rods	Retail
Comp H-beam Chromoly ConnRod TC 7.670"	\$329.95
ALL Carrillo H-Beam Chromoly Conn/rod TC/M8/XL	\$799.95
Darkhorse/Carrillo H-Beam XB/XR1200	\$824.95
Comp H-beam Chromoly kitEVO 7.440"	\$299.95

Crankpins	
Std OD Twincam 1.6710"	\$129.95
Twin cam Oversize step +.001" - .003"	\$139.95
Std OD M8 1.7720"	\$142.95
M8 Oversize step +.001"	\$144.95
XL-Buell application 1.250 to 1.2505"	\$129.95
Pro-plugs (set)	\$16.95

Bearings/Races	
TC Rod bearing sets	\$84.95
M8 Rod bearing sets	\$129.95
TC/M8 Main Bearing Races	\$37.95
EVO Pinion Brg Race (1)*see service page	\$55.95

Lifters	
Darkhorse/Johnson +size OS Premium Lifters	\$229
Darkhorse/Feuling +size OS Race Lifters	\$269

Individual Crankshaft Service Procedures All H-D® Big Twin 36" – PRESENT (inc M8)

*PARTS & Shipping ARE NOT included in individual labor prices	Retail
Balance & blueprint Crankshaft assembly#DHC-SC-B	(\$549.95)
Pro-edge #DHC-PE	(\$95)
Knife Edge #DHC-KE	(\$95)
Drill Window #DHC-DW	\$99.95
Race Window M8 Man O-War only #DHC-RW	(\$175)
Weld crankpin #DHC-WELD	(\$32.95)
Weld counterbalancer drive sprocket DHC-WELD TC&M8	(\$14.95)
Replace wristpin bushings & pinbore to size #DHC-PB	(\$59.95)
Center OEM mainshafts #DHC-RCSS	(\$94.50)
Grind EVO pinion race #DHC-GPR	(\$159.95)
Machine flywheels for thrust washers #DHC-MFW	(\$84.95)
Replace Conn Rod races #DHC-RRR	(32.95)

Case work	
Repair cam-bearing bore x-1	(\$289.95)
Cam bearing (TC only) conversion to 07" later	(\$159.95)
Hone/Blueprint cam follower bore**recq OS lifters	(\$109.95)
Repair/sleeve cam-follower bore	(\$274.95)
Timken bearing upgrade or Timken bore repair TC/M8	(\$350)
Bore cases for "bigger bore" cylinders	(\$299.95)
Repair inner primary o-ring boss	(\$269.95)
Machine crankcases for stud insert x-1	(\$109.95)
Machine crankcases (ALL 8) stud insert upgrade	(\$254.95)

Common Services offered	
Replace & line-bore cam support plate bushing	(\$95.95)
Install & linebore bushing in non-bushing support plate	(\$139.95)
Mill 07-up TC taper rod pistons for H-beam full top conv	(\$64.50)

We invite you to Call our Technical Sales team for any requested services not listed