

Naturally Flushed Blush

23128



Phase	%	Tradename	INCI	Supplier	Function
A	54.58		Water		Solvent
B	1.00	Xicare 1305	Ammonium Styrene/MA Copolymer Ethanolamide	Aurorium	Aqueous dispersant
B	1.00	Span 20	Sorbitan Laurate	Croda	Wetting agent
C	8.07		Titanium Dioxide	Color Techniques	Pigment
C	1.15	Red Iron Oxide	Iron Oxides	Color Techniques	Pigment
C	1.00	Yellow Iron Oxide	Iron Oxides	Color Techniques	Pigment
C	0.10	Black Iron Oxide	Iron Oxides	Color Techniques	Pigment
D	5.00	ZEMEA	Propanediol	CovationBIO	Moisturization and much more
D	0.30	Farmal Xanthan 2312 TC	Xanthan Gum	Ingredion	Suspending agent
E	3.00	Arlacel LC	Sorbitan Stearate, Sorbityl Laurate	Croda	Emulsifier
E	2.00		Cetearyl Alcohol		Thickener
F	20.00	Neossance Hemisqualane	C13-15 Alkane	LBB Specialties	Emollient
G	0.80	SharoSense Plus 181-N	Maltol, Polyquaternium-80	Sharon Personal Care	Preservative
H	2.00	SOLESPHERE H-121	Silica	AGC	Line blurring

Ingredients: Water, C13-15 Alkane, Titanium Dioxide, Propanediol, Sorbitan Stearate, Sorbitan Laurate, Cetearyl Alcohol, Silica, Sorbityl Laurate, Iron Oxides, Ammonium Styrene/MA Copolymer Ethanolamide, Maltol, Polyquaternium-80, Xanthan Gum

Procedure

1. Premix B until uniform, then add to A
2. Premix C, then add to A/B with dispersion blade
3. Heat A/B/C to 80C
4. Premix D, then add to A/B/C while maintaining heat
5. Add E to A/B/C/D while maintaining heat
6. Remove heat once everything is melted and continue stirring
7. At 60C, add F
8. When below 45C, add G then H

Distinctives

- ✚ This water-based liquid crystalline lamellar gel network blush provides moisturization without the heavy feel
- ✚ SOLESPHERE H-121 improves the application properties of the formulation and provides (sometimes much needed) line blurring