## 4 The Face 25530



| Phase | %    | Tradename                     | INCI   | Supplier                | Function                        |
|-------|------|-------------------------------|--|-------------------------|---------------------------------|
| Α     | 60.8 |                               | Water  |                         | Solvent                         |
| В     | 2.0  | SOLESPHERE H-<br>33           | Silica   | AGC                     | Pickering<br>emulsifier         |
| С     | 15.0 |                               | Caprylic/capric Triglyceride   |                         | Emollient                       |
| С     | 3.0  | Emulpharma<br>Mimesis RSPO MB | Glycerin, Polyglyceryl-3<br>Cocoate, Hydrogenated<br>Lecithin, Lecithin, Water | Sharon Personal<br>Care | Secondary<br>emulsifier         |
| D     | 8.5  | ZEMEA                         | Propanediol  | CovationBIO             | Moisturization and much more    |
| D     | 5.0  |                               | Glycerin   |                         | Humectant                       |
| D     | 3.0  | AquaVITA 95                   | Niacinamide, Polylysine  | Sharon Personal<br>Care | Preservative                    |
| D     | 2.5  | TEXTURLUX<br>Rheo             | Hydroxypropyl Starch<br>Phosphate  | Primient                | Texture enhancer,<br>stabilizer |
| D     | 0.2  | AURIST GHI                    | Cyamopsis Tetragonoloba<br>(Guar) Gum  | IFF                     | Stabilizer                      |
|       |      |                               |  |                         |                                 |

Ingredients: Water, Caprylic/Capric Triglyceride, Propanediol, Glycerin, Polyglyceryl-3 Cocoate, Hydroxypropyl Starch Phosphate, Silica, Cyamopsis Tetragonoloba (Guar) Gum, Hydrogenated Lecithin, Lecithin, Niacinamide, Polylysine

## Procedure

- Disperse B into A with fast sharp bladed impeller stirring until uniform
- Add C to A/B with fast sharp bladed impeller stirring
- 3. Continue mixing until uniform and smooth
- Premix D then add to A/B/C with fast sharp bladed impeller stirring
- 5. Continue stirring until uniform and smooth
- 6. Homogenize briefly until glossy and smooth

## Distinctives

- Quick-absorbing, posh-feeling Pickering emulsion perfect for the face
- Incredible moisturization through an optimized level and ratio of ZEMEA Propanediol and Glycerin
- ♣ Soft texture and stability brought forth from TEXTURLUX Rheo starch polymer
- Innovative cold-processed system using "4 P Plus Process"
  - o Post-add
    - Polyol
    - Polymer
    - Preservative
    - Perfume