



SHOP PRICES

(Labor Only - - Parts, Materials NOT Included)

SERVICE CHARGES

Per Man Hour.....	\$ 50.00
Per Man & Machine Hour.....	\$60.00
Bore Scope.....	\$25.00

Written appraisals, cost estimates.....\$35.00

CLEAN & OIL CUSTOMER GUN

Consisting of completely stripping gun, cleaning all parts, checking for wear, making suggestions to a customer of services needed to put in working condition.....\$50.00

METAL FINISHING

Duracoat REBLUING (Applied with spray gun x 3 coats) Includes dulling/decontamination parts.

(Disassembly + Reassembly \$75)

Handgun..... \$130.00

Rifle/shotgun..... \$150.00

SLOW RUST BLUING / BROWNING / RUST CONVERSION..... \$250.00

Spray-on finishes: pricing for single color for handguns and long guns: (Disassembly + Reassembly \$75)

CERAKOTE (C-SERIES NOTE: 5 DAY CURE TIME).....SEE BELOW

HANDGUN / PISTOL CERAKOTE PRICING:

Slide Only – One Color (stripped) \$85.00

Frame Only – One Color (stripped) \$85.00

Complete Handgun – One Color \$190.00

Coat Pistol Magazines – Each (must be one of the colors on gun) \$15

Coat Pistol Magazine – Separate Color \$20

Hardware Only – \$35.00

AR TYPE RIFLE & SHOTGUN CERAKOTE PRICING:

Autoloading – AR-15/M4

Complete Gun: Upper and Lower Receivers, Barrel, Handguard, Pistol Grip, Pins, and Controls

Also includes up to 2 mags One color.

(Does NOT Include stock — except on shotgun)

One Color \$300.00

Two Colors \$365.00

AR-10 and Variants Surcharge – add to AR-15 pricing \$40.00

FN-FAL and HK-G3/G33, etc Surcharge – add to AR-15 pricing \$45.00

Pieces Only

Shotgun Metal Only \$200.00

AR Upper and Lower Receivers Only – One Color (Stripped) \$165.00

Upper Only or Lower Only – \$85.00

Upper / Lower / and Handrail One Color – \$265.00

AR10 Upper/Lower/ and Handrail One Color – \$300.00

Forearm only – Rail Type (One Color) \$85.00

Forearm only – Picatinny Quad Rail (One Color) \$95.00

Scopes And Scope accessories

Scope Mounts (One Color) \$40.00

Scopes Standard – One Color C-Series \$90.00

Scopes Target and Tactical – One Color C-Series (Includes masking of dials, etc) \$150.00

Accessories

Barrel – one color \$100.00

Stock: Standard A2 or M4 (One Color) \$80.00

Stock: Target Adjustable (MagPul, etc) One Color \$115.00

Hand Grip \$35

Bolt (Micro Slick) \$75.00

Bipod – Broken down (One Color) \$100.00

Magazines – \$25.00 each one color

Pins / Action bits and parts only – \$65.00

Extra Color Charges for Accessories (Each Color) \$15.00

Cerakote® C-Series Ambient Cure Ceramic Coating has been designed to protect both metal and non-metal substrates. Additionally, C-Series Ambient Cure Ceramic Coatings have been designed to withstand extreme use temperatures. This makes the coating ideal for mid-temperature system and firearm applications. Cerakote C-Series Ambient Cure Ceramic Coatings maintain excellent adhesion even after repeated thermal cycling. These coatings provide superior protection against corrosive environments and thermal shock. In addition, the C-Series Ambient Cure Ceramic products are designed for ease of application. The pencil hardness and scratch hardness is between 4H and 9H depending on the color.

WRAPS. Hourly Rate. Does not include cost of the wrap.

SIGHT WORK

SIGHT IN CUSTOMER GUN - Does not include

cost of ammo, targets, etc.....\$50.00

SIGHT REPLACEMENT (Hourly rate (\$50hr) pending

difficulty).....\$35.00

BORE SIGHTING CUSTOMER GUN.....\$20.00

PATTERN SHOTGUN - Does not include cost of ammo, targets, etc.....\$50.00

INSTALL INSERT IN PISTOL SIGHT.....\$40.00

SCOPE MOUNTING Gun drilled and tapped.....\$35.00

GENERAL BARREL, ACTION & RIFLE WORK

CHECK HEADSPACE.....\$35.00

REMOVE STUCK FIRED CASE FROM CHAMBER.....\$50.00+

REMOVE LIVE ROUND FROM CHAMBER.....\$65.00

REMOVE OBSTRUCTION FROM BORE. Hourly Rate

REMOVE FOULING FROM BARREL. Hourly Rate + Materials

LAP BARREL.....\$50.00

TRIGGERS (INSTALLATION OR ADJUSTMENT)

Shilen, Timney, Dayton-Traister, Moyer type.....\$45.00

Double-Set.....\$100.00

Single Set.....\$50.00

INSTALL MUZZLE BRAKE (threaded barrel)\$30.00

SHOTGUN WORK

POLISH CHAMBER/BORE.....\$35.00

REMOVE BROKEN RAMROD FROM BARREL.....\$60.00

REPLACE ACTION SPRINGS.....Hourly Rate

HANDGUN WORK

CHAMFER REVOLVER BARREL.....	\$30.00
REVOLVER ACTION JOB - Clean, smooth action, not including replacement of parts.....	\$75.00
REBARREL REVOLVER - Remove old barrel, replace with new factory barrel, labor only.....	\$60.00
STRAIGHTEN CRANE ON REVOLVER. 35.00	\$80.00
SEMI-AUTO PISTOL ACTION JOB - Clean, smooth action, not including any parts.....	\$120.00
TIGHTEN SLIDE OF 1911 AUTO.....	\$120.00
FIT BARREL TO 1911 AUTO, Not including barrel	
Non-Ramped Barrel.	\$90.00
Ramped Barrel.	\$100.00

FIT AND INSTALL BARREL BUSHING ON 1911 AUTO

Does not include cost of bushing.	\$50.00
THROAT, POLISH BARREL AND FEED RAMP OF 1911 AUTO.	\$40.00
FIT NEW TRIGGER TO 1911, Does not include cost of trigger.	\$45.00
INSTALL STAKE-ON FRONT, w/o cost of sight.	\$35.00
INSTALL FIBER OPTIC FRONT SIGHT (existing dovetail).	\$25.00
INSTALL REAR SIGHT (existing dovetail, w/o cost of sight)	\$30.00

DEHORN & BREAK EDGES FOR CARRY

(Not including refinishing).....	\$50.00
INSTALL AUTO PISTOL COMPENSATOR.....	\$90.00

STOCK WORK

WOOD FINISHING (Does not include any shaping)	
Hunter Finish - Unfilled oil or lacquer finish on average stock.	\$150.00
Gunsmith Finish	
Filled, rubbed oil finish on average stock.	\$200.00
High-gloss prices are toward the upper end of Gunsmith Finish prices above	
Spray Finish - Lacquer or polyurethane.	\$120.00

GLASS BEDDING BARREL & ACTION

Hunting Rifle.	\$150.00
Match Rifles, M-1 Garand, M1A, etc.	\$175.00
Pillar Bed.	\$200.00
INLETTING AND FINISHING OF SEMI-FINISHED STOCK	
Not including checkering, recoil pad, special butt plate, grip cap or other attachments.....	\$200.00
FIT, BED AND FINISH FIBERGLASS STOCK BLANK	\$175.00

INSTALL RECOIL REDUCER

Simple installation in butt stock.....	\$25.00
Hydraulic butt plate-style (Gra-Coil or Counter Coil*)	\$150.00
Install recoil pad (+cost of desired style of recoil pad).....	\$65.00
INSTALL RECOIL PAD - Labor only).	\$40.00
INSTALL ADJUSTABLE BUTT PLATE - Labor only).	\$80.00
INSTALL SLING SWIVELS - Std and Q/D).	\$35.00
INSTALL STOCK CROSS BOLT (Not including refinish)).	\$40.00

Sling Mounts

Sling swivel labor (Standard studs) – Parts additional cost.....	\$35.00
Sling swivels labor (Flush Mount) – Parts additional cost.....	\$75.00
Sling Swivels labor (Island Style) – Parts additional cost.....	\$120.00

PREFINISHED SYNTHETIC STOCK

Fit and install barreled action.....	\$65.00
Install Adjustable Comb Hardware.....	\$125.00.

Stock Repair

Install cross bolts (labor only).....	\$85.00
Repair cracked / Broken stock (Base price).....	\$75.00

AR-15 WORK

Maintenance Cleaning (includes complete disassembly, clean, safety check, oil and reassemble).....	\$65.00
Maintenance Re-build (includes new spring & new gas rings added to the Maintenance Cleaning).....	\$120.00
Install AFTERMARKET TRIGGER	\$40.00
Install AFTERMARKET FOREND/FREE-FLOAT	\$45.00
ASSEMBLE COMPLETE UPPER	\$45.00
ASSEMBLE COMPLETE LOWER	\$45.00
ASSEMBLE COMPLETE RIFLE	\$100.00
Install FLASH HIDER ON PRE-THREADED BARREL	\$25.00
OPEN GAS PORTS FOR FUNCTIONING	\$60.00
Install OR REPLACE GAS BLOCK	\$35.00
Install OR REPLACE AR BARREL	\$55.00
Install OR REPLACE BUTTSTOCK & BUFFER TUBE	\$20.00