



# SHOP PRICES

(Labor Only - - - Parts, Materials NOT Included)

## SERVICE CHARGES

Per Man Hour.....	\$ 50.00
Per Man & Machine Hour.....	\$60.00
Bore Scope.....	\$25.00
<b>Written appraisals, cost estimates.....</b>	<b>\$35.00</b>

## CLEAN & OIL CUSTOMER GUN

Consisting of completely stripping gun, cleaning all parts, checking for wear, making suggestions to a customer of services needed to put in working condition.....\$50.00

## METAL FINISHING

**Duracoat REBLUING (Applied with spray gun x 3 coats)** Includes dulling/decontamination parts.

**(Disassembly + Reassembly \$75)**

Handgun.....	\$130.00
Rifle/shotgun.....	\$150.00
<b>SLOW RUST BLUING / BROWNING / RUST CONVERSION.....</b>	<b>\$250.00</b>

**Spray-on finishes:** pricing for single color for handguns and long guns: **(Disassembly + Reassembly \$75)**

**CERAKOTE (C-SERIES NOTE: 5 DAY CURE TIME).....**SEE BELOW

### HANDGUN / PISTOL CERAKOTE PRICING:

Slide Only – One Color (stripped) \$85.00  
Frame Only – One Color (stripped) \$85.00  
Complete Handgun – One Color \$190.00  
Coat Pistol Magazines – Each (must be one of the colors on gun) \$15  
Coat Pistol Magazine – Separate Color \$20  
Hardware Only – \$35.00

### AR TYPE RIFLE & SHOTGUN CERAKOTE PRICING:

Autoloading – AR-15/M4  
Complete Gun: Upper and Lower Receivers, Barrel, Handguard, Pistol Grip, Pins, and Controls  
Also includes up to 2 mags One color.  
( Does NOT Include stock — except on shotgun )

One Color \$300.00  
Two Colors \$365.00  
AR-10 and Variants Surcharge – add to AR-15 pricing \$40.00  
FN-FAL and HK-G3/G33, etc Surcharge – add to AR-15 pricing \$45.00

### Pieces Only

Shotgun Metal Only \$200.00  
AR Upper and Lower Receivers Only – One Color (Stripped) \$165.00  
Upper Only or Lower Only – \$85.00  
Upper / Lower / and Handrail One Color – \$265.00  
AR10 Upper/Lower/ and Handrail One Color – \$300.00  
Forearm only – Rail Type (One Color) \$85.00  
Forearm only – Picatinny Quad Rail (One Color) \$95.00

**Scopes And Scope accessories**

- Scope Mounts (One Color) \$40.00
- Scopes Standard – One Color C-Series \$90.00
- Scopes Target and Tactical – One Color C-Series (Includes masking of dials, etc) \$150.00

**Accessories**

- Barrel – one color \$100.00
- Stock: Standard A2 or M4 (One Color) \$80.00
- Stock: Target Adjustable (MagPul, etc) One Color \$115.00
- Hand Grip \$35
- Bolt ( Micro Slick) \$75.00
- Bipod – Broken down (One Color) \$100.00
- Magazines – \$25.00 each one color
- Pins / Action bits and parts only – \$65.00
- Extra Color Charges for Accessories (Each Color) \$15.00

**Suppressors - \$95**

**Cerakote® C-Series Ambient Cure Ceramic Coating** has been designed to protect both metal and non-metal substrates. Additionally, C-Series Ambient Cure Ceramic Coatings have been designed to withstand extreme use temperatures. This makes the coating ideal for mid-temperature system and firearm applications. Cerakote C-Series Ambient Cure Ceramic Coatings maintain excellent adhesion even after repeated thermal cycling. These coatings provide superior protection against corrosive environments and thermal shock. In addition, the C-Series Ambient Cure Ceramic products are designed for ease of application. The pencil hardness and scratch hardness is between 4H and 9H depending on the color.

**Full Cerakote (HEAT CURED) Service available offsite. Prices will vary based off of number/size of pieces and colors.**

**WRAPS.** Hourly Rate. Does not include cost of the wrap.

**SIGHT WORK**

- SIGHT IN CUSTOMER GUN** - Does not include cost of ammo, targets, etc.....\$50.00
- SIGHT REPLACEMENT (Hourly rate (\$50hr) pending difficulty)**.....\$35.00
- BORE SIGHTING CUSTOMER GUN**.....\$20.00
- PATTERN SHOTGUN** - Does not include cost of ammo, targets, etc.....\$50.00
- INSTALL INSERT IN PISTOL SIGHT**.....\$40.00
- SCOPE MOUNTING** Gun drilled and tapped.....\$35.00

**GENERAL BARREL, ACTION & RIFLE WORK**

- CHECK HEADSPACE**.....\$35.00
- REMOVE STUCK FIRED CASE FROM CHAMBER**.....\$50.00+
- REMOVE LIVE ROUND FROM CHAMBER**.....\$65.00
- REMOVE OBSTRUCTION FROM BORE.** Hourly Rate
- REMOVE FOULING FROM BARREL.** Hourly Rate + Materials
- LAP BARREL**.....\$50.00
- TRIGGERS (INSTALLATION OR ADJUSTMENT)**
- Shilen, Timney, Dayton-Traister, Moyer type.....\$45.00
- Double-Set.....\$100.00
- Single Set.....\$50.00
- INSTALL MUZZLE BRAKE (threaded barrel)** .....\$30.00

**SHOTGUN WORK**

- POLISH CHAMBER/BORE**.....\$35.00
- REMOVE BROKEN RAMROD FROM BARREL**.....\$60.00
- REPLACE ACTION SPRINGS**.....Hourly Rate

**HANDGUN WORK**

CHAMFER REVOLVER BARREL.....	\$30.00
REVOLVER ACTION JOB - Clean, smooth action, not including replacement of parts.....	\$75.00
REBARREL REVOLVER - Remove old barrel, replace with new factory barrel, labor only.....	\$60.00
STRAIGHTEN CRANE ON REVOLVER. 35.00 . . . . .	\$80.00
SEMI-AUTO PISTOL ACTION JOB - Clean, smooth action, not including any parts.....	\$120.00
TIGHTEN SLIDE OF 1911 AUTO.....	\$120.00
FIT BARREL TO 1911 AUTO, Not including barrel	
Non-Ramped Barrel. . . . .	\$90.00
Ramped Barrel. . . . .	\$100.00

**FIT AND INSTALL BARREL BUSHING ON 1911 AUTO**

Does not include cost of bushing. . . . .	\$50.00
THROAT, POLISH BARREL AND FEED RAMP OF 1911 AUTO. . . . .	\$40.00
FIT NEW TRIGGER TO 1911, Does not include cost of trigger. . . . .	\$45.00
INSTALL STAKE-ON FRONT, w/o cost of sight. . . . .	\$35.00
INSTALL FIBER OPTIC FRONT SIGHT (existing dovetail). . . . .	\$25.00
INSTALL REAR SIGHT (existing dovetail, w/o cost of sight) . . . . .	\$30.00

**DEHORN & BREAK EDGES FOR CARRY**

(Not including refinishing).....	\$50.00
INSTALL AUTO PISTOL COMPENSATOR.....	\$90.00

**STOCK WORK**

<b>WOOD FINISHING</b> (Does not include any shaping)	
Hunter Finish - Unfilled oil or lacquer finish on average stock. . . . .	\$150.00
Gunsmith Finish	
Filled, rubbed oil finish on average stock. . . . .	\$200.00
High-gloss prices are toward the upper end of Gunsmith Finish prices above	
Spray Finish - Lacquer or polyurethane. . . . .	\$120.00

**GLASS BEDDING BARREL & ACTION**

Hunting Rifle. . . . .	\$85.00
Match Rifles, M-1 Garand, M1A, etc. . . . .	\$150.00
Pillar Bed. . . . .	\$160.00
<b>INLETTING AND FINISHING OF SEMI-FINISHED STOCK</b>	
Not including checkering, recoil pad, special butt plate, grip cap or other attachments.....	\$200.00
<b>FIT, BED AND FINISH FIBERGLASS STOCK BLANK</b> . . . . .	\$175.00

**INSTALL RECOIL REDUCER**

Simple installation in butt stock.....	\$25.00
Hydraulic butt plate-style (Gra-Coil or Counter Coil*) . . . . .	\$150.00
Install recoil pad (+cost of desired style of recoil pad).....	\$65.00
INSTALL RECOIL PAD - Labor only). . . . .	\$40.00
INSTALL ADJUSTABLE BUTT PLATE - Labor only). . . . .	\$80.00
INSTALL SLING SWIVELS - Std and Q/D). . . . .	\$35.00
INSTALL STOCK CROSS BOLT (Not including refinish) ). . . . .	\$40.00

**Sling Mounts**

Sling swivel labor (Standard studs) – Parts additional cost.....	\$35.00
Sling swivels labor (Flush Mount) – Parts additional cost.....	\$75.00
Sling Swivels labor (Island Style) – Parts additional cost.....	\$120.00

**PREFINISHED SYNTHETIC STOCK**

Fit and install barreled action.....	\$65.00
Install Adjustable Comb Hardware.....	\$125.00.

**Stock Repair**

Install cross bolts (labor only).....	\$85.00
Repair cracked / Broken stock (Base price).....	\$75.00

**AR-15 WORK**

<b>Maintenance Cleaning</b> (includes complete disassembly, clean, safety check, oil and reassemble).....	<b>\$65.00</b>
<b>Maintenance Re-build</b> (includes new spring & new gas rings added to the Maintenance Cleaning).....	<b>\$120.00</b>
<b>Install AFTERMARKET TRIGGER</b> .....	<b>\$40.00</b>
<b>Install AFTERMARKET FOREND/FREE-FLOAT</b> .....	<b>\$45.00</b>
<b>ASSEMBLE COMPLETE UPPER</b> .....	<b>\$45.00</b>
<b>ASSEMBLE COMPLETE LOWER</b> .....	<b>\$45.00</b>
<b>ASSEMBLE COMPLETE RIFLE</b> .....	<b>\$100.00</b>
<b>Install FLASH HIDER ON PRE-THREADED BARREL</b> .....	<b>\$25.00</b>
<b>OPEN GAS PORTS FOR FUNCTIONING</b> .....	<b>\$60.00</b>
<b>Install OR REPLACE GAS BLOCK</b> .....	<b>\$35.00</b>
<b>Install OR REPLACE AR BARREL</b> .....	<b>\$55.00</b>
<b>Install OR REPLACE BUTTSTOCK &amp; BUFFER TUBE</b> .....	<b>\$20.00</b>