



CENTRALIZED LOADING SYSTEM CONTROLS

Centralized Loading System Controls



- Designed for Single or Multi Vacuum Pump and Central Filter Unit Systems
- Material Line Purging capable
- "Soft Switch" Automatic Back Up Vacuum Pump Activation
- Dual Component "Ratio" Material Loading
- Easily expandable
- N.E.M.A. 12 Electrical Enclosure
- Flashing Warning Light
- Color HMI Touch Screen
- Vacuum Power Unit Run Time Meter
- Ideal for Small, Medium and Large Vacuum Transfer Systems

MATERIAL HANDLING SYSTEM CONTROLS

Expandable microprocessor sequencing control panels that can control multiple vacuum pumps on separate material loading systems. Each station is controlled by the HMI Color Touch Panel with Alpha Numeric Display. Access to loader functions such as load times, purge sequence and ratio percentage settings are done easily through the menu driven operator interface. A controller switch allows for manual or automatic operation.

Call: 248.362.0960

1885 Thunderbird Street
Troy, MI 48084 U.S.A
Phone: 1.248.362.0960
Fax: 1.248.362.5270
www.thoresonmccosh.com
E-mail: sales@thoresonmccosh.com

In multiple vacuum pump systems, the transfer of station loading sequences and set points can be done automatically from each system to a "Back Up" Vacuum Power Unit by a simple HMI Controller "Soft" Switch. The control panel requires 110 V.A.C. or 24 V.A.C. control voltage and is equipped with auto shut down. The entire unit is built in a N.E.M.A. 12 enclosure.



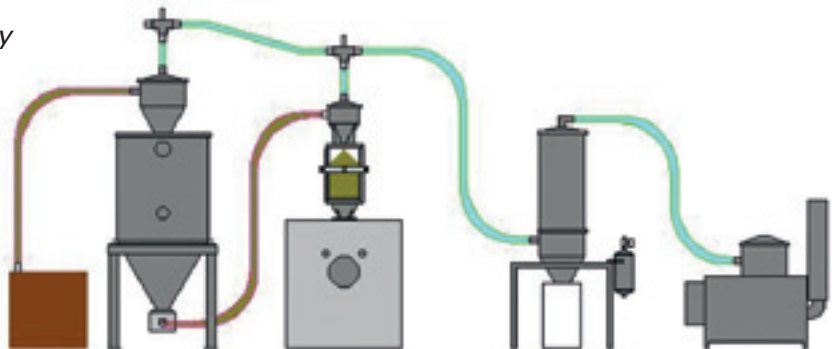
Multi Panel System Controllers



Controllers are designed with expansion capacity



Graphic System Display



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