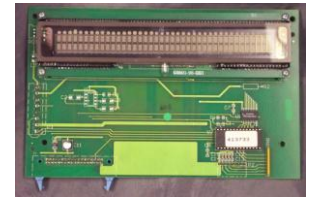


**TECH-3 BOARDS**

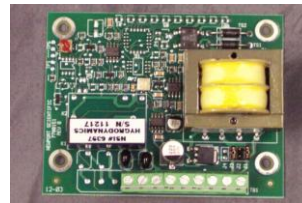
<u>PART NUMBER</u>	<u>DESCRIPTION</u>
*413731	MAIN CONTROL BOARD DRYER/LOADING
413731R	REPAIRED
413733 (OBS)	DISPLAY BOARD VF DRYER/LOADING (SEE 415029)
413733R (OBS)	REPAIRED
412547	DEWPOINT BOARD DRYER
412779	CFM BOARD DRYER
413904	VACUUM BOARD LOADING
*413930	EXPANDER R8IO 24V LOADING
413931	EXPANDER R8IO 115V LOADING
413932	EXPANDER R160 24/115V LOADING
413932	EXPANDER R160 24/115V LOADING
414995	HMI DISPLAY TECH-3 PANEL ONLY
414997	CABLE COMM. FOR (414995)
*415029	KIT TECH-3 TO HMI/TECH-3 INCLUDES 414495, PWR SUPP, PG CHIP, LIGHTS & 414997



\*413731



413733 (OBS)



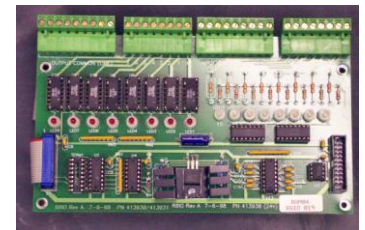
412547



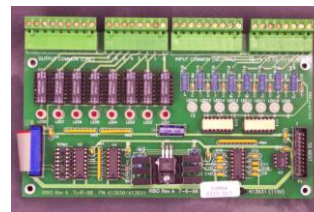
412779



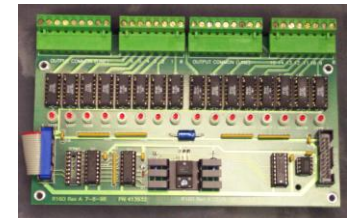
413904



\*413930



413931



413932



414995



414997



\*415029

\*CLICK ON LINKS BELOW FOR MORE NFO  
[KIT HMI/TECH-3 415029](#)

[EXPANDER 413930](#)

[TECH-3 MAIN BOARD REPLACEMENT](#)

[TECH-2 SMARTWATCH REPLACEMENT](#)

**PROTEK HMI**



**EZ-AUTOMATION**

415189 6" COLOR  
415190 10" COLOR



**C-MORE**

415109 6" GRAYSCALE  
415070 6" COLOR  
415161 10" COLOR

**MC-1,2,3 BLENDERS**



**409583**

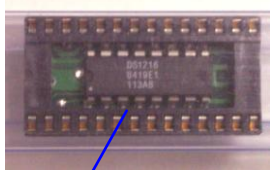
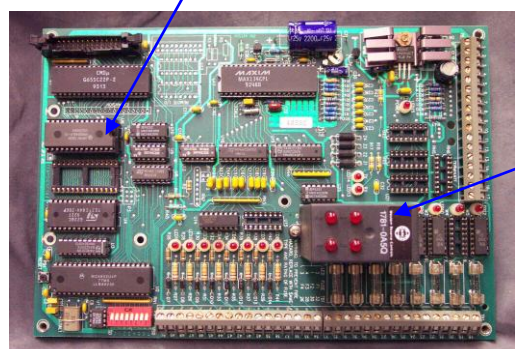
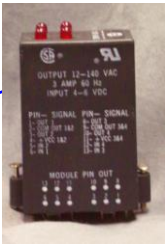
**CONTROLLER BOARD STD**

\*CLICK ON LINKS BELOW FOR MORE NFO  
[SMARTWATCH CHIP INSTALLATION](#)

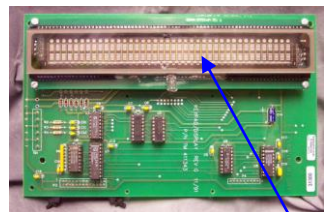
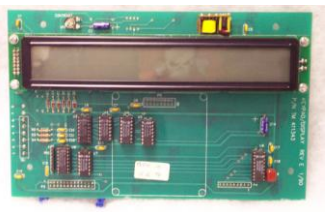
**TECH-2 BOARDS**

<u>PART NUMBER</u>	<u>DESCRIPTION</u>
411541	MAIN BOARD DRYER W/MODULE (411592)
413490 (REPAIRED)	W/MODULE (411592)
413440	MAIN BOARD BLENDER VIBRA FEEDER
412787	MAIN BOARD BLENDER
413056	MAIN BOARD PREHEATER
411343 (OBS) (NEW)	DISPLAY BOARD DRYER VF W/(413519)
413489 (REPAIRED)	DISPLAY BOARD DRYER VF W/(413519)
413491 (REPAIRED)	DISPLAY BOARD DRYER LCD W/MODULE
413877	STATION CONTROL BOARD LOADING 115V NEW
412119	STATION CONTROL BOARD LOADING 115V OLD
412466	STATION CONTROL BOARD LOADING 24V
413519	DISPLAY MODULE VF

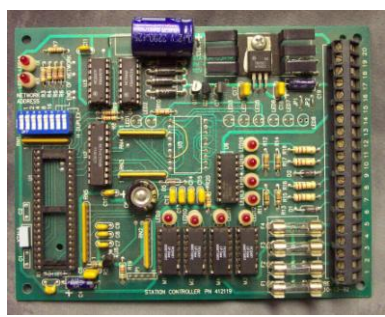
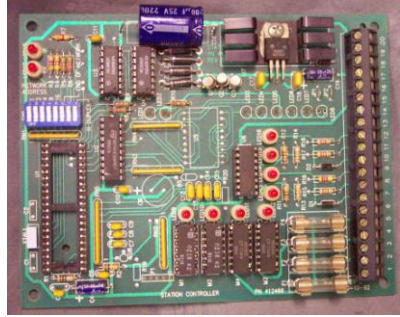
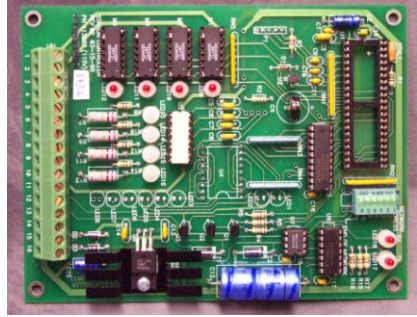
SMART WATCH (411293)  
UNDER RAM CHIP AT U6 LOCATION

411541,413490,413440,412787,413056  
NOTE: SPECIFY DESCRIPTION

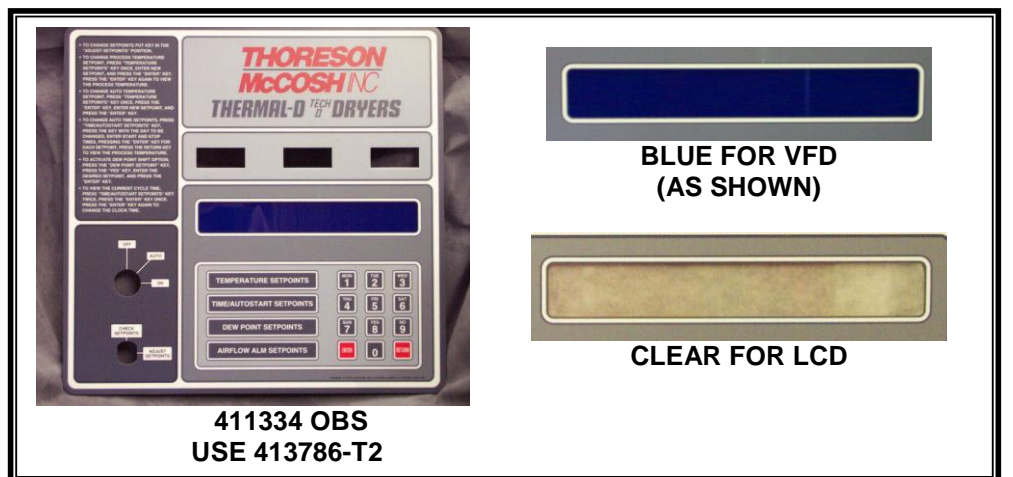
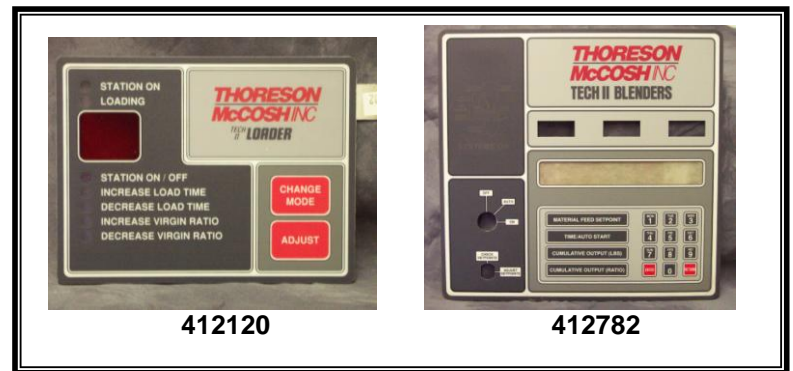
411343 OR 413489  
413519  
413491

412119  
412466  
413877

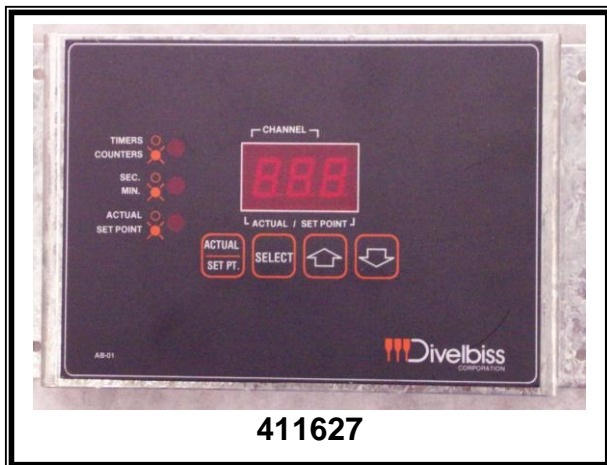
**TOUCHPANELS**

<u>PART NUMBER</u>	<u>DESCRIPTION</u>
413786 (OBS) 413786R	TOUCHPANEL TECH-3 REPAIRED TOUCHPANEL
413788	TOUCHPANEL TECH-3 LOADING
412787	TOUCHPANEL TECH-3 BLENDER
411334(OBS) USE 413786-T2	TOUCHPANEL BLUE/CLR DRYER TECH-2 BLUE FOR VF DISPLAY CLEAR FOR LCD DISPLAY
413786-T2	TOUCHPANEL TECH-2 DRYER
412120	TOUCHPANEL TECH-2 LOADER
412782	TOUCHPANEL TECH-2 BLENDER

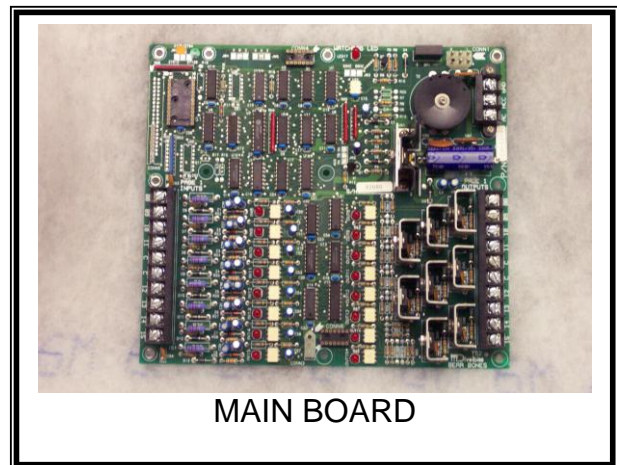


**BARE BONES CONTROL BOARDS**

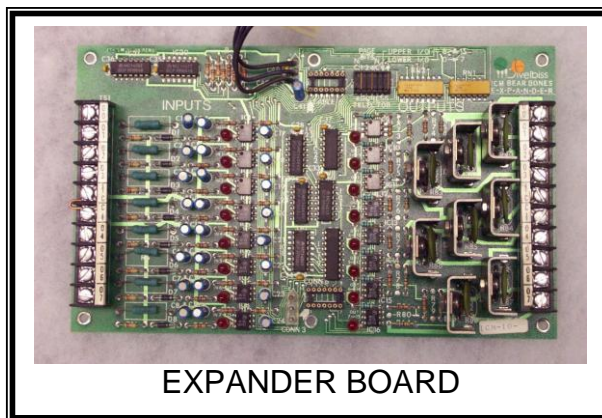
PART #	DESCRIPTION
411627	CONTROLLER ACCESS BARE BONES ( PIC-AB-001 )
412891	BOARD MAIN ICM-BB-30 24VDC
409539	BOARD MAIN ICM-BB-60 24VAC
409538	BOARD MAIN ICM-BB-40 110VAC
412892	BOARD EXPANDER ICM-IO-40 24VDC
409541	BOARD EXPANDER ICM-IO-27 24VAC
409540	BOARD EXPANDER ICM-IO-21 110VAC



411627



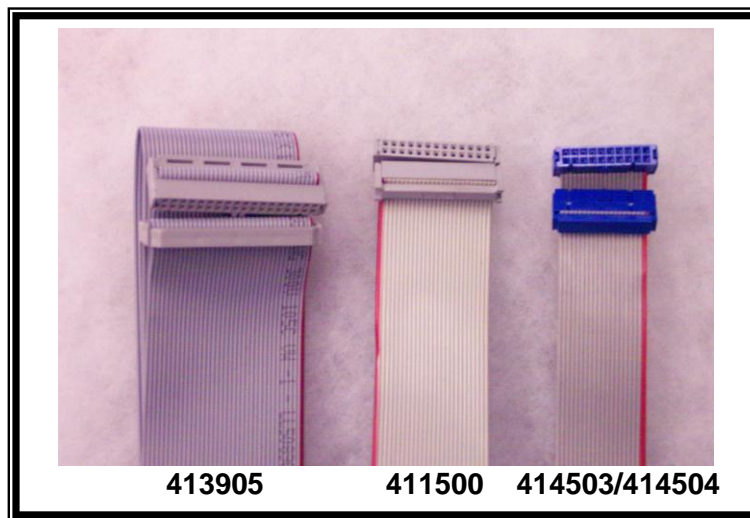
MAIN BOARD



EXPANDER BOARD

**RIBBON CABLES**

PART #	DESCRIPTION
413905	RIBBON CABLE TECH-3 DRYER 36 PIN
411500	RIBBON CABLE TECH-2 DRYER 26 PIN
414503	RIBBON CABLE 20 PIN, 18" LONG, CEN POLARIZED
414504	RIBBON CABLE 20 PIN, 36" LONG, CEN POLARIZED



**CHIP SWITCH**

PART #	DESCRIPTION
411282	CHIP SWITCH SOLID STATE RELAY PD1201 & PD2401 FOR TECH 2 & TECH 3 MAIN & STA. CONTROL BOARDS. REPLACES ALL.

