



D & H INDIA LIMITED
Formerly 'D & H Welding Electrodes (India) Ltd'

Comprehensive Range of Welding Consumables for Every Industry



WELDING ELECTRODES »

Electrodes for Mild and Medium Tensile Steel	
AWS Coding	Brand Name
E-6010	CELLO-10
E-6011	CELLO-11
E-6012	SPEEDEX
E-6013	ECONOMY
E-6013	STANDARD
E-6013	EXCELLO
E-6018	GEM-6018
E-6019	GEM-6019
E-6020	UNIQUE-20
E-6027	UNIQUE-27
E-7014	FERRO-115
E-7024	FERRO-150
E-7028	FERRO-150B
E-7016	PRIMA
E-7016	PRIMA-CI
E-7018	SUPER-LH
E-7018	SUPER-SGS
E-8018W2	SUPER-CU
E-7018	IDEAL (AC)
E-7018 M	SUPER-LH-M
E-7018 H4R	SUPER-LH-H4R
E-7018-1	SUPER-LH-(SPL)
E-7018-1	SUPER-SGS (SPL)
E-7018-1	SUPER-LH-(SPL)H4R

Electrodes for Nickel Steel / Low Temperature Service	
AWS Coding	Brand Name
E-7018-G	SUPER-LH (Ni)
E-8018-G	SUPER-LH (Ni) SPL
E-8016 C3	SUPER NiMo-1
E-8016 C1	SUPER-Ni 2.5
E-8016 C2	SUPER-Ni 3.5
E-7018-C1L	SUPER-Ni 2.5 L
E-7018 C2L	SUPER-Ni 3.5 L
E-7018 C3L	SUPER-NiMo (SPL)
E-8018-C1	SUPER-Ni 2.5 (SPL)
E-8018-C2	SUPER-Ni 3.5 (SPL)
E-8018-C4	SUPER-Ni 1.5 (SPL)
E-10018 G	SUPER-Ni 2.5 (MOD)

Electrodes for Heat and Creep Resisting Steels	
AWS Coding	Brand Name
E-7010-G	CELLO-10 Mo
E-7013 G	STANDARD-Mo
E-7018 A-1	SUPER-Mo
E-7018 A-1	SUPER-Mo (MOD)
E-8013 B1	STANDARD ½ Cr-Mo
E-8013-G	STANDARD Cr/Mo
E-8018-G	SUPER-CR 20
E-8018 D3	SUPER-Mo (EXT)
E-8018-B1	SUPER-CR
E-8018-B2	SUPER-CR-1
E-8018-B2	SUPER-CR-1 (MOD)
E-7018-B2L	SUPER-CR1L
E-7018-B2L	SUPER-CR1L (MOD)
E-9013-G	STANDARD-2 Cr/Mo
E-9018-B3	SUPER-CR-2
E-9018-B3	SUPER-CR-2 (MOD)
E-8018-B3L	SUPER-CR-2L
E-8018-B3L	SUPER-CR-2L (MOD)
E-8018-B6	SUPER-CR-5
E-8018-B6L	SUPER-CR-5L
E-8018-B6	SUPER-CR-5 (MOD)
E-8018-B6L	SUPER-CR-5L(MOD)
E-8018-B8	SUPER-CR-9
E-8018-B8L	SUPER-CR-9L
E-9018-B9	SUPER-CR-9 (MOD)
E-9018-G	SUPER-CR-9 (SPL)
E-9018 D1	SUPER-MO(SPL)
-	SUPER-CR-0.5
-	SUPER-CR-12

Electrodes for High Tensile Steels	
AWS Coding	Brand Name
E-8018 D3	ULTRA-55
E-9018 G	ULTRA-65
E-10016 G	ULTRA-75
E-9018 M	ULTRA-M
E-11018 M	ULTRA-80
E-11018 G	ULTRA
E-10018 D2	ULTRA-70
E-12018 G	ULTRA-85
E-12016 X	CRONIM-121
E-13016 G	ULTRA-100
E-13018 G	ULTRA-110

Electrodes for Welding Cast-Iron	
AWS Coding	Brand Name
E-st	CAST N.M.
E-Ni-CuB	MONEL-CI
E-NICI	NICKEL-CI
E-NiFeCI	FERRON-CI
-	NICKEL-75-CI

Electrodes for Stainless Steel and Heat Resisting Steels	
AWS Coding	Brand Name
E-307-16	CROMALLOY-307
E-308-16	CROMALLOY-A
E-308L-16	CROMALLOY-B
E-308H-16	CROMALLOY-AH
E-308 Mo-16	CROMALLOY-Mo
E-309-16	CROMALLOY-309
E-309L-16	CROMALLOY-309L
E-309 Mo-16	CROMALLOY-309Mo
E-309 Cb-16	CROMALLOY-309Cb
E-310-16	CROMALLOY-310
E-310H-16	CROMALLOY-310-H
E-312-16	CROMALLOY-312
E-316-16	CROMALLOY-C
E-316L-16	CROMALLOY-2C
E-316L Mn-16	CROMALLOY-MN
E-317-16	CROMALLOY-317
E-317L-16	CROMALLOY-317L
E-318-16	CROMALLOY-D
E-318L-16	CROMALLOY-2DL
E-320-16	CROMALLOY-320
E-330H-16	SV-330
E-347-16	CROMALLOY-A(ST)
E-347L-16	CROMALLOY-B(ST)
E-383-16	SV-383
E-385-16	SV-25 CUL
E-308-15	SV-308
E-308L-15	SV-308L
E-309-15	SV-309
E-309L-15	SV-309L
E-316-15	SV-316
E-316L-15	SV-316L
E-309 Mo-15	SV-309 Mo
E-318-15	SV-318
E-318L-15	SV-318L
E-347-15	SV-347
E-347L-15	SV-347L



WELDING ELECTRODES »

Stainless Steel Electrodes For Special Applications

AWS Coding	Brand Name
E-410-15	SV-CR-13
E-430-15	SV-17CR
E-410-16	SV-410
E-430-16	SV-430
E-410 NiMo-16	SV-430 NiMo
E-410 NiMo-L	SV-430 NiMo-L
E-410 NiMo-15	SV 13/4 B
E-630-16	SV-446-L
-	SV-25 CUB
-	CRONI-307Mo
-	SV-HS-25
-	ARMER-20L
-	ALLOY-UA-5
-	SV-316 U(M)
-	SV-920B
E-316L-16	CROMALLOY-UA
-	SV-415
E-307-17	NICROM-307
E-308-17	NICROM-A
E-308L-17	NICROM-B
E-309-17	NICROM-309
E-309L-17	NICROM-309L
E-310-17	NICROM-310
E-312-17	NICROM-312
E-316-17	NICROM-C
E-316L-17	NICROM-2C
E-318-17	NICROM-D
E-347-17	NICROM-A(ST)
E-309-MO-17	NICROM-309Mo
E-309 Nb-17	NICROM-309 Nb

Electrodes for Hard Facing

AWS Coding	Brand Name
-	DUROBUILD-A
-	DUROBUILD-B
-	DUROBUILD-B (LH)
-	DUROBUILD-C
-	SV-60
-	THERMOHARD
-	DUROMANGAN
-	THERMODUR-600
-	THERMODUR-600 (SPL)
-	HARDCHROM
-	CROMAX
-	CROMAX-N
-	CRONIMANGAN
-	CRONIMANGAN-B
-	MANGAN-Ni
-	HF-BFBH
-	HF-SMWR
-	HF-1600 SP
-	TOOLHARD
-	COBALHARD-6
-	DIEHARD-HD
-	SV-9650-FG

Electrodes for Cutting and Gouging

AWS Coding	Brand Name
-	ECONOCUT
-	GOUGING

Nickel and Nickel Based Electrodes

AWS Coding	Brand Name
E-NiCrFe-2	HAST-A
E-NiCrFe-3	HAST-B
E-Ni-Cu-7	HAST-7
E-Ni 1	HAST-10
E-NiCrMo-3	ALLOY-800-H
E-NiCrMo-5	HAST-WCO
E-NiCrMo-6	HAST-MO-6
E-NiCrMo-7	HAST-MO-27
E-NiCoMo-1	HAST-25
E-Ni-Mo-1	HAST-Mo

Electrodes for Duplex and Super Duplex Stainless Steel

AWS Coding	Brand Name
E-2209-16	ARMER-29-L
E-2553-16	SV-145
E-2593-16	SV-2593
E-2594-16	SV-2594
E-2595-16	SV-2595
	SV-145-Mo
E-2209-17	ARMER 29 LS

Special Electrodes for Welding Galvanizing Bath & Kettle

AWS Coding	Brand Name
-	SV-GL-45
-	SV-GL-45 (LH)



FILLER WIRES »

TIG / MIG Stainless Steel Filler Wires	
AWS Coding	Brand Name
ER-308	SUPERTIG 308 / SUPERMIG 308
ER-308L	SUPERTIG 308L / SUPERMIG 308L
ER-309	SUPERTIG 309 / SUPERMIG 309
ER-309L	SUPERTIG 309L / SUPERMIG 309L
ER-309 MO	SUPERTIG 309 MO / SUPERMIG 309 MO
ER-309L MO	SUPERTIG 309L MO / SUPERMIG 309L MO
ER-310	SUPERTIG 310 / SUPERMIG 310
ER-312	SUPERTIG 312 / SUPERMIG 312
ER-316	SUPERTIG 316 / SUPERMIG 316
ER-316L	SUPERTIG 316L / SUPERMIG 316L
ER-317	SUPERTIG 317 / SUPERMIG 317
ER-317L	SUPERTIG 317L / SUPERMIG 317L
ER-318	SUPERTIG 318 / SUPERMIG 318
ER-347	SUPERTIG 347 / SUPERMIG 347
ER-410	SUPERTIG 410 / SUPERMIG 410
ER-410 NIMO	SUPERTIG 410 NIMO / SUPERMIG 410 NIMO
ER-430	SUPERTIG 430 / SUPERMIG 430

Low Alloy TIG / MIG Filler Wires	
AWS Coding	Brand Name
ER-70S2	SUPERTIG 70S2 / SUPERMIG 70S2
ER-80SB2	SUPERTIG 80 SB2 / SUPERMIG 80 SB2
ER-90SB3	SUPERTIG 90S-B3 / SUPERMIG 90S-B3
ER-80S-Ni1	SUPERTIG 80S-Ni1 / SUPERMIG 80S-Ni1
ER-80S G	SUPERTIG 80S G / SUPERMIG 80S G

CO ₂ Welding Wire	
AWS Coding	Brand Name
ER-70S6	MIG ARC WS-6



FLUX CORED WIRES »

Flux Cored Wire	
AWS Coding	Brand Name
E70T-1C	SUPERCORE 70 T-1
E71T-1C	SUPERCORE 71 T-1
E70T-5C	SUPERCORE 70 T-5
E71T-5C	SUPERCORE 71 T-5
E80T-5G	SUPERCORE 80 T5-G
E110T5-K4C	SUPERCORE 110 T 5K-4



FLUXES AND WIRES FOR SUBMERGED ARC WELDING »

Agglomerated Fluxes for Submerged Arc Welding	
AWS Coding	Brand Name
F-6AO-EL8	SUPERMELT-I
F-7AZ-EL8	SUPERMELT-II
F-7AO-EL8	SUPERMELT-III
F-7A2 EH-14	SUPERMELT-IV
F-7P2 EH-14	SUPERMELT-IV
F-7A2 EL-8	SUPERMELT-IV (SPL)
F-7P2 EL-8	SUPERMELT-IV (SPL)
F-7AZ/PZ EL8	SUPERMELT-V
-	SUPERMELT-HFA (FOR HARDFACING)
-	SUPERMELT-HFB (FOR HARDFACING)
-	SUPERMELT-HFC (FOR HARDFACING)

Submerged Arc Welding Wire	
AWS Coding	Brand Name
EL-8	SUPERMELT-GR A
EH14	SUPERMELT-GR B
EM-12K	SUPERMELT-12 K



WIDE RANGE OF LOW HEAT INPUT WELDING ALLOYS FOR MAINTENANCE WELDING »

RM Series
Electrodes for Welding Mild-Steel and Sheet Material
Electrodes for Medium and High Tensile Steel
Electrodes for Stainless Steel & Heat Resisting Steel, Dissimilar Metals
Electrodes for Nickel & Nickel Alloys, Dissimilar Metals
Electrodes for Surfacing, Overlay and Hard Facing Applications
Electrodes for Welding Cast Iron
Electrodes for Cutting and Gouging



WIDE RANGE OF INNOVATIVE WELDING CONSUMABLES
In Association with



Welcome to FSH Welding Group, French manufacturer of innovative Filler Metals (Arc Welding Electrodes, TIG & MIG Wires, Brazing Alloys & Powders, Tubular Brazing Wires, Fluxes...).

With 3 production plants located in France, and over 6 decades of experience in manufacturing of filler metals, FSH Welding Group is offering one of the widest ranges of consumables & services for all kind of applications (Fabrication, M&R)



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Formerly 'D & H Welding Electrodes (India) Ltd'

H. O. & Works: Plot 'A', Sector 'A', Industrial Area, Sanwer Road,
INDORE - 452 015 (M.P.) INDIA.

Ph.: +91 731 4273501 - 511 Fax: +91 731 2722447 / 4273500

Email: ho@dnhindia.com Website: www.dnhindia.com

