



Underfloor Heating Commissioning Protocol

THICK SECTION SEMI DRY SCREEDS

SCREEDS COVERED BY THE BELOW INCLUDE: TEKPOL SBR

Complying to BS EN 1264-4:2009; BS 8203:2001+A1:2009; BS 8204-1:2003+A1:2009

Prior to the installation of any final floor finishes and in accordance with the British standards as listed above, it is recommended that floor constructions containing UFH pipework should be commissioned by having a full heating cycle completed.

The primary function of completing the heating cycle prior to floor finish application is to allow the screed to thermally expand and contract which will relieve any stresses that may be contained within the screed to be released. The process requires that the UFH system be operated from a low set point and increased gradually until reaching the maximum design water flow temperature as advised by the UFH manufacture. Once achieved the screed should be maintained for a prolonged period and then finally turned off and allowed to cool naturally.

At this point any stresses within the screed should be released – any cracks that appear should be repaired at this point using a suitable repair method such as Tekcem SRS or Tekcem Screedfix.

The requirement as detailed within BS EN 1264-4, clause 4.4, is that cementitious screeds must wait until at least 21 days after being laid before heat can be applied.

The initial water flow temperature of the system should not be above 25°C or greater than 15°C above the measured screed surface temperature (whichever is the lower). This initial temperature should be maintained for a period of 3 days before any increase to the primary water temperature – this is to ensure the screed is not thermally shocked, which could risk cracking.

After the initial 3 day warm up period the primary water flow temperature should be increased by a maximum of 5°C per day up to the maximum design temperature as detailed by the UFH manufacture. The maximum water temperature should not exceed 55°C.

Once the maximum temperature is achieved it should be maintained for a period of 4 days. After this period has been completed the UFH system should be switched off and the screed allowed to cool naturally. At this point any repairs requiring to be undertaken can be completed. The process of commissioning should be recorded.

For most floor finishes as detailed with the BS8203 (Resilient floor finishes) the minimum Relative Humidity value of the floor to enable installation to commence is 75%RH or below.

Relative Humidity testing of the floor should not be done when the floor is being heated as this will not provide an accurate reading. Testing should be at least 48 hours after the heating has been switched off and the floor is cool.

BELOW IS AN EXAMPLE OF A TYPICAL HEAT UP CYCLE WITH A DESIGN WATER PRIMARY FLOW TEMPERATURE OF 50°C

Day 1 – Initial Switch on – 25°C
Day 2 – Maintain at 25°C
Day 3 – Maintain at 25°C
Day 4 – Increase to 30°C
Day 5 – Increase to 35°C
Day 6 – Increase to 40°C
Day 7 – Increase to 45°C
Day 8 – Increase to 50°C
Day 9 – Maintain at 50°C
Day 10 – Maintain at 50°C
Day 11 – Maintain at 50°C
Day 12 – Switch off and allow to cool naturally.

Note: It is the responsibility of the following trades to confirm the acceptability of Moisture Content in the screed.

Any suggested techniques or installation guidance for the flooring solution/ system included in this document (or any other) from TekGroup constitute potential options only and do not constitute nor replace professional advice in such regard. TekGroup recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.