



# Underfloor Heating Commissioning Protocol

## SCREEDS COVERED BY THE BELOW INCLUDE: TEKCEM 025, 212 AND 220

Complying to BS EN 1264-4:2009; BS 8203:2001+A1:2009; BS 8204-1:2003+A1:2009

Prior to the installation of any final floor finishes and in accordance with the British standards as listed above, it is recommended that floor constructions containing UFH pipework should be commissioned by having a full heating cycle completed.

The primary function of completing the heating cycle prior to floor finish application is to allow the screed to thermally expand and contract which will relieve any stresses that may be contained within the screed to be released. The process requires that the UFH system be operated from a low set point and increased gradually until reaching the maximum design water flow temperature as advised by the UFH manufacture. Once achieved the screed should be maintained for a prolonged period and then finally turned off and allowed to cool naturally.

At this point any stresses within the screed should be released – any cracks that appear should be repaired at this point using a suitable repair method such as Tekcem SRS or Tekcem Screedfix.

The requirement as detailed within BS EN 1264 Part 4.4 states that Cement based screeds must wait until at least 21 days after being laid before heat can be applied. The floor finish Moisture reading should be below 75% RH.

The initial water flow temperature of the system should not be above 25°C or greater than 15°C above the measured screed surface temperature (whichever is the lower). This initial temperature should be maintained for a period of 3-days before any increase to the primary water temperature – this is to ensure the screed is not thermally shocked, which could risk cracking.

After the 3 days warm up period the primary water flow temperature should be increased by a maximum of 5°C per day up to the maximum design temperature as detailed by the UFH manufacture. The maximum water temperature should not exceed 55°C.

Once the maximum temperature is achieved it should be maintained for a period of 4 days. After this period has been completed the UFH system should be switched off and the screed allowed to cool naturally. At this point any repairs requiring to be undertaken can be completed. The process of commissioning should be recorded.

For most floor finishes as detailed with the BS8203 (Resilient floor finishes) the minimum Relative Humidity value of the floor to enable installation to commence is 75%RH or below.

Relative Humidity testing of the floor should not be done when the floor is being heated as this will not provide an accurate reading. Testing should be at least 48 hours after the heating has been switched off and the floor is cool.

Installation of levelling screed prior to floor finish application should be after the UFH system has cooled. Once the floor finishes have been installed the heat up cycle should be recommenced in a slow controlled manner

## BELOW IS AN EXAMPLE OF A TYPICAL HEAT UP CYCLE WITH A DESIGN WATER PRIMARY FLOW TEMPERATURE OF 50°C .

This is to be completed after floor finishes have been applied and after the main UFH commissioning process has been completed.

Day 1 – Initial Switch on – 25°C

Day 2 – Increase to 35°C

Day 3 – Increase to 45°C

Day 4 – Increase to 50°C

Please refer to the manufacturers floor finishes recommendations for initial heat up after installation as they may differ from the one detailed above for guidance.

**Note: It is the responsibility of the following trades to confirm the acceptability of Moisture Content in the screed.**

Any suggested techniques or installation guidance for the flooring solution/ system included in this document (or any other) from TekGroup constitute potential options only and do not constitute nor replace professional advice in such regard. Tekfloor Ltd recommends any customer seek independent advice from a qualified consultant prior to reaching any decision on design, installation or otherwise.