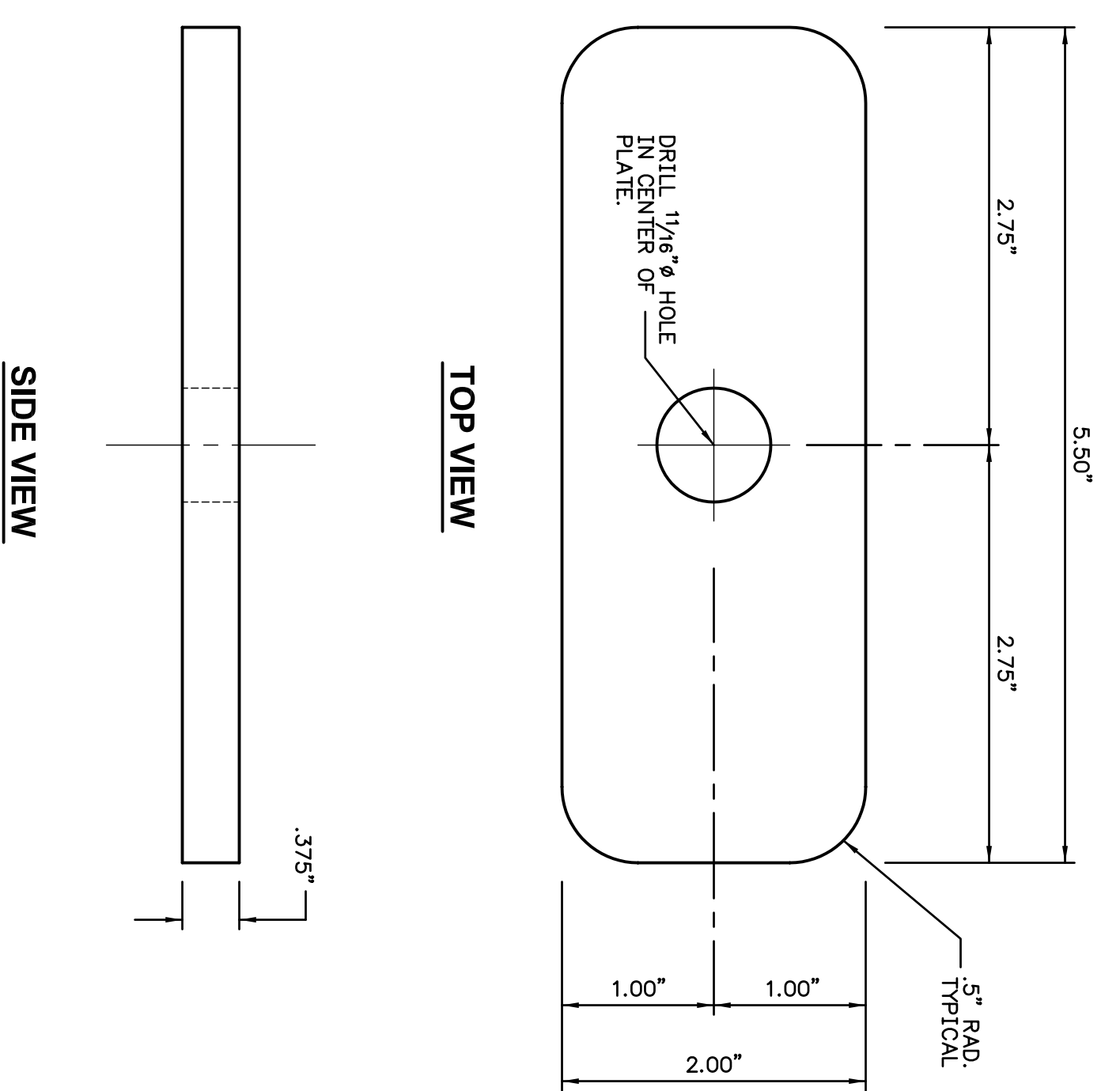
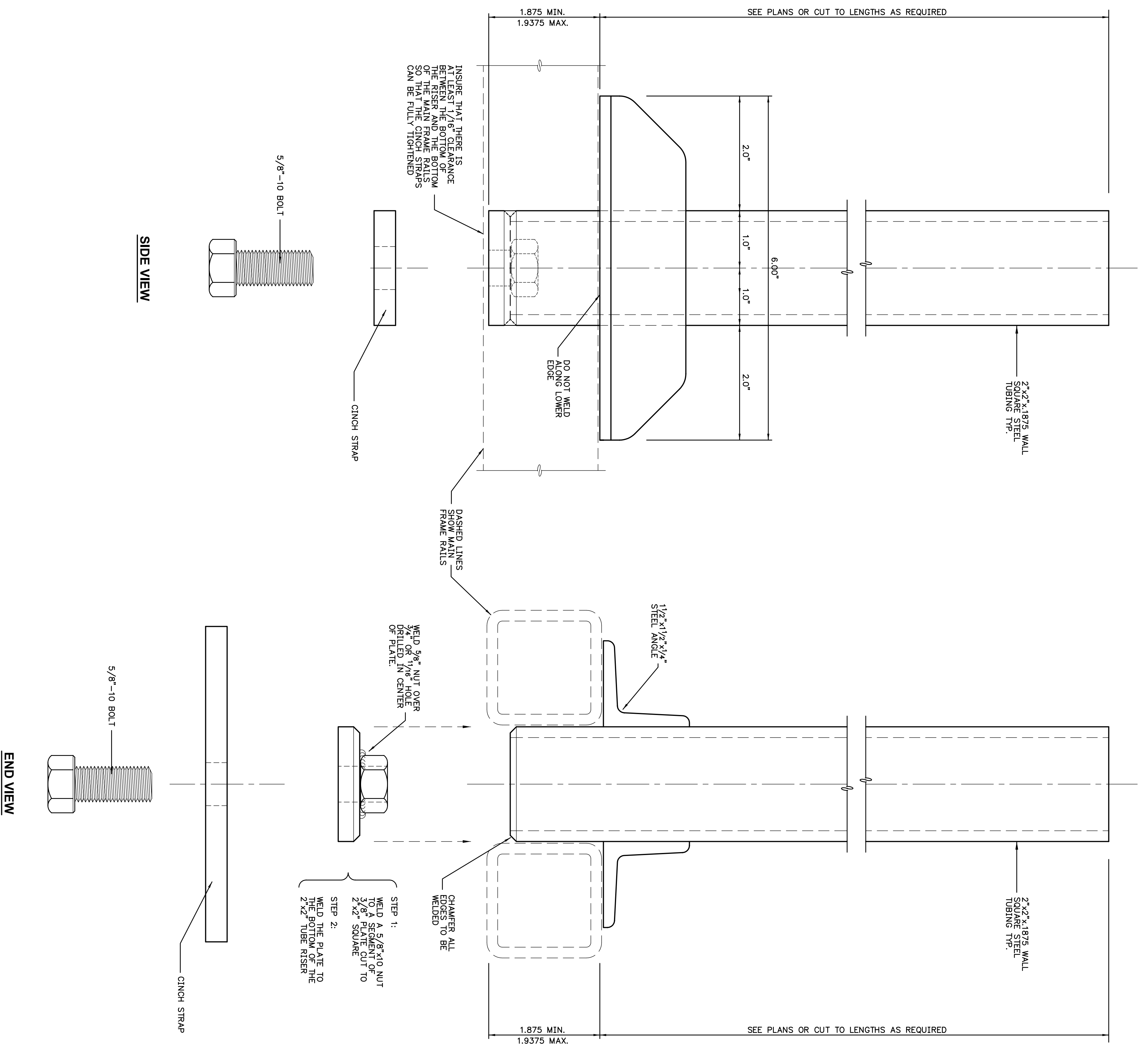


CHOPPER BUILDERS HANDBOOK

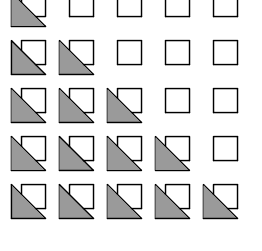
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A CINCH STRAP
SCALE: 1" = 1" (FULL SIZE)
MAKE FROM 2"x3/8" OR STEEL PLATE



B TYPICAL RISER DETAIL
SCALE: 1" = 1" (FULL SIZE)
MAKE FROM 2"x2"x1/8" WALL SQ. STL. TUBING



GARY W. WEISHAAPT

PERFORMANCE ENGINEERING
CHASSIS FABRICATION
FLOWBENCH TESTING
MACHINE WORK
RESTORATIONS

201 W. FM 244, UNIT A110
DALLAS, TX 75238
Shop 972-481-7378
Home 972-481-7378
email: gw@cdcoinc.com

Number	Size
* INITIAL LAYOUT	3-20-04
* GENERAL REVISION	5-17-05
* GENERAL REVISION	11-12-05
* GENERAL REVISION	3-18-11
*	
*	
*	
*	
*	
*	
*	
App Date	

FRAME WELDING
JIG AND FIXTURES

Drawn By	
GW	GW
Date	
3-20-11	GW
Checked By	
HC	HC
Date	
3-22-11	HC
Scale	
AS NOTED	AS NOTED
Proj. No.	
Sheet Description	

TYPICAL RISER
FABRICATION
DETAILS

Sheet No.
FJ5.1