



*Solid-Built Canadian Gravity Boxes
Designed and Manufactured by Bruns MFG*



MANUFACTURED
SINCE
1990



SOLD THROUGH
EQUIPMENT
DEALERS

Bruns Mfg Ltd

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Model 400



*Shown with Horst 14 ton running gear, 425 tires.
Also available with Horst 12 ton running gear*

- 430 Max Bushel Capacity
- Height as shown without tarp: 10' 4"
- Height as shown with tarp: 11' 4"
- Length: 12' 10"
- Width: 7' 10"
- Door Width: 30"
- Slope: Back 27° Ends 35°
- Weight without wagon: 2500 lbs
- 12ga Steel

Standard Features:

- 24" Extensions
- 4" x 8" Inspection Windows
- Exceptional grip slanted outside ladder
- Inside ladder
- Small metering door
- Precision shot blasted
- Premium powder coated finish
- Solid Welded Hopper
- Standard Colors Red, Green, Blue, Orange

Optional Features:

- Shur-lock style tarp
- Surface mount LED road lights
- Extra length outside Chute
- Seed auger
- Brakes
- Rear Ladders
- Spring assist tongue
- Split compartment
- Stainless steel



Optional sleek road lights



Small meter door



Inspection windows

Model 500



Shown with Horst 15 ton running gear, 425 tires

- 500 Bushel Capacity
- Height as shown without tarp: 10'
- Height as shown with tarp: 11'
- Length: 17' 6"
- Width: 8' 5"
- Door Width: 43"
- Slope: Back 30° Ends 30°
- Weight without wagon: Approx 3100 lbs
- 12 gauge steel thickness (10ga front)

Standard Features:

- 12" Extensions
- 4" x 8" Inspection Windows
- Exceptional grip slanted outside ladder
- Inside ladder
- Small metering door
- Precision shot blasted
- Premium powder coated finish
- Solid Welded Hopper
- Standard Colors Red, Green, Blue, Orange

Optional Features:

- Shur-lock style tarp
- Surface mount LED road lights
- Extra length outside chute
- Seed auger
- Brakes
- Rear Ladders
- Spring assist tongue
- Split compartment
- Poly Fenders



Optional sleek road lights



Optional Fenders



Solid Built Hopper

Model 600



Shown with Horst 20 ton running gear, 425 tires

- 600 Bushel Capacity
- Height as shown without tarp: 11'
- Height as shown with tarp: 12'
- Length: 17' 6"
- Width: 8' 5"
- Door Width: 43"
- Slope: Back 30° Ends 30°
- Weight without wagon: 4200 lbs
- 12 gauge steel thickness (10ga front)

Standard Features:

- 24" Extensions
- 4" x 8" Inspection Windows
- Exceptional grip slanted outside ladder
- Inside ladder
- Small metering door
- Precision shot blasted
- Premium powder coated finish
- Solid Welded Hopper
- Standard Colors Red, Green, Blue, Orange

Optional Features:

- Shur-lock style tarp
- Surface mount LED road lights
- Extra length outside chute
- Seed auger
- Brakes
- Rear Ladders
- Spring assist tongue
- Split compartment
- Poly Fenders



Optional sleek road lights



Optional Fenders



Solid Built Hopper

Model 800



Shown with Horst 24 ton running gear, 425 tires

- 800 Bushel Capacity
- Height as shown without tarp: 11' 5"
- Height as shown with tarp: 12' 5"
- Length: 21'
- Width: 9'
- Door Width: 50"
- Slope: Back 35° Ends 35°
- Weight without wagon: 4800 lbs
- 12 gauge steel thickness (10ga front)

Standard Features:

- 24" Extensions
- 4" x 8" Inspection Windows
- Exceptional grip slanted outside ladder
- Inside ladder
- Small metering door
- Precision shot blasted
- Premium powder coated finish
- Solid Welded Hopper
- Standard Colors Red, Green, Blue, Orange

Optional Features:

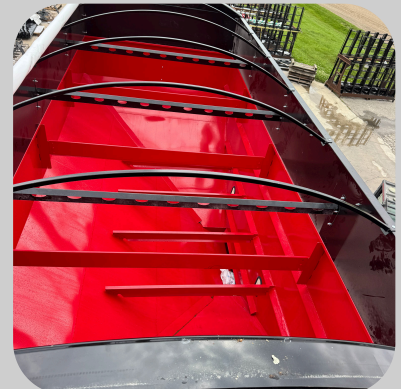
- Shur-lock style tarp
- Surface mount LED road lights
- Extra length outside Chute
- Seed auger
- Brakes
- Rear Ladders
- Spring assist tongue
- Split compartment
- Poly Fenders



Optional sleek road lights



Optional fenders



Solid Built Hopper

Poly Fender Option

Our poly fender option is designed to protect your investment and keep your wagon looking sharp for years to come. Built with durable poly fenders, 1.5" round powder-coated pipe mounting hardware, and rigid plastic fender brackets, this package delivers strength and reliability in all conditions. Each fender set is finished with customizable rubber mud flaps to reduce road spray and debris.

Available on our 500, 600, and 800 bushel models, the poly fender package combines proven durability with low-maintenance protection, a practical upgrade.

**Bolt-on
Mounting**





Solid Built Gravity Boxes

Bruns Tarp System

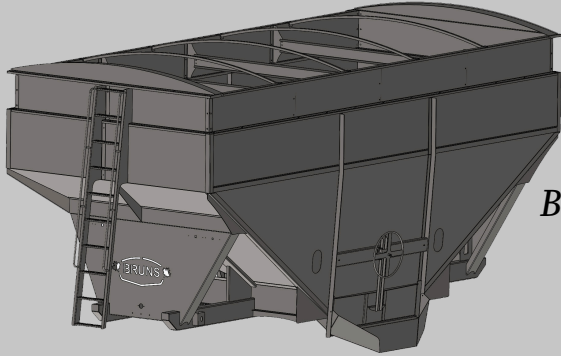
Cover with confidence with our user-friendly Shur-Lock style tarp system, designed for smooth operation and long-lasting performance. Built with top-quality tarps and precision hardware, this system makes covering and uncovering your wagon quick and effortless. Engineered for durability and ease of use, it ensures dependable protection from the elements while keeping your grain secure on the road and in the field.

Available across our wagon lineup, our tarp system combines strength, convenience, and reliability.



**4-Year Warranty
on Bungee Cords**

Manufacturing Process



1. Design & Prototype

Built and refined through detailed modeling and field-tested prototypes



2. Fabrication & Welding – Wallenstein, Ontario

Skilled craftsmen and advanced equipment ensure consistent weld quality and long-lasting structural integrity.



3. Shot Blasted & Powder Coated

Each unit is shot blasted and powder coated to perfection for a durable, premium finish.