



BUREAU

VERITAS

Energy&Process

## WELDING PROCEDURE QUALIFICATION RECORD (WPQR)

### Welding Procedure Approval - Test Certificate

Tel : +903124474544

Office : Ankara

EN ISO 15614-1

WPQR No : CGR E-01

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Manufacturer's Welding Procedure	:	CGR E-01
Examiner or test body	:	Bureau Veritas Goz. Hiz. Ltd. Sti.
Reference No	:	BV/FU/07/021
Manufacturer	:	Çağrı Kazan Mak. Tes. San. Tic. Ltd. Şti.
Address	:	Ostim Sanayi Sitesi 57.sk No:48 Ostim/ANKARA
Code/Testing Standard	:	EN ISO 15614 - 1
Date of Welding	:	05.07.2007
Extent of Approval	:	CR ISO 15608 Group 1.1 Materials
Welding Process	:	111
Joint type	:	BW (Butt Weld ), Plate
Parent metal (s)	:	EN10025-2 S235JR
Metal Thickness (mm)	:	12
Outside Diameter (mm)	:	N/A
Filler Metal Type	:	EN 499 E 42 0 RR 12
Shielding Gas/Flux	:	N/A
Type of Welding Current	:	DC / SP
Welding Positions	:	PA
Preheat	:	27 °C
Post- Weld Heat Treatment and/or ageing	:	N/A
Holding Time	:	N/A
Heating and Cooling Rates	:	N/A
Other information	:	None

Certified that test welds prepared, welded and tested satisfactorily in accordance with the requirements of the code/ testing standard indicated above.

Location  
ÇAĞRI KAZAN/ANKARA

Date of issue  
23.02.2007

Examiner or Test Body  
Bureau Veritas Göz. Hiz. Ltd. Şti.

Firat UZER Y.