



 WAREHOUSE

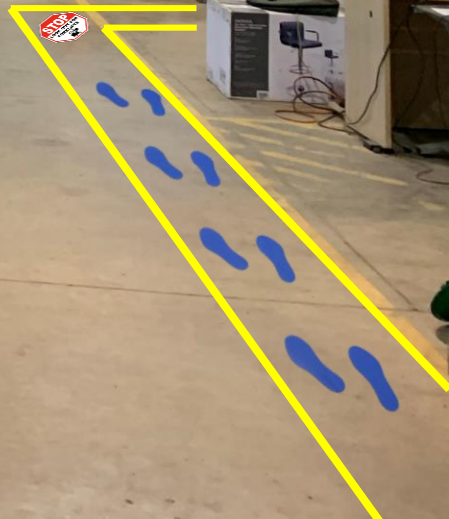


Field Services

 RESTROOMS
→

STOP

STOP







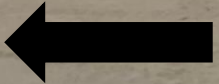
Stage Area
3

OP- 20

OP- 30

OP-40

Production
Parts Only



Shipping/Receiving



OP- 20

OP- 30

OP- 40

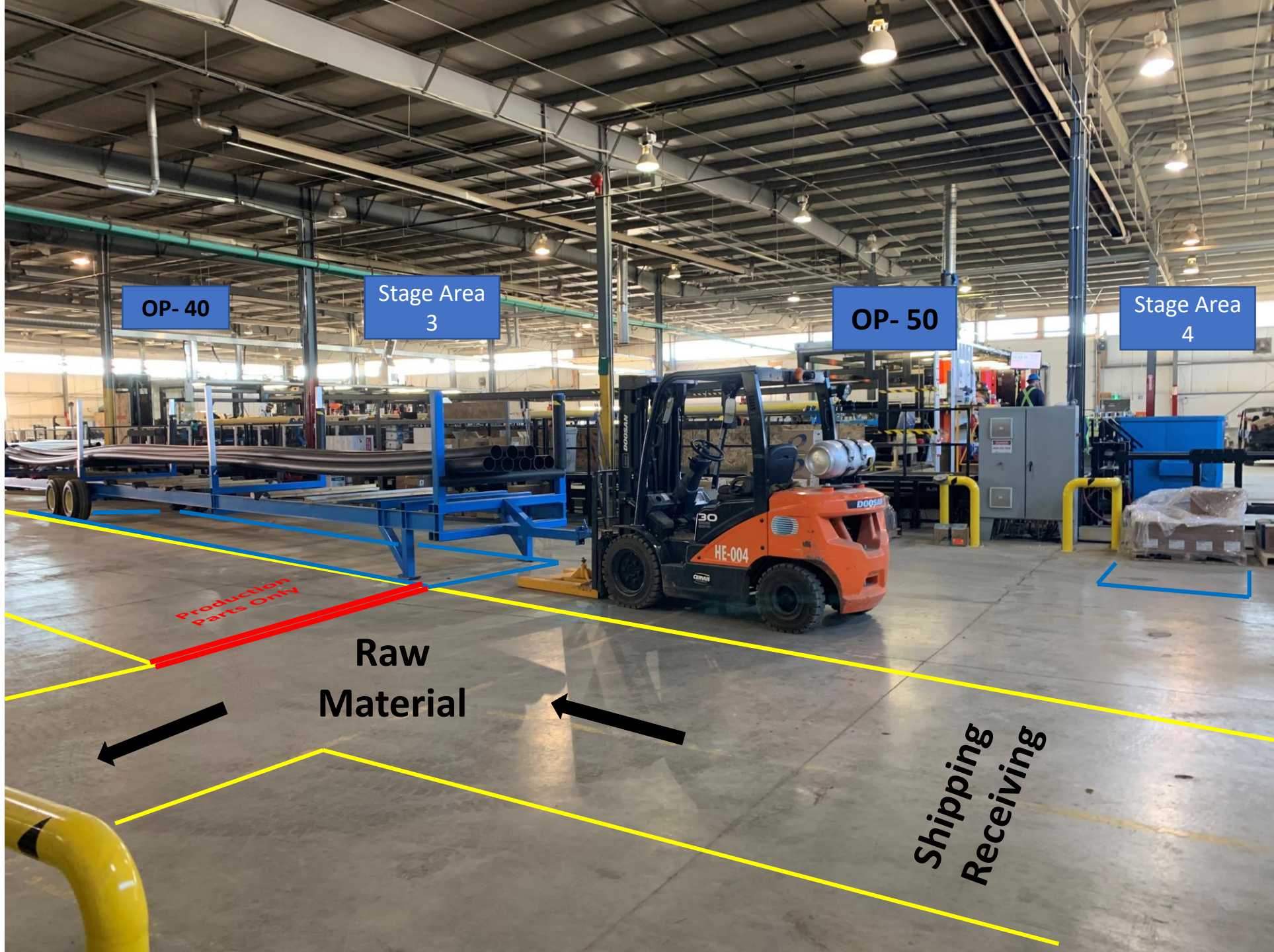
Liner
Reject

Liner
Reject

Staging Area 1

Staging Area 2





OP- 40

Stage Area
3

OP- 50

Stage Area
4

Production
parts Only

Raw
Material

Shipping
Receiving



Stage 1 Liner
↓



Raw
Op-1
Material



Stage 1 -
Rings
Ready for
OP 20

Stage 2 -
Mandrels
Ready for
OP 10

Stage 3 -
Mandrels
Ready for
OP 30



Min 1 Skid Max 5

Min 1 Skid Max 5

Min 1 Skid Max 5