Cat Security™

by Cap City Muffler



Toyota Prius Generation 3 2010 - 2015

Thank you for your purchase. With the installation of this Cat Security \mathbb{T} plate, we hope that you will help prevent any further catalytic converter theft. The included hardware kit will help further secure your catalytic converter and deter thieves.

Package Contents:

- (1) Aluminum Security Plate (Front)
- (1) Aluminum Security Plate (Rear)
- (4) 1/4" Rivets
- (7) 3/16" Rivets
- (2) Self-Tapping Screws
- (2) Security screws
- (3) Window Stickers

Toyota Prius Cat Security™ Install Instructions (Gen 3)

STEP 1: Remove the front 4 factory plastic clips that hold the aluminum dust cover in place. Once these clips are removed you can then detach the factory dust cover. *NOTE*: The dust cover and clips <u>will not</u> be reused on this install.

Cat Daddy Pro Tip: If you do not have a heavy-duty rivet gun you can purchase this rivet gun on Amazon for under 20 dollars (Astro Pneumatic Tool 1423 1/4" Heavy Duty 13" Hand Riveter)



STEP 2: The radius or top part of the shield will be facing towards the front of the vehicle. Set the shield into place and align the four holes that had the plastic clips from step one.



STEP 3: Locate the ¼" rivets, (the larger of the two), and set aside. Ensure the four front holes line up properly, then insert and install the front 4 rivets with the heavy-duty rivet gun.



STEP 4: After the front four rivets are installed, use the pre-drilled holes in the shield as guides to drill the remaining holes into the frame of the vehicle. On the driver side drill any two of the three holes with a 3/16" drill bit and install two of the remaining rivets. On the passenger side drill a single 3/16" hole and install one rivet.



Step 5: The two remaining holes on the front shield will be drilled with a 5/32" drill bit and the security screws will then be installed with a large flathead screwdriver. This will compete the front shield installation



Rear Shield Installation

STEP 6: To align the rear shield and butt it against the rear cross member brace. The rounded cut on the shield faces towards the front of the car and is centered under the resonator.

STEP 7: Once lined up correctly use the two self-tapping fasteners to lock in the shield. Use the pre-drilled holes as a guide for the screws, then fasten securely. (We recommend using one hole on each side,) Once the shield is secured, use the two remaining holes as guides. Drill 3/16" holes in the frame. And then install 2 of 4 3/16" rivets.



STEP 8: Remove the two self-tapping screws and drill the holes to 3/16". Install the two final rivets. Once fully installed make sure to check for clearance around the exhaust system and components. Last Step install the Cat SecurityTM stickers on the two rear windows and back window of your Prius to let people know your car is protected.

