



by Cap City Muffler



<u>Toyota Tundra 2007 - 2021</u>

Thank you for your purchase and installing this Cat Security™ shield. The kit will help secure your catalytic converter and deter thieves.

Package Contents:

- (1) Passenger Side Shield
- (1) Driver Side Shield
- (1) Aluminum cat shield
- (1) Blue Thread Lock
- (4) M10 x 100mm Hex Bolts
- (1) T40 Security Torx Bit
- (4) Square Washer

- (1) DIY M8 x 50mm Hex Bolt
- (4) M10 Zinc Nuts (non-locking)
- (4) M10 Nylon Insert Locknut
- (4) M8 Rivet Nut
- (4) M8 Standard Washer
- (4) M8 Internal Star Washer
- (14) M8 Security Torx Bolts

Recommended Tools:

- ½" Drill
- 7/16" or 11mm metal drill bit
- Rivet nut installation tool
- Safety Glasses



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Toyota Tundra Cat Security™ Install Guide

STEP 1: Install sides onto main shield (before installing on vehicle). Use the commercial grade blue thread lock on the M8 Security Torx (10 of 14 are used in this step) and thread them into the holes.

Once all 10 are installed tighten them completely with the provided security bit.



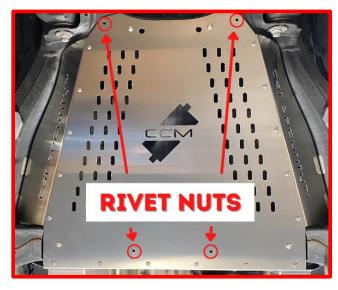
STEP 2: Using the alignment holes as a guide, hold the shield in up <u>install</u> (4) M10x100 bolt with the square washer and <u>non-locking M10 Zinc Nut(non-locking)</u>, tighten the assembly

down.

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STEP 3 Using a (7/16" or 11 mm drill bit) and the shield for a guide drill the $\frac{4}{10}$ (front and rear) holes then remove the shield to install the rivet nuts.





STEP 4: Remove the shield from the vehicle, and install the rivet nuts in the previously drilled locations.



Rivet nut installation options:

There are a few ways you can install the rivet nuts:

- 1. You can use a rivet nut install tool.
- 2. You can use the DIY instructions that we include.



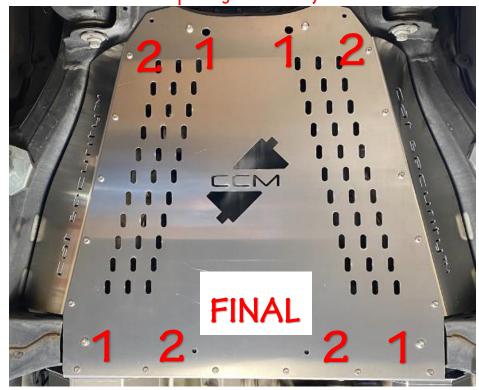
In this part of the installation process, we recommend using a rivet nut installation tool.

This is the most secure way to install the rivet nuts



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STEP 5: Install the remaining hardware in the specified locations. (If you purchased the ultimate kit, see addendum before completing the install)



Position 1: Install the M10x100 mm bolt with the square washer on top and the locking M10 nut.

(Do not use thread locker on these fasteners)

Position 2: Install the M8 Security Torx with a M8 Washer and a M8 Internal Star Washer. (Do not use thread locker on these fasteners)

FINAL STEP: Put your "Protected by Cat Security" stickers on to let thieves know to move on.

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Rear shield addendum

If you purchased the ultimate kit, it is easiest to install the 4WD or 2WD rear shield onto the main shield before final assembly.

Using blue thread lock install and leave loose the 6 M8 torx bolts. Once the entire assembly is installed, finish the installation by tightening all the bolts.

Package Contents:

- (1) Rear shield (either 2 or 4 wheel drive
- (6) M8 Security Torx Bolts



